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**PEDERSOLI<sup>2</sup>**  
MODERN BLACK POWDER DIVISION



# MUZZLELOADER MANUAL

## MUZZLE LOADING ROLLING BLOCK S 882/S 884/S 886



### **NOTICE**

You must read this booklet prior to loading or shooting your firearm.

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# NOTICES AND DISCLAIMERS

## **SAFETY NOTICE**

A firearm is a sport or law enforcement tool capable of injuring and killing. It is a precision instrument designed to function reliably with proper care and knowledgeable use. If you do not have full knowledge of the power and function of your firearm, we recommend that you seek proper training. Careless and improper handling of guns can result in unintended discharge and injury, death, or property damage. Safety must be the first and constant consideration when handling a firearm and ammunition. Various safety features have been incorporated into each firearm but relying on mechanical features alone is, at most, only half safe. Mechanical safety devices are not fail-safe, but more importantly the safe use of any mechanical instrument is dependent upon intelligent use. Accidents do not "just happen" but occur as the result of human behaviour, thoughtless acts which jeopardize the well being of the user and those around him or her. Insure the safe use of firearms by following these guidelines.

**NOTE:** safety devices on guns are extras and do not substitute for your proper and safe handling practices.

## **WARRANTY INFORMATION**

Davide Pedersoli & co warrants that the firearm purchased is free of defective material and poor craftsmanship. Davide Pedersoli & co will repair or replace any part or whole firearm found to be defective.

Limitations:

- Warranty begins on day of purchase
- Warranty applies only to normal use
- Warranty only applies to original purchaser of the firearm
- Warranty does not apply to item that wear out over time

Warranty is void if:

- Serial number is altered or in otherwise non-original condition
- Defect due to negligence or alteration of the firearm
- Product is not used in a manner specified in this manual

## **DISCLAIMER OF LIABILITY**

Davide Pedersoli & co shall not be responsible for product malfunction or for physical injury, death, or property damage from the guns intentional or accidental discharge, its criminal or negligent use, improper or careless handling, unauthorized modifications or alterations, corrosion or other failure to maintain, use of defective, improper, hand-loaded or reloaded ammunition, or other than original, good condition, high quality, commercially manufactured ammunition, or from its use for purposes or subsection to treatment for which it was not designed. Davide Pedersoli & co. will not honour claims made by second or subsequent owners of the firearm. While this firearm was tested, carefully inspected, and packaged before it left the factory, Davide Pedersoli & co. cannot thereafter control product handling. Please be sure to examine this firearm carefully when purchasing to ensure it is unloaded and undamaged. Your gun dealer will assist you in making this examination and answer any further questions in this regard.

## **PROOF HOUSE TEST**

This muzzleloader was manufactured in Italy and according to the Italian Law ruling production and sale of arms, all muzzle loading and breech loading firearms must be submitted to forced firing tests at the National Proof House in Gardone Val Trompia (Brescia). Proper marks stating the tests are stamped both on the barrels and on the frame.

# BEFORE YOU USE YOUR FIREARM

## **IMPORTANT CAUTIONS FOR MUZZLELOADING SHOOTING**

1. Use black powder or black powder substitute only - never use even small amounts of smokeless powder. All our guns have been regularly proof tested at the National Proof House in Gardone V.T. Italy with a forced test firing, as the mark stamped on each gun testified. Each barrel carries the words "Black Powder only". Under no circumstances should any powder other than black powder or black powder substitute be used in a muzzleloader. Use of any other propellant may cause serious injury to the shooter and damage to the firearm. Black powder should never be stored in a plastic container, which could build a static electricity charge. Otherwise make sure to use non static plastic containers. Keep the container away from heat sources.

Do not exceed 150 grains or go below 80 grains of black powder.

2. 209 primers and black powder should be stored in separate locations.
3. Caps are sensitive to static electricity, heat, flame and percussion. Do not use glass containers to store them, but leave them in their original containers.
4. Never smoke while loading, shooting or handling black powder.
5. Make sure that spectators are completely behind you when firing.
6. Never let the hammer fall on a percussion firearm without a primer.
7. Black powder leaves heavy residues, after firing a prompt and thorough bore cleaning is an absolute necessity to "black powder shooters".
8. Use only non synthetic cloth patching.

9. Protect your eyes from sparks, lead fragments, pieces of caps or flints, by wearing shatter-proof shooting glasses.
10. Protect your ears by using ear-plugs or ear-muffs, when firing your muzzleloader.
11. Never fire at water, flat, or hard surfaces.
12. Always check your barrel for obstructions prior to loading or firing. Water, mud, snow or any other materials could obstruct the barrel and cause it to be blown apart.
13. Treat a misfire for failure with extreme care. Keep the gun pointed in a safe direction and wait for at least one full minute before re-priming; there is always the chance a spark could be smouldering in the powder and the gun could fire at any moment.
14. Make sure your gun is in firing condition before you pull the trigger.
15. Never pour powder directly into the bore from a powder flask or container as a sudden powder ignition from a lingering spark could cause the entire flask to explode. Instead, use an individual charge from a powder measure when loading your muzzleloading gun.
16. Never attempt to shoot out a bullet which is not firmly seated against the powder charge. Any air space between the projectile and powder could cause serious damages to the firearms and injury to the shooter. If powder fouling or other circumstances should cause the projectile to become lodged in the bore, partially down the barrel, the bullet must be removed with a screw tip style bullet-puller. Some black powder solvents can be poured to soften any fouling which could be holding the bullet.
17. Be sure that the gun is unloaded. A reference mark on the ramrod will insure that all future projectiles are seated to the same depth. There is a simple way to check it: with an empty barrel run the ramrod to the breech plug and mark it at that muzzle.
18. Never bring a loaded firearm into a house, car, or truck.
19. Never drink alcoholic beverages or take drugs before or while shooting.
20. Consult a competent firearm instructor to clarify any instructions that you might not understand or write to us.
21. If you sell, trade, or give this weapon to another person, make sure to give him this booklet or at least inform him that a copy is available at no charge from Mid Western Outdoor Specialties.
22. Be a safe shooter.

## **GENERAL GUIDELINES FOR THE USE OF FIREARMS**

### **PRECAUTIONS**

Before using any muzzleloading gun, we ask you to carefully read this manual and get thoroughly familiar with the operation of the specific gun for the protection of all.

- Before shooting, learn this gun's mechanical and handling characteristics, and thoroughly read and become familiar with these safety instructions. If you do not fully understand any of the instructions in this manual, consult competent firearms instructors through your local gun club or you can write to us at our address.
- Always point the gun in a safe direction, and handle it as though it were loaded. This is especially important when loading and unloading the gun, and when handing it to someone else. Never take someone's word it is unloaded, but always check it yourself with your fingers of the trigger and the gun pointed in a safe direction.
- Place your fingers inside the trigger guard only when you are ready to fire.
- Do not make any modifications or adjustments to your firearm which will affect the safe and normal function of the gun.
- When purchasing accessories, be sure they are compatible with the firearm and do not interfere with safe operation. Any modifications to the mechanical function of the firearm will void the warranty.
- While at a shooting range, always carry the gun unloaded and open until preparing to shoot. Keep it pointing towards the backstop when loading, shooting and unloading.
- If you must carry a loaded gun, always carry it with the muzzle pointing in a safe direction and with the safety in the "safe" position. But remember that no mechanical safety is fail-safe.
- Never carry firearms with exposed hammer with the hammer cocked.
- Do not use your firearm for purposes other than those for which it was designed.
- Do not allow a firearm to be used by untrained individuals.
- When transporting your firearm in any vehicle, be sure it is unloaded and that the action is open.
- Never leave a gun, especially a loaded gun, unattended as someone, especially a child, could accidentally shoot it causing injury, death or property damage.

### **FIRING**

- Use only 209 primers.
- Always keep your muzzle pointed in a safe direction so that if a discharge should occur no injury will be sustained by you or those around you.
- Wait to load your firearm until you are in the location where you are prepared to shoot. Keep the safety engaged at all times until the moment before you discharge the firearm. After discharge, re-engage the safety.
- Whenever firing any type of firearm, wear safety glasses to protect your eyes from sparks, lead fragments, pieces of caps or flints and powder, and ear protection against the loud report.
- In selecting a place to shoot, be sure the area has a safe backstop, is free from obstructions and water-surfaces which cause ricochets, and is protected so that persons or animals cannot accidentally walk into the shooting field. Making sure there is an adequate backstop which will stop and contain bullets. A bullet can travel through or past your target up to 1 1/2 miles. If you have any doubt, do not shoot.
- When firing on a target range, follow the range officer's commands to load, fire, cease fire and unload.

- Before anyone is allowed to move forward the firing position on a range, be sure all actions of firearms are open and chambers are clear of cartridges; and that firearms are pointing in a safe direction.
- Never use alcoholic beverages or other drugs before or during shooting.
- If your firearm fails to function properly, do not try to fire it and do not force an action that is jammed.
- Beware of obstructions in the barrel. If, when firing, a weak or peculiar report is heard, cease firing, open the action and unload the gun and inspect the barrel for an obstruction or for damage. Do not fire a gun with an obstructed or damaged barrel.
- If you are carrying a loaded gun in the field, never follow a companion.
- Never cross obstacles such as fences or streams with a loaded gun.
- Never run with a loaded gun.
- Do not smoke while handling, loading or shooting any ammunition, especially black powder. Keep black powder in a closed container at all times, closing again the container after each and every use.
- Never engage in "horseplay" while holding your gun.
- Always be aware of other people around you. Keep spectators or others to your rear. Keep hands and face clear and keep others clear of the ejection port as ejected spent cartridges can cause injury. To prevent burns or injury from the slide moving forward, make sure your hand and fingers do not touch or obstruct the ejection port.
- Make sure slide lock safety is applied while gun is cocked and ready to fire. Otherwise, the gun could accidentally discharge, causing injury, death, or property damage.

### **AMMUNITION**

- Use only commercially manufactured .50 caliber black powder bullets.
- Your gun has been designed for ammunition of a specific caliber. Do not alter the barrel, chamber, or caliber for which your gun was designed.
- Use only ammunition specifically recommended for your firearm.

### **MALFUNCTIONS**

The proper function of your firearm is directly related to care and maintenance and to the ammunition used. Your firearm has been designed to function with high quality ammunition produced to commercial standards. Some of the more common types of malfunctions which may occur are as follows:

1. A failure to ignite or fire the projectile
2. The powder ignites but the projectile fails to exit the barrel
3. The projectile cannot be fully seated against the powder charge due to obstruction or fouling in the barrel

### **STEPS FOR CLEARING A MALFUNCTION**

Whether your firearm has failed to ignite or a projectile has become lodged in the barrel, it is important to follow these safety instructions for returning your firearm to working order.

1. Point the muzzle of your firearm in a safe direction, smouldering powder could cause a discharge at any time.
2. Pull the trigger until it reaches the half-cocked position.
3. Remove the 209 primer.
4. Remove the barrel (see Disassembly and Cleaning)
5. Fill a 5 gallon or larger bucket with hot water and submerge the breech end of the barrel completely.
6. Allow at least 30 minutes for the powder or propellant to become completely saturated with water, this will render it non-active.
7. If a projectile is lodged in the barrel, use a screw type bullet
8. extractor to remove the obstruction.
9. After propellant has been saturated and any obstruction removed, place a patch on the muzzle and fully insert the ram rod into the barrel. Lift the ram rod which will force water into the breech. Continue this step until all propellant has been cleared.
10. After the barrel is cleaned, remove it from the soak and allow to dry. You can then proceed with the cleaning portion of Disassembly and Cleaning.

### **STORAGE**

- Make sure your gun is not loaded before cleaning, storing or travelling, and/or handing it to another person.
- Store your unloaded firearm and bullets separately and in places inaccessible to unauthorized persons.
- Do not encase your firearm in anything which will attract or hold moisture.
- The internal mechanism should be oiled after use and periodically during storage, with an acid-free lubricating oil, while the external mechanism plus frame and barrel should be coated with an anti rust oil.
- Before re-using your gun, be sure to clean it and to check it for signs of wear or defects.
- If your firearm is to be used or stored in a cold climate, be sure to use an oil which will not freeze at low temperatures.

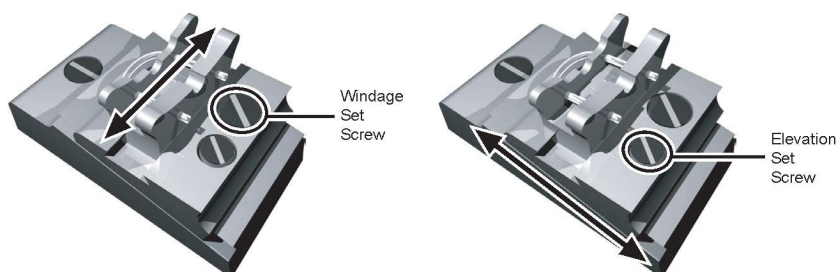
## LOADING AND SHOOTING INSTRUCTIONS

### STEPS FOR LOADING YOUR MUZZLELOADER

1. Place the hammer at half cock position.
2. The bore and caliber area should receive a good cleaning just before the gun is loaded, so clean all oil and grease from inside the barrel, by running fresh patches down the barrel until they come out clean and dry.
3. With gun pointed in a safe direction, place the new 209 primer on the breech, set the hammer in a full position and fire. This operation will dry out the base of the bore and the nipple and should be repeated two or three times using a new primer each time.
4. With the muzzle pointed in upright position well away from your face and body and the hammer on rest position (down) measure and pour the powder down the barrel but: make sure you are using the recommended quantity and granulation of powder, do not overcharge your gun. Never pour the powder down the barrel directly from a flask, instead use an adjustable measure when loading your gun.
5. Place bullet into the bore; to facilitate this operation we suggest the use of a bullet starter, that will help the introducing of the bullet for the first 15 cm.(6"), then you can continue with the ramrod.
6. With ramrod seat the bullet down firmly against the powder, but without crushing it. Make sure the bullet is firmly seated against powder so that no air space exists between the bullet and powder-charge. A good method to determining this is to mark your ramrod at the muzzle, once the first bullet has been loaded.
7. With the gun pointed to a safe direction and the hammer set at half cock position, place a 209 primer on the nipple. Now the gun is loaded.
8. Place the hammer on the full cock position, the gun is now ready to fire.
9. After firing slide the ramrod into the empty bore and wait for one full minute before loading the next powder charge; this will allow any remaining sparks in the barrel to burn out.
10. In case of a misfire make sure you keep the gun pointed in a safe direction and wait for at least one minute before re-priming. There is always the chance a spark is smoldering in the powder and the gun could fire at any moment. If after some attempts the gun still should not fire, unload it. (See Steps for Clearing a Malfunction) Caution: it is naturally understood that you must first remove the 209 primer from the breech and keep the hammer at half-cocked position.

### FIBER OPTIC SIGHTS AND SCOPE MOUNTING FIBER OPTIC SIGHTS

Your Muzzleloading rolling Block comes equipped with fiber optic sights. The rear sight is adjustable for elevation and windage.



### SCOPE MOUNTING

Our muzzleloaders are drilled and tapped for Weaver 45 style scope bases. The below illustration shows the mounting location for these bases.



Black powder and Pyrodex are corrosive chemicals that can damage your muzzleloader if not properly cleaned AFTER EACH USE.

**CAUTION:** Before disassembly and cleaning, make sure the firearm is unloaded and the safety is engaged.

## DISASSEMBLING YOUR FIREARM

### DISASSEMBLING THE FRAME

#### TOOLS REQUIRED

- Medium and small screwdrivers
- Hammer
- 1/40" brass punch
- 1/16" steel punch

\*\*\* (N/E) = NOT ESSENTIAL \*\*\*

1. (N/E) Undo the screw at the top rear of the tang and pull the butt off, it may be tight so slap the front of the comb with your hand.
2. Looking at the left side of the receiver you will see the hammer and breech block axis pins; in-between is a plate (the button). Remove the screw that secures it and take the button off. Note both pins have flat faces that engage with the sides of the button to stop them rotating. These face inwards.
3. Cock the hammer and drive or push out the forward (breech block) axis pin to the left with the brass punch. As the pin clears the block will jump up slightly.
4. Lower the hammer and push it down/forward past its normal position and tap or push out its pivot pin to the left and lift it up and out.
5. (N/E) Undo the two screws at the front and rear of the left side of the receiver (lower edge) and pull the trigger mechanism out. These can be very tight, so it's important to use the correct sized blade.

And that's pretty much that. At this stage you have access to the breech block should you need to remove the firing pin or replace the trigger and hammer springs.

#### BACK TOGETHER

**NOTE:** For breech block and hammer insertion, both axis pins go in from the left with the flange end last.

1. Drop in the hammer and push it forward so you can insert the axis pin through the left side of the receiver.
2. Cock the hammer.
3. In this position, slide the block back in and align and insert its pivot pin here. Downwards pressure must be applied to the block to allow easy operation.
4. Reposition the trigger plate and re-fit the front retaining screws. Once in position, push a long screwdriver up through the rear of the action to ensure the main spring engages the lobe at the rear of the hammer. Re-fit the rear retaining screw.
5. Re-position the button between the pivot pins and re-fit the retaining screw. This can only be achieved if both flats are facing inwards.
6. Re-fit the butt and insert the stock screw.



## HOW TO DISASSEMBLE THE NIPPLE AND THE BREECH PLUG

### MAKE SURE THE GUN IS UNLOADED

- 1A. Cock the hammer (20)
- 2A. Withdraw the breech block (28)
- 3A. With the breech plug wrench (46) it is possible to get between the breech block and the barrel to unscrew the breech plug.

## HOW TO DISASSEMBLE THE BARREL FROM THE FRAME

### MAKE SURE THE GUN IS UNLOADED

- 1B. Unscrew and remove the forend screw (10)
- 2B. Loosen, without removing, the screw (49) which is inside the hole previously closed by the screw (10) using the proper hexagonal wrench (51)
- 3B. Loosen the screw (49) slightly, such to move the rear band (8a) and push forward the forend (13), to disassemble it from the frame (19). Pay attention to the ramrod spring (6) which can engage the forend (13) hampering disassembling. In this case keep the spring slightly compressed using a screwdriver or a punch.
- 4B. If you need to remove the rear band (8a) from the barrel, it will be necessary:
  - A) disassemble the front sight
  - B) disassemble the front and middle bands (8-9) undoing the screws (17)
- 5B. Cock the hammer (20)
- 6B. Withdraw the breech block (28)
- 7B. Using the wrench (2) (eventually helping with the wrench (46) undo the blocking ring (3) counter clockwise
- 8B. Keeping the rifle in a standing position with the muzzle at the top, tap on the frame front, using a wood or plastic hammer, until the barrel separates from the frame.
- 9B. To reassemble the rifle work in reverse order

## HOW TO CHANGE THE FIRING PIN

- 1C. To replace the firing pin, please follow instructions points 1-2-3 disassembling the frame
- 2C. Pay attention that once the breech block is disassembled from the rifle, do not uncock the hammer or **the** mainspring (26) will get out of alignment and placing it back can be difficult.
- 3C. When the breech block is disassembled, undo the screw (41) remove the spring (42) and the firing pin ball (43)
- 4C. Remove the pin (44) using the 1/16" punch and remove the firing pin retractor (23)
- 5C. Remove the firing pin (30)
- 6C. To reassemble the firing pin (30) follow reverse instructions taking care to place the firing pin in the correct position with the cut on the bottom, such that firing pin retractor lever (23) can fit into this correct position with the cut on the bottom, such that the firing pin retractor lever (23) can fit into this seat

## CLEANING YOUR FIREARM

What you'll need:

- Black powder solvent or bucket of hot soapy water
  - Cleaning brush or old toothbrush
1. Begin by cleaning the primer cover, firing pin, and spring you disassembled earlier with a brush. Use black powder solvent or dip your brush in the hot soapy water to clean any fowling or residue. If you use water, rinse the parts off with hot water and set aside to dry.
  2. Saturate a patch with solvent or hot water and with the jag end of the ramrod, insert into the muzzle and begin scrubbing the barrel. If you are using the bucket of hot water, it may help to submerge the breech end while scrubbing.
  3. Continue step 2 with a new saturated patch until your patch comes out clean with no residue or fowling on it.
  4. Inspect all parts closely, make sure that no residue is found. This includes the outside of the barrel and hammer. Remember that black powder is very corrosive, doing a thorough job cleaning can significantly extend the life of your muzzleloader.
  5. If you used water to clean your muzzleloader, make sure the parts are completely dry before reassembly. Apply a light coat on every surface with an oil designed to prevent rust. This will guard against moisture and other chemicals that can degrade the metal.

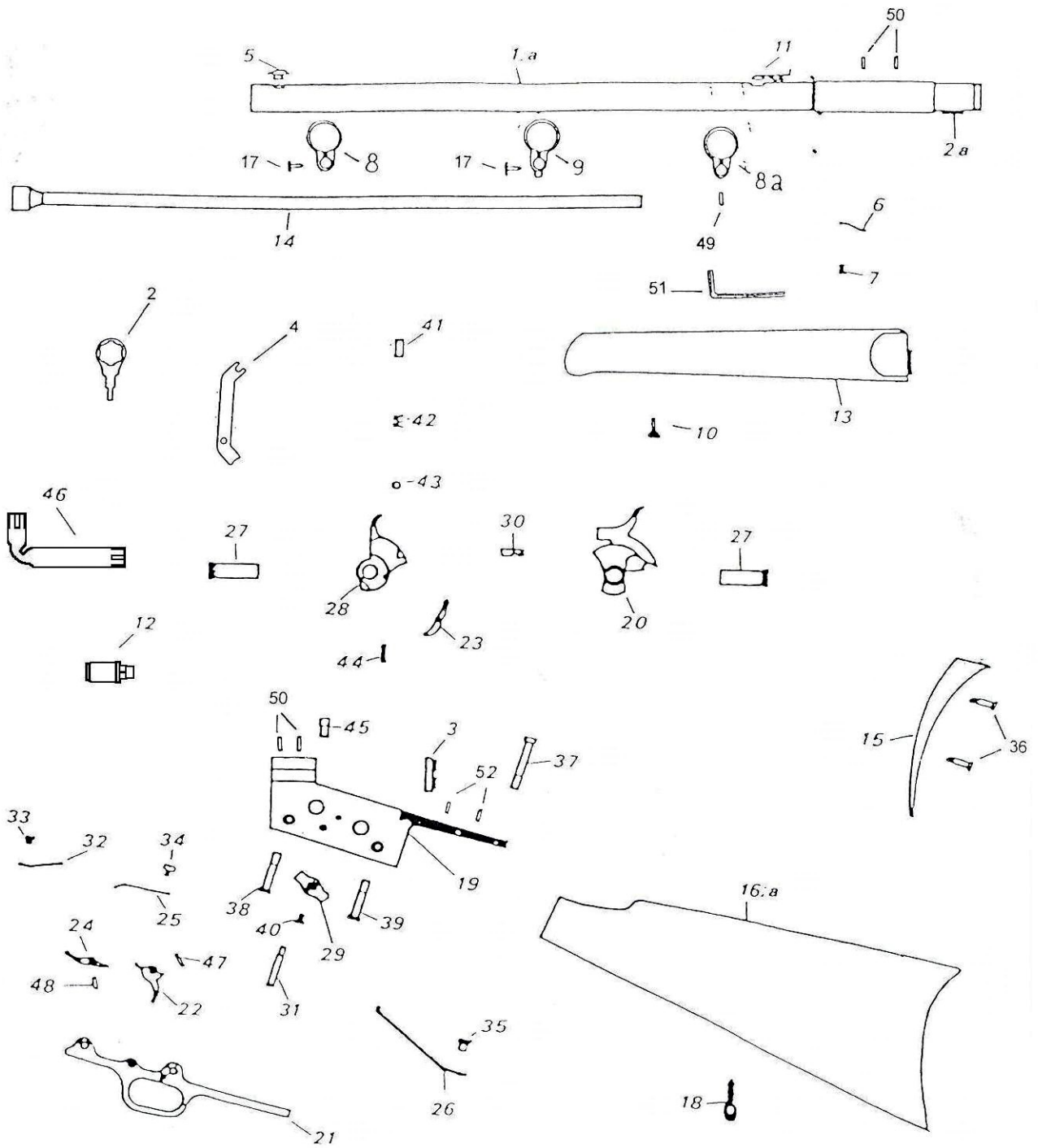
## RE-ASSEMBLY OF YOUR FIREARM

Putting your muzzleloader together happens in the reverse order that you disassembled it.



No.	ITALIANO	ENGLISH	FRANÇAIS	RÉFÉRENCE
1	CANNA CAL. .50	BARREL .50 CAL.	CANON CAL 50	C86A502703
1A	CANNA CAL. .50 COMPLETA	BARREL .50 CAL. WITH SPARES	CANON CAL 50 COMPLET	M86002703B
2	CHIAVE PER GHIERA	RING WRENCH	CLEF POUR LA BAGUE DE BLOCAGE	M860002652
2A	CHIAVETTA POSIZIONAMENTO CANNA	POSITION BARREL STUD	TENON POUR POSITIONNER LE CANON	M860002548
3	GHIERA BLOCCAGGIO	BLOCKING RING	BAGUE DE BLOCAGE	M860003213
4	LEVA CAPSULE	SHOTGUN PRIMER DECAPPER	DÉSAMORÇEUR	M860003563
5	MIRINO CON FIBRA OTTICA	FIBER OPTIC FRONT SIGHT	GUIDON EN FIBRE OPTIQUE	M860003810
6	MOLLA BACCHETTA	RAMROD SPRING	RESSORT DE BAGUETTE	M870003802
7	VITE MOLLA BACCHETTA	RAMROD SPRING SCREW	VIS DU RESSORT DE BAGUETTE	M70PFC5403
8	FASCETTA ANTERIORE	FRONT BAND	BANDE ANTÉRIEURE	M860002988
8A	FASCETTA POSTERIORE	REAR BAND	BANDE POSTÉRIEURE	M860002989
9	FASCETTA INTERMEDIA	MIDDLE BAND	GRENADIÈRE	M860002990
10	VITE ASTINA	FOREND SCREW	VIS FÛT OU DEVANT	M70TFC5239
11	TACCA DI MIRA CON FIBRA OTTICA	FIBER OPTIC REAR SIGHT	CRAN DE MIRE EN FIBRE OPTIQUE	M860005009
12	TAPPO CANNA	BREECH PLUG	BOUCHON DE CULASSE	M860005002
13	ASTINA	FOREND	FÛT OU DEVANT	M870002055
14	BACCHETTA IN FIBRA COMPLETA	GLASS FIBER RAMROD WITH JAG	BAGUETTE EN FIBRE AVEC PORTE-CHIFFONS	M870002326
15	CALCIOLO IN GOMMA	BUTT PLATE	PLAQUE DE COUCHE	M870002848
16	CALCIO	STOCK	CROSSE	M870003500
16A	CALCIO FINITO	STOCK FINISHED	CROSSE OUVRAGÉ	M870003500A
17	VITE FASCETTA ANT./INTER.	FRONT AND MIDDLE BAND SCREWS	VIS DE BANDE ANTÉR. ET DE GRENADÈRE	M70PFC5240
18	VITE POSTERIORE PER PORTACINGHIA	REAR SCREW FOR SWIVEL	VIS POSTÉRIEUR POUR BATTANT	M70SPC5244
19	BASCUA	FRAME	BASCULE	M880002283
20	CANE	HAMMER	CHIEN	M880002472
21	SOTTOGUARDIA	TRIGGER PLATE	SOUS-GARDE	M880003015
22	GRILLETTO	TRIGGER	DÉTENTE	M880003032
23	LEVA RECUPERO	FIRING PIN RETRACTOR	LEVIER DE RAPPEL	M880003590
24	LEVA SCATTO	SEAR	GÂCHETTE	M880003586
25	MOLLA GRILLETTO	TRIGGER SPRING	RESSORT DE DÉTENTE	M880003636
26	MOLLA CANE	MAINSRING	RESSORT DU CHIEN	M880003637
27	PERNO CANE E PORTAPERCUSSORE	BREECH BLOCK AND HAMMER PIN	PIVOT DU CHIEN ET PORTE-PERCUTEUR	M880004237
28	PORTAPERCUSSORE	BREECH BLOCK	PORTE-PERCUTEUR	M880004395
29	PIASTRINA BASCUA	FRAME PLATE	PLATINE DE BASCULE	M880004240
30	PERCUSSORE	FIRING PIN	PERCUTEUR	M880004394
31	PERNO BLOCCAGGIO LEVA	RETRACTOR PIN	PIVOT DE BLOCAGE	M70SPC5456
32	MOLLA LEVA SCATTO	SEAR SPRING	RESSORT DE GÂCHETTE	M870003801
33	VITE MOLLA LEVA SCATTO	SEAR SPRING SCREW	VIS DU RESSORT DE GÂCHETTE	M70TFC5367
34	VITE MOLLA GRILLETTO	TRIGGER SPRING SCREW	VIS DU RESSORT DE DÉTENTE	M70TFC5261
35	VITE MOLLA CANE	HAMMER SPRING SCREW	VIS DU RESSORT DU CHIEN	M70PFC5423
36	VITE CALCIOLO	BUTT PLATE SCREW	VIS DE PLAQUE DE COUCHE	M70LFC5395
37	VITE CODETTA	TANG SCREW	VIS DE QUEUE DE BASCULE	M70TFM5554
38	VITE ANTERIORE SOTTOGUARDIA	FRONT TRIGGER PLATE SCREW	VIS ANTÉRIEURE DE SOUS-GARDE	M70PFM5260
39	VITE POSTERIORE SOTTOGUARDIA	REAR TRIGGER PLATE SCREW	VIS POSTÉRIEURE DE SOUS-GARDE	M70PFM5260
40	VITE PIASTRINA BASCUA	FRAME PLATE SCREW	VIS DE PLATINE DE BASCULE	M70TFC5367
41	VITE RECUPERO PERCUSSORE	FIRING PIN SCREW	VIS DE RAPPEL PERCUTEUR	M700ST5479
42	MOLLA RECUPERO PERCUSSORE	FIRING PIN SPRING	RESSORT DE RAPPEL PERCUTEUR	M880003743
43	SFERA RECUPERO PERCUSSORE	FIRING PIN BALL	BILLE DE RAPPEL PERCUTEUR	M880004700
44	COPIGLIA RECUPERO PERCUSSORE	FIRING PIN, PIN	GOUPILLE RAPPEL PERCUTEUR	M70COP5373
45	VITE BLOCCAGGIO GHIERA	RING SCREW	VIS DE BLOCAGE BAGUE	M700ST5480
46	CHIAVE TAPPO CANNA	NIPPLE AND BREECH PLUG WRENCH	CLEF CHEMINÉE ET BOUCHON DE CULASSE	M860002384
47	COPIGLIA GRILLETTO	TRIGGER PIN	GOUPILLE DE DÉTENTE	M70COP5382
48	COPIGLIA LEVA SCATTO	SEAR PIN	GOUPILLE DE GÂCHETTE	M70COP5382
49	GRANO FASCETTA POSTERIORE	REAR BAND SCREW	VIS DE BANDE POSTÉRIEURE	M700ST5243
50	GRANO CANNA/BASCUA	BARREL AND FRAME SCREWS	VIS DU CANON ET DU BASCULE	M700ST5242
51	CHIAVE GRANO FASCETTA POSTERIORE	WRENCH FOR REAR BAND SCREW	CLEF POUR VIS DE BANDE POSTÉRIEURE	M860002845
52	GRANO CHIUSURA FORI DIOTTRA	SCREW FOR DIOPTRER MOUNTING HOLE	VIS DU TROU MONTAGE DIOPTRÉ	M700ST5481

# Rolling Block rifle



## WARNING

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to the State of California to cause birth defects, reproductive harm, and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.