

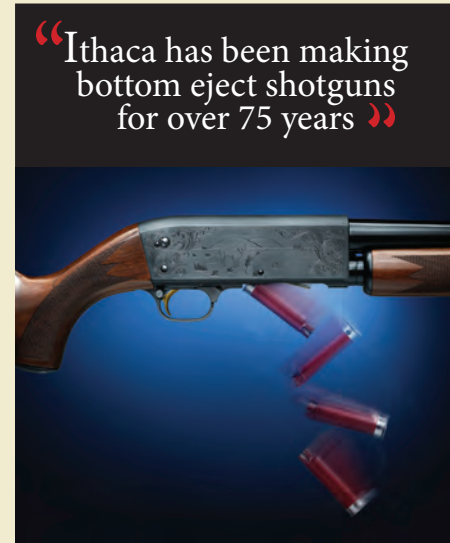
# THE ITHACA BOOK OF FINE FIREARMS



*Art Gentry*

For over 125 years, The Ithaca Gun Company has innovated and perfected the art and effectiveness of its numerous designs.

Since its inception, Ithaca has been dedicated to modifying and improving its definitive characteristics for each new generation. From William Henry Baker's classic designs to an improved firing mechanism inspired by John Browning, many of these innovations remain distinct standards of Ithaca Shotguns.



Even now, Ithaca features the Bottom Ejection, which means that debris, snow, rain, leaves, and dirt can't compromise the gun's action. Spent hulls eject straight down rather than across you or your buddy's line of sight. You can be left handed without worrying which way shells eject. Most

importantly, your gun has unique features which identify you as an Ithaca owner. When you shoot with an Ithaca, people know.

Ithaca has a long and rich history in the United States. Not only did Ithaca's reputation for outstanding quality make it the choice of legendary shooters like Annie Oakley and John Philip Souza, the reliability and advances of its products made the company a choice of the U.S. military during the war years, as well.

The Ithaca Gun Company sets a high standard within its community because of its commitment to manufacturing exceptional, reliable products with the integrity and innovations that have always set it apart from its competitors.

When you own an Ithaca, you join the ranks of people who know the value of tradition and true excellence.



I remember a time not too long ago when America was buzzing with manufacturing activity. Jobs were plentiful, because America made things, and those things were made with American pride, craftsmanship, and quality.

We made the decision to bring the past to the present when we acquired the assets of the Ithaca Gun Company along with the passion to build the finest American-made firearms right here in Upper Sandusky, Ohio.

To achieve that goal, we embraced the methods of the old, highly respected Ithaca Gun Company, while also investing heavily in modern CNC equipment. Our skilled engineers model each gun on state-of-the-art 3D CAD software, and our talented programmers and expert machinists use these devices to produce the same fine machining tolerances that are used in the aerospace industry.

Now as in the past, the craftsmanship and pride that go into every firearm is a direct reflection of Ithaca's dedicated employees with the final assembly achieved by true gunsmiths. We are proud that our firearms are built by people

who love guns as much as you do.

Our mission is to produce a unique and exemplary firearm that will not only last you a lifetime, but also be passed on for generations. In true Ithaca tradition, we have developed new capabilities in both new and existing products. We take great pride in the fact that we produce each gun with the same American ingenuity that made this company outstanding. Our goal remains the same: To offer the best products with unmatched customer service. We refuse to cut any corners.

The fact is, I shoot an Ithaca. These guns are a big part of my life, not only because of my connection with the company. They are a part of my history, and are a part of some of my fondest memories. Whether it's sitting in a tree stand with my kids for hours seeing nothing, or being there when they spot their first deer at 240 yards, it's an Ithaca Moment, and that is really what we are creating. Ithaca is about tradition, and it's a tradition that I want to share with my family and yours.

As you explore the pages of this book, I feel that you will share my belief that Ithaca products are the finest American-made firearms available. You own a portion of American history.

You own a reflection of American ingenuity. You own a piece of America's future.



Dave Dlubak,  
President

At the end of the day, you own an Ithaca, and that's pretty darn cool.

We thank you for your support as we proudly continue the tradition of the Ithaca Gun Company.

“We refuse to cut any corners”



ABOUT THE COVER:

Organic egg tempera painter Pat Gamby's book cover art, entitled "Duck Lords," realistically depicts a classic duck hunt. The highly detailed fine art painting features Ithaca Gun Company owner Dave Dlubak's very own prized hunting dogs.

Known as the "Egg Tempera Painter of Rural America," Pat is inspired by what she sees every day on the farm and in nature. Pat hand mixes yolks from her own chickens' eggs, earthen pigments and water to make the paint she uses to achieve such rich color and detail. She has a studio on her family's organic farm in Hardin County, Ohio, and more of her paintings can be viewed at: [www.patgamby.com](http://www.patgamby.com).

This book is sure to join its vintage predecessors as a valuable collectible, as are 200 Limited Edition prints of Pat's "Duck Lords." The signed and numbered Giclee Art prints are made with the highest quality archival pigments, inks, and paper. They can be purchased from the Ithaca online store at: [www.ithacagun.com](http://www.ithacagun.com)



## The Ithaca Guardian Rifle



The Ithaca  
Protector Rifle

“For those serious  
long range shooters  
who value excellence  
above all else”

Built on Ithaca’s reputation for manufacturing high quality American-Made firearms, we are pleased to introduce our series of precision long range rifles to the Ithaca product line.

Developed in conjunction with a world record holding marksman, this rifle is crafted for the shooter who wants the pinnacle of what is available in long range precision.

Each Rifle consists of a 4340

chromoly steel billet receiver, a 4140 single piece billet non-welded bolt, and a competition-grade barrel and trigger.

Every action is produced in-house by Ithaca Precision utilizing the state-of-the-art CNC machining equipment with the receiver bolt raceway wire EDM’d for ultimate precision.

Each competition barrel is mated to the action by experienced craftsmen committed to

excellence. The result of this attention to detail produces ½ MOA accuracy or better.

**THE GUARDIAN** is Ithaca Precision’s short action platform.

**THE PROTECTOR** is Ithaca Precision’s long action platform.

**THE SAVIOR** is Ithaca Precision’s .338 Lapua. It is exclusively tactical, and not a hunting rifle.

All of these rifles are completely customizable with countless

variations based on which of our many options you choose. Why take your rifle to a gunsmith for customization when you can get the gun you want straight from our factory? Call 419-294-4113 for details.

“This attention to  
detail produces  
½ MOA accuracy  
or better”



## The Ithaca 28 Gauge Model 37 Classic Featherlight in Hard Chrome



The Ithaca 28 Gauge Model 37  
Classic Featherlight Standard

The 28 Gauge Model 37 was designed in-house by Ithaca engineers in Upper Sandusky, Ohio. Built on its own exclusive frame, it is available in 24," 26" or 28" barrel lengths.

The 28 Gauge retains the famed M37 reputation of being an easy gun to handle and point, and its reliable bottom-eject action makes it a favorite of both right and left handed shooters.

The light weight 28 Gauge is a pleasure to carry in the field. Its elegant design makes it a gun that will stand out in your collection.

### FEATURES:

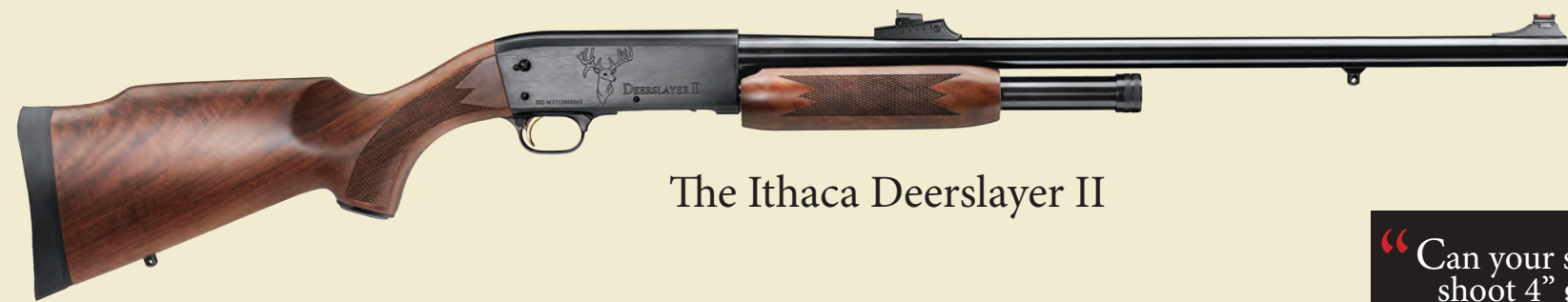
- Bottom Ejection
- 3 Choke Tubes
- Gold Plated Trigger
- Crisp 4-6 lb Trigger Pull
- Chambered for 2 3/4"
- 24" 26" or 28" Vent Rib Barrel
- 5 Shot Capacity (4+1)
- Pachmayr Pad

“The light weight of the 28 Gauge makes it a pleasure to carry in the field”

\* Both guns shown with Fancy AAA Walnut.



## The Ithaca Deerslayer III



The Ithaca Deerslayer II

“Can your slug gun shoot 4” groups at 200 yards?”

The Ithaca Deerslayer III is designed for extreme accuracy at long ranges. Both carved out of solid pieces of steel, the barrel and receiver are CNC machined to aerospace tolerances by American craftsmen using American steel.

This attention to manufacturing precision yields a gun that is built like no other. The Deerslayer III is capable of shooting four inch groups at 200 yards. It is as close to a big bore rifle that shoots sabot slugs as you can get!

The Deerslayer II brings Deerslayer accuracy to a lighter gun that is easier to travel with in the field.

### DEERSLAYER COMMON FEATURES:

- Bottom Ejection
- 1:24 Twist 20 Gauge
- 1:28 Twist 12 Gauge
- Gold Plated Trigger
- Sling Swivel Studs
- Crisp 4-6 lb Trigger Pull
- Chambered for 3”
- 5 Shot Capacity (4+1)
- Optional Thumbhole Stock
- Pachmayr Pad

### DEERSLAYER II EXCLUSIVE:

- 24” Fixed Barrel
- Fiber Optic Rifle Sight
- Drilled and tapped for scope mounts.

### DEERSLAYER III EXCLUSIVE:

- Weaver Scope Base
- 26” Fluted Fixed Barrel
- Optional Scope

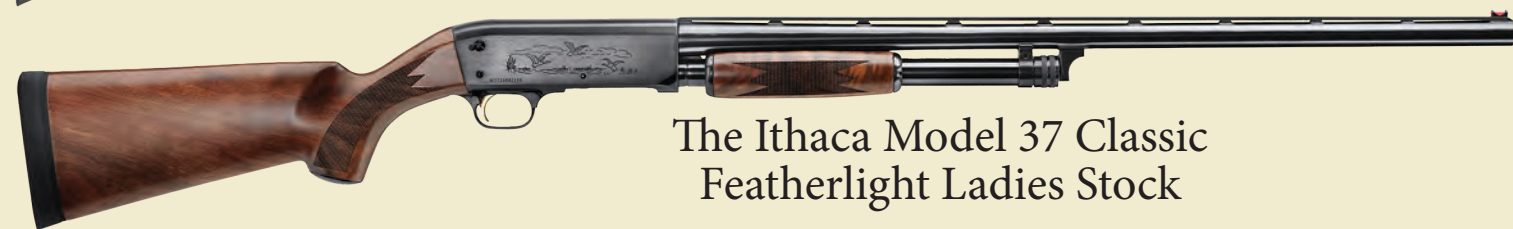
\* Both guns shown with Fancy AAA Walnut.



## The Ithaca Model 37 Classic Featherlight



The Ithaca Model 37 Classic  
Featherlight Trap Gun



The Ithaca Model 37 Classic  
Featherlight Ladies Stock

\* All guns shown with Fancy AAA Walnut.

Designed by John Moses Browning, and originally manufactured in 1937, the Model 37 Featherlight has stood the test of time, providing generations of sportsmen with a reliable firearm for all types of hunting.

The Featherlight features a vent rib barrel with a TruGlo front

sight or a field grade barrel with brass bead front sight.

The versatility of the Featherlight also makes it an excellent sporting gun with the addition of trap barrels and Monte Carlo stocks.

**FEATHERLIGHT COMBO**  
To handle all of your hunting needs, we've included a 24" rifled Deerslayer barrel with your choice of fiber optic rifle sights or cantilever scope mounts.

### FEATURES:

- Bottom Ejection
- 3 Choke Tubes
- Gold Plated Trigger
- Crisp 4-6 lb Trigger Pull
- Chambered for 3"
- 24" 26" 28" or 30" Barrel
- Available in 12 or 20 Gauge
- 5 Shot Capacity (4+1)
- Vent Rib or Field Barrel
- Optional Ladies' Stock
- Optional Adjustable Youth Stock
- Pachmayr Pad

The Ithaca Model 37  
“Providing generations of sportsmen with the finest pump shotgun ever made”



## The Ithaca Model 37 Waterfowl



The Ithaca Model 37 TurkeySlayer

“The Ithaca Waterfowl and Turkeyslayer provide protection from harsh environments, including saltwater”

### ITHACA WATERFOWL

Built on the Classic Model 37 design, the Waterfowl offers all the amenities of the Featherlight and adds a weather-resistant finish and synthetic stock.

These features provide protection from harsh environments, including saltwater, while maintaining Ithaca's classic accuracy and range.

### FEATURES:

- Bottom Ejection
- 3 Choke Tubes
- Crisp 4 to 6 lb Trigger Pull
- Chambered for 3"
- 5 Shot Capacity (4+1)
- 28" or 30" Vent Rib Barrel
- Weather-Resistant Matte Finish
- Steel shot compatible
- Synthetic stock

### ITHACA TURKEYSLAYER

Utilizing the same fixed free-floating barrel technology employed on the Deerslayer models, the Turkeyslayer provides consistent accuracy and reliability at extended ranges.

And with Ithaca's weather-resistant finish, the Turkeyslayer offers the same protection from harsh environments as the Waterfowl gun.

### FEATURES:

- Bottom Ejection
- Extended Extra-Full Turkey Choke
- Crisp 4 to 6 lb Trigger Pull
- Chambered for 3"
- 5 Shot Capacity (4+1)
- 24" Free Floating Fixed Barrel
- Fiber Optic Rifle Sights
- Sling Swivel Studs
- Drilled and Tapped for Scope Mounts
- Lightweight, Smooth Action
- Available in 12 or 20 Gauge



## The Ithaca 1911 Model .45

\* Pictured in Hard Chrome finish.



Standard 1911



Carry 1911

Between 1942 and 1945, Ithaca Gun Company made 382,000 of the .45 caliber Model 1911A1 pistols for the U.S. military.

In 2010, on the eve of the 100th anniversary of the John Browning design, Ithaca introduced our modern version of the venerable 1911. Based on the success of that release, Ithaca is proud to offer our Carry version. This pistol comes standard with a full sized grip and a 4.25" barrel.

Every Ithaca 1911 offers excellent quality and accuracy. For those who demand the very best, our Custom Shop offers the finest in hand-built 1911's.

### FEATURES:

- 1911A1 "Series 70"
- Weight- 2.7 lbs. with Empty Magazine
- Billet Steel Slide with Lowered-Flared Ejection Port
- Billet Steel Frame
- Stainless Match Grade Barrel and Bushing
- Hardened Tool Steel Hammer/Sear/Disconnecter
- Lightened Aluminum Trigger
- Checkered Steel Mainspring Housing
- Ithaca Wood Grips
- 7 Round Stainless Magazine
- Matte Finish
- No MIM parts

### CUSTOM SHOP OPTIONS:

- Various grips available
- Various sights available
- Ambidextrous Safety
- Hard chrome finish
- Black nitride finish
- Hand Fit Frame/Slide Barrel/Bushing
- Custom engraving

“The technology of today, blended with old world craftsmanship, produces a great 1911”





Fancy A



Fancy AA



Fancy AAA

## Ithaca Stocks are made from the Finest American Black Walnut Available

“Hand finishing ensures that each piece is worthy of the Ithaca name”

Ithaca starts with only the most beautiful, hand-selected American Black Walnut blanks which are offered in three grades; Fancy A, Fancy AA, and Fancy AAA.

Air drying each blank results in a wide variety of colors and grain character while assuring optimal strength and stability.

Ithaca processes each stock with modern CNC equipment, and the checkering is laser cut for a consistent look and feel.

Hand finishing ensures that each piece is worthy of the Ithaca name.

The comb and pitch of the semi-pistol stock for the Featherlight has been carefully considered to facilitate targeting and reduce upward recoil.

The comb height of the Monte Carlo stock on the Deerslayers has been optimized for scope use, but works just as well on the rifle sights of the Deerslayer II.

We have chosen stock dimensions that are comfortable for the greatest range of shooters. However, if you would like a stock that is tailor-made to your proportions, please get in touch with the Ithaca Custom Shop.



The Ithaca Deerslayer Cantilever



The Ithaca Model 37 Home Defense 5 Shot



The Ithaca Model 37 Vent Rib



The Ithaca Model 37 Home Defense 8 Shot



The Ithaca Deerslayer



The Ithaca Model 37 Non-Vent Rib

## How Ithaca makes the Finest Quality Barrels

Ithaca barrels are all machined from fine American-made steel.

Our Solderless Barrel System is simply the truest, strongest barrel you will ever shoot. The integrity has not been compromised by high temperatures due to soldering or welding.

All peripheral components of the barrel are held fast by lugs which are machined directly out of the parent material of the barrel, eliminating warping and joint failure.

**“Our solderless barrel is simply the truest, strongest barrel you will ever shoot”**

### ITHACA BARRELS ARE AVAILABLE IN THE FOLLOWING STYLES:

#### UPLAND SHOTGUN BARRELS

12 and 20 gauge M37 vent rib barrel in 26” 28” and 30” lengths

12 and 20 gauge M37 non-vent-rib barrel with brass bead sight in 26” and 28” lengths

Ithaca Plus Choke System for above. (Full, Modified, Improved)

#### DEFENSE BARRELS

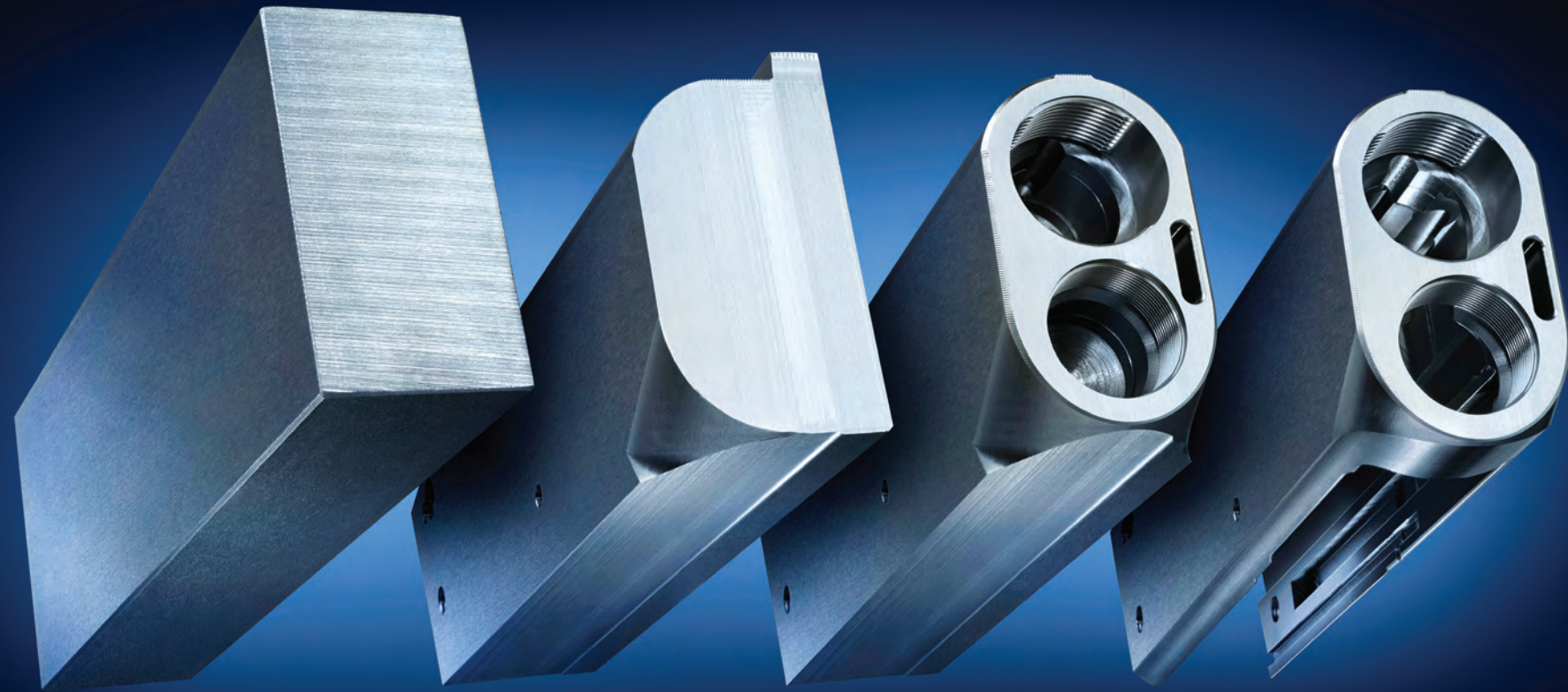
12 gauge Home Defense barrel in 18.5” or 20” length - 5 shot capacity

12 gauge Home Defense barrel in 20” length - 8 shot capacity

#### DEERSLAYER RIFLED BARRELS

12 and 20 gauge Deerslayer barrel 24” length in either rifle sight or cantilever configuration

\*These barrels are designed to fit serial numbers above 855000. For serial numbers below 855000, call the Ithaca Service Department. or send requests to: [service@ithacagun.com](mailto:service@ithacagun.com) and include serial number.



## Ithaca Fine Quality Receivers

**“All of our receivers start out as a precision ground block of solid American made steel”**

Starting with a precision-ground block of American-made steel, Ithaca Gun Company programmers and machinists have consolidated multiple machining steps into a single process that ensures repeatability with extreme precision.

Using the single machine setup achieves optimal barrel-to-

receiver marriages while providing proper head space and part interchangeability.

This attention to detail in our manufacturing process delivers maximum quality, functionality, and accuracy throughout the entire firearm.

After the machining process is finished, the receivers are

polished by hand and the engraving is applied using state-of-the-art CNC machines. A new Ithaca gun cycles smoother than any other pump shotgun on the market.

Many different finishes are available for beautifying and personalizing your gun in our Ithaca Custom Shop. Call 419-294-4113 for details.

## Ithaca Fine Quality Projectiles

Ithaca projectiles meet extreme part-to-part consistency standards that make them superior to the competition.

Our all American-made projectiles are CNC machined from solid copper.

Development and testing is done in-house to ensure superior performance.

The ITHACA FRAGMENTING PROJECTILE is a 4 petal design, with each creating its own wound channel in addition to the base.

The ITHACA EXPANDING PROJECTILE expands to over twice its nominal diameter.

When you have to protect your family, will your projectiles measure up?

**“Our American made projectiles are CNC machined from solid copper to aerospace tolerances”**

## Ithaca Custom Shop Can Make Your Gun Uniquely Yours



Ithaca Gun Company offers a wide variety of customization services for your old or new Ithaca firearm.

We provide special machined or hand engraving based on artwork of your choosing, or we can create it for you. Gold or silver inlays can also be included in your design.

We offer hand carved stocks and forends as well as hand checkered designs based on your specifications. You can choose from a

variety of wood grades, from production to exhibition quality.

We offer a wide variety of finishes including hard chrome, color case hardening, black nitride, and charcoal blue, as well as traditional high gloss blueing and black parkerizing.

For pricing and other information, call us at 419-294-4113.

## Maintain Your Fine Ithaca Firearms with Ithaca Quality Parts and Service

A great many of the firearms that Ithaca Gun Company has produced over the last 125+ years are still in service today, or at least on display. There is no better place to send your Ithaca guns than to our factory service department in Upper Sandusky, Ohio.

We have parts available for the Ithaca Model 37 encompassing multiple generations. Service is performed by seasoned gunsmiths and tool makers. You can feel confident that your trusty Ithaca will come back to you with new life.

### SPECIFIC SERVICES OFFERED INCLUDE:

- Diagnosing and repairing function problems
- Metal refinishing (bluing, parkerizing, black nitride)
- Wood repair, refinishing, and replacement

If you need to have your Ithaca repaired, restored, or customized, please call us at 419-294-4113.

My parents instilled strong family values into my brothers and me, and we learned at a young age that the secret to success is *work*.

The Ithaca Gun Company is a family owned business known for building fine quality firearms that last for generations.

“My Dad doesn’t even have an office here, the entire plant is his office”



We don’t cut corners, and we are committed to bringing manufacturing back into the U.S.A.

When you pick up your gun, we are confident that you will notice what a difference American steel machined to extremely tight tolerances by American workers really makes.

Nothing worth doing is guaranteed to be easy. Ithaca Gun Company isn’t your typical gun manufacturer. It is a family business with family values, and we aren’t afraid to try new things to be the best.

We are laid back, but hardworking. My dad only wears a suit to weddings and funerals. In fact, he doesn’t even have an office at Ithaca Gun Company. He prefers to interact with his employees, going from one area to the next talking and working with the people who build every Ithaca gun; the entire plant is his office.

If you have ever met him or taken a tour with him, you can hear his passion for building the finest American-made Firearms

in his voice. I am truly blessed to be a part of this unique culture.

Where else could I brainstorm with my dad, listen to his ideas, see what new part my brother or friends have designed or produced, and work with people who care and believe in something as much as we do, ourselves?

We believe that the respected name of Ithaca Gun Company is woven into the fabric of American history as well as its people, and we would never put the Ithaca name on something that wasn’t the best it could be.

We are excited about the challenges the future holds, honored to have the enthusiasm of our customers, and proud to be Americans!

*Mary Dlubak Pino*

Mary Dlubak Pino, CFO



[www.ithacagun.com](http://www.ithacagun.com)



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*Where's Your Gun Made?*

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