Inspection Results

Create an Inspection Lot and Input Results

Input inspection results and attach your certificate of analysis (COA), FGIS certificate, AMS certificate, or other inspection certificate

Save your Certificate of Analysis as a .pdf document and have available to view to input the results and upload as supporting documentation to your inspection results.

	P.O. Box 123, Kansas Cit	ty, Missour 64133	
Number: <u>42000012</u> e Item: <u>00003</u>		em Quantity: <u>72</u>	,000 ea.
	Lot No. XYZ 062711	Lot No. XYZ 062811	Lot No. XYZ 062011
Factor	2,800 ea.	2,800 ea.	5,000 ea.
Aflatoxin - ppb	15	12	15
Appearance & Odor	Pass	Pass	Pass
Bostwick Uncooked- cm	19	22	19
Bostwick Cooked - cm	12	8	12
Coagulase Positive	Pass	Pass	Pass
Dispersability E. Coli	Pass Pass	Pass Pass	Pass Pass
Fat - %	Pass 7	Pass 6	Pass 7
Fiber - %	1.9	2.0	1.9
Iron - MG/mg	1.5	32	1.5
Moisture - %	10.2	10.4	10.2
Protein - %	10.2	16	10.2
Salmonella	Pass	Pass	Pass
Sieve test #30 - %	85	01	85
Sieve test #6 - %	97	96	97
Sieve test #60 - %	56	60	56
Total Bacteria Count	0	0	0
Vitamin A - IU/mg	14000	9100	14000

In this exercise, we will be entering the inspection results for the Purchase Order and ASN 61000003190 from the example below.

ASN, Inspect				
PO No.	4200001271		3	
PO Line Item	Quantity	72,000	ea.	
ABC Co. Lot		ASN	Inspection	Lot
No.	ASN No.	Quantity	Result*	Quantity
XYZ 062711	61000003190	2,800	1000002303	2,800
XYZ 062811	61000003191	2,800		2,800
XYZ 062911	6100003192	2,800		5,000
X12 002911	61000003193	2,200		3,000
	Open Quantity	61,400		61,400

* This Inspection Results number is the number that will be created. You will fill your sheet in after you complete your results and your inspection lot is created.

Go to WBSCM https://portal.wbscm.usda.gov/ SUPPLIERS→SUPPLIER SELF SERVICE→INSPECTION RESULTS ENTRY

United States Department Web-Based Supply	of Agriculture Chain Management				_	Log.Of	WBSCM
Home Suppliers Admin R							
Supplier Self Service Bid Manage Supplier Self Service	ment Maintain Organization						I Back Forward 🗮
Detailed Navigation	Supplier Self Service						RE
Supplier Self Service					_		
 Inspection Results Encry 	BUNGE NORTH AMERICA, INC.						
Enter Shipment Receipt Shipment Dashboard	DUNUE MURITI ANDRUA, INC.	•				CON DIPHIN (MAZAZANI	2
Portal Favorites	Start Page						-
	Start Page						
		Al Purchase Orders 	5	Al Goods Receipts			
		Al ASMs Upbad Files (Multiple ASM) — Strate					
	AN A	Al Involces Beinched Cancelled Create					
	a Own Data						
	Messages						-
	The table does not cont	ain any entries					
							_
							-
Done						S Local intranet	R 200% ·

United States Department Web-Based Supply					
Home Suppliers Admin Re	eports Help				
Supplier Self Service Bid Manager	ment Maintain Organization				
Inspection Results Entry					
Detailed Navigation	Quality Castificate Data D				
botallou harigation	Quality Certificate Data E	ntry			
Supplier Self Service	PO Selection				
Inspection Results Entry Enter Shipment Receipt	Purchase Order: *	Line Item: * 00000 🗇 Procurement Doc	sument:	Quantity: * 0.000	UOM:
 Shipment Dast 					
PO 4200	001271				
Portal Favorites		Input			
	Certificate w/o Reference				
	 Certificate w/Reference to Externa Certificate from FGIS Upload 	i Sample			
	C certificate ironi r 613 opioad				
	Lot Status				
	✓ INCP-Incomplete	RREC-Results Recorded	INPA-Invoiced - Pending Approval	INPP-Invoiced - Pending Payment	
	INVC-Invoiced - Paid - Closed	OOSP-Out of Spec	RE01-Name of Vendor Incorrect/Missi	RE02-Invoice Date Incorrect/Missing	
	RE03-Contract Number Incorrect/I/	iss RE04-Documents not readable	RE05-Des, Price, Quantity Incorrect	RE06-Shipping/Payment Terms Incorre	
	RE07-Tax Payer ID (TIN) Incorrect	RE08-Duplicate Invoice	RE09-Name/Phone Number Incorrect	RE10-Other Required Docn Incorrect	
	RE11-Reject the Lot completely-NR			PIPA-Partial Inv - Pending Approval	
	PIPP-Partial Inv - Pending Payment	RE12-Non-Confirming Product	INCD-Invoice Cancelled	PIPD-Partial Invoice Paid	
					I.
	Execute Change Display				
	and an angle bioping				

- 1. Type in your PO number In the **Purchase Order** field.
- Click (the Matchcode button) in the Line Item field.
 Click Start Search (the Start Search button) in the box that pops up. (see below)

USDA United States Department of At Item Number of Pu Web-Based Supply Cha	rchasing Document						WBSCM
					Settings		
Home Suppliers Admin Repor Personal Value	ue List General Value List						
Supplier Self Service Bid Managemen	teria						
Inspection Results Entry	ment: 📕 4200001271 🗂	\$					<u>Back</u> Forward = ,
Detailed Navigation	→	<i>■</i> \$					
Supplier Self Service F Procurement Doc							
Inspection Results Entry P Open Quantity:		=* \$				иом:	
Enter Shipment Receipt	<	 \$					
Shipment Dashboard G Base Unit of Mea							
Portal Favorites S Order Quantity:	sure: V	 ⇒					
order daantity.	er of Value List Entries To 500						
Start Search							
L							
	cording to Search Criteria)						
Add to Personal	Value List						
E. Purchasing .		Open Quantity	Material	B PO Quantity			
4200001271		1,600.000	130538	EA 1,600.000			
4200001271		0.000	130538	EA 6,000.000			
420001271		72,000.000	130538	EA 72,000.000	_		
4200001271		59,200.000	130538	EA 59,200.000			
4200001271		7,600.000	130538	EA 7,600.000			
420001271	AG-INTP-P-11-0466	64,400.000	130538	EA 64,400.000	▼ ▶		
					K Cancel		
				•			
Done				F	🧐 Local int	ranet	🔍 100% 🔹 🛒
4. Find the PO line item f	or your results and o	click 📃 (t	he Blue b	ox) to high	light th	e assi	ociated

line item. In our example this is line item 00003. Click OK (the OK button).

Tip: You can also skip steps 2 – 5 above and enter the line item number in the Line item field, but MAKE SURE you have entered the line item number in the correct format; For example (00003 is correct; 3, 03, or 0003 would be incorrect). Using the search feature ensures you select the PO line item in the correct format.

oplier Self Service	dmin Repo	orts Help Int Maintain Organization			
pection Results Entry	City searce yearing	en maenan er gemeenen			
uality Cartificate	Data Entr				
uality Certificate	Data Entry				
Purchase Order: * 42000 Certificate Type	01271 D Line	Tem: 00003 Procurement Docu	anent AG-NTP-P-11-0466	Quantty: * 72,000	
Search Certificate w/o Reference Certificate w/Reference Certificate from FGIS Up	e to External Sam	ple			Change the Quanti
ot Status					

5. Change the Quantity to the lot quantity recorded on the certificate.

CAUTION: Following steps 2-5 above will automatically populate the ENTIRE PO line quantity (notice the 72,000 eaches in the quantity field above). Make sure you change the quantity to the number of eaches representing your inspection lot.

Tips on Inspection Lot Quantity

- The quantity should be the number of eaches (bags, cartons, units, etc.) covered by the lot on the certificate of analysis, FGIS certificate, or other inspection certificate. (*In this example we are using 2,800 ea.*)
- The quantity entered cannot exceed the total units of the PO line item.
- The quantity <u>can</u> be greater than the number of units on an Advanced Shipping Notice (ASN). In otherwords, the Inspection Lot quantity can cover more than one ASN and Invoice.
 - When you are ready to invoice you will select your "inspection lot" number and it will reduce the quantity available on the inspection lot by the ASN quantity (which will also be the quantity on your invoice).
 - i.e. Lot XYZ 062911, Inspection Lot = 5,000 ea. but the ASN quantity = 2,800 ea. When you invoice you will select the inspection lot no. and after you invoice 2,200 ea. will be open to use on another invoice.

	sed Supp		1 1	ement				Log.Of	WBSCM
Kome Suppliers		Reports							
Supplier Self Service	Bid Man	specient	Maintain	Organization					
nspection Results Ent	¥ 1939 - 1937 - 19								1 East Freemann
Quality Certifica	te Data i	Entry							
PO Selection							Manager and a second		
Purchase Order - 42	00001271	Line fan	e = [00003	Procurement Docs	nent: 40-8/79-9-11-0466	Quantity 1 2	00 A3 MOU 0 2005		
Certificate Type									
Search			Input						
Certificate wio Refe									
Certificate wiReference Certificate from FGI		ai Sengle	XX2.0	12711					
Consider and the second									
Lot Status									
NCP-incomplete			REC-Results		DRPA-Involced - Pending Approval	NPP-Invoiced - Pending Payment			
NVC-Involces - Pai			OSP-OW and		RED1-Name of Vendor Incorrect/Masi				
RE03-Contract Num RE07-Tax Payer O			E04-Docume E05-Duolcati	ris not readable	RE05-Des, Price, Quantity Incorrect RE03-Name/Phone Number Incorrect	RE05-Shoping/Rayment Terms income RE10-Other Required Doon incorrect			
RE11-Reject the Lot				Illaster Spec Variation	VDSP-Vendor Out of Spec	PPA-Partal Inv - Pending Approval			
PPP-Patalini - Pe				firming Product	NCD-Invoice Cancelled	PIPO-Partial Invoice Part			
Execute Change	Dana								
Course Course	Carley 1								
1									
N									
								Local intranet	\$100% ·

- 6. Select the radio button beside the **Certificate w/Reference to External Sample** field.
 - The input field is not validated by WBSCM. You can input your lot number or other certificate identification information here if that is helpful to your company.
 - Note: Certificate w/Reference to External Sample is currently the only active certificate type option. The FGIS upload feature has not been activated at this time.
- 7. Click **Execute** (the **Execute** button).
 - Note: You will not need to select any checks under the "Lot Status" field.

The "Record Results: Characteristic Overview" screen will pop-up in a new window. You may want to

maximize this screen by clicking 🛄 (the Maximize button).

ENTERING INSPECTION RESULTS CHARACTERISTICS

Inspection results are entered into the Results field. Depending upon the specification, the results will be either Qualitative or Quantitative.

- To enter Qualitative results, first click into the corresponding Result field which activates the Matchcode button, then select an option from the list. For a Quantitative result, enter the number into the Result field.
- For dates results from a date type factor i.e. manufacture date, fumigation date, etc you will use the format specified in the specifications column. Typically it is a YYMMDD type format.
- Use the scroll bar on the right to scroll down and make sure you have entered all required result fields. If you have any questions about what belongs in the result field, please contact your Contracting Specialist.

🖉 QEO1 - WBSCM Portal - Windows Intern	et Explorer									-7×
										»
🚱 🕘 👻 🙋 https://wbscmint.wbscm.usda.go	ov/irj/servlet/prt/port	al/prteventn	ame/Navigate	e/prtroot/pcd	3aportal_content!2fgov.	usda.wbscm.wbscm	!2fgov.usda.wbscm.wbscr	m 💙 😵 🗲 🗙	Google	<u>- م</u>
Record Results: Characte	eristic Over	rview								F
Menu, Save Back Exit Cancel	System Othe	r inspectior	n lot 🛛 User	settings	Defects Inspecti	on Method 🛛 Con	trol chart Histogram	Run values (run	hart) Results h	nistory More,
Material 130538	CORN-SOY BLE		IP-Batch	QMBAT	сн 😽					
	271-00003-XYZ 06		Daten	QIDAI	CH 00					
Oper/Act. 0010 A V Inspection			Pint 100	0						
	145165		100	0						
General Summarized Indicators	c									
General Gammanized Indicators	·									
		Force	Furth	er details						
Ac R Short text for the ins Spe			Inspected 8		Original Va V	Defect cl Attri	ibute Insp.descriptn		Ch 0	
			2,800	15.0				8 D	10F 🔺	
2 APPEAR & ODOR FOFAPP			2,800		REE FFFFFM FREE F		1	8	20 Q	
			2,800	19.0	0 19	1	8	8	30 F	
2 BWK COOKED 6.0	24.0 cm	2,800	2,800		12	1	1	8	40 F	
2 COAGULASE POSITIV COA			2,800	NPAS N	GATI'NPAS NEGAT		1	8	50 Q	
			2,800		REE ISDISP FREE F	1	8	8	60 Q	
	ROBIOLOGICAL			70		1	1	8	70 Q	
		2,800		2		1	8	8	80 F	
1 FIBER 0.00	02.50 %	2,800		21		1		8	90 F	
1 IRON (Reported in MG14.7		2,800		2			1	8	100F	
1 MOISTURE 10.1	- 1010.50 %	2,800		70		1	8	8	110 Q	
1 PROTEIN 15.9	30100.00%	2,800		1			1	8	120 F	
1 SALMONELLA MIC	ROBIOLOGICAL	2,800		21		1	8	8	130 Q	
1 SIEVE TEST #30 0.00	D 96.00 %	2,800		1		1		🦻 🗋	140 F	
1 SIEVE TEST #6 95.0	00100.00 %	2,800		1		1		🦻 🗋	150 F 👻	
									Þ	
										D RI1 (230) 🔳 🖊
		_		_					📢 Local intr	
									S Local intr	ranet 🔍 🔍 🛒

Record Menu S Material Insp. Lot Oper/Act.	Results: Chara Save Back Exit Can 130538 10000002303 1 420	acteristic Ove cel System Oth & E CORN-SOY BL 00001271-00003-XYZ C tition Tasks	erview erinspectio _END BAG-H	n lot User s	ettings [QMBATCH	Defects Inspection		12fgov.usda.wbscm.wbscm 💙 Itrol chart] Histogram F		
Menu) S Material [Insp. Lot [Oper./Act. [ave Back Exit Can 130538 10000002303 1 420 0010 4 Thspec	cel System Oth	er inspectio _END BAG-H	HP-Batch	QMBATCH		Method Con	trol chart Histogram F		
Menu) S Material [Insp. Lot [Oper./Act. [ave Back Exit Can 130538 10000002303 1 420 0010 4 Thspec	cel System Oth	er inspectio _END BAG-H	HP-Batch	QMBATCH		Method Con	trol chart Histogram F		
Material [Insp. Lot [Oper./Act. [130538 10000002303 🚺 420 0010 🗸 🔻 Inspec	公 喧 CORN-SOY EL 0001271-00003-XYZ (:tion Tasks	LEND BAG-H	HP-Batch	QMBATCH			uorenan je rusuogrann je r	kun values (un unany) Tresulis Insury (mule	
Insp. Lot	10000002303 🚺 420 0010 🔺 🔻 Inspec	0001271-00003-XYZ (tion Tasks				a <mark>67</mark>				
Oper./Act.	0010 🔺 🔻 Inspec	tion Tasks	062711	Pint 1000]					
				Pint 1000]					
	Summarized	cators								
	Summarized Indi	cators								
	Summarized Indi	cators								
General										
									-	
QBB	률 ⊽会 ቆ8	A 🖬 🖬 🐨 🖉	A Force	Furthe	r details					
Ac R	Short text for the ins			Inspected Si		Original Va V	Defect cl attri	ibute Insp.descriptn 📊	1	
	1 AFLATOXIN	0.00 20.00 ppb	2,800	mopeeted of	S I	originar va v	Derect ch Mari			
	1 APPEAR & ODOR FO			400			1			
	1 BWKUNCOOK	0.00 23.00 cm	2,800	2				1		
	1 BWK COOKED	6.0 24.0 cm	2,800	3				1		
		COAGULASE POSITI					8			
	1 DISPERSABILITY	DISPERSIBILITY	2,800							
	1 E.COLI	MICROBIOLOGICAL			9		8	1		
	1 FAT	5.50 100.00 %	2,800							
		0.00 2.50 %	2,800							
	1 FIBER						8			
	1 IRON (Reported in MO		2,800							
	1 MOISTURE	10.10 10.50 %	2,800				2			
	1 PROTEIN	15.90 100.00 %	2,800				1			
	1 SALMONELLA	MICROBIOLOGICAL	2,800				1			
		0.00 96.00 %	2,800				1	1		
	1 SIEVE TEST #6	95.00 100.00 %	2,800				1	1		
	1 SIEVE TEST #60	0.00 61.00 %	2,800	8			٦	8		
	1 TOTAL BACTERIA CO		2,800	8			Ē			
	1 VITAMIN A (REPORTE	8400 16000 mg	2,800	1	5		Ē	8		
									RI1 (230)	
									Second intranet	

8. Enter your results in the result column then use your down arrow key to enter your next result. For a quantitative result, you can simply enter the number then arrow down to the next cell.

0	-	a) ⊦	ttps://wbscmint.wbscm.uso	da.gov/irj/servlet/prt/por	tal/prtevent	name/Naviga	te/pri	troot/pcd!3aporta	al_content!2fgov.u	isda.wbscm.i	vbscm!2fgov	.usda.wbscm.wbscm 💙 🤇	8 5	X G	ioogle		
Rec	ord	1 F	Results: Chara	cteristic Ove	rview												100
Menu		Sa	ve Back Exit Canc	el System Othe	er inspectio	in lot Use	r set	tings Defe	cts Inspectio	n Method	Control cl	art Histogram Ru	n values (ri	un cha	art) Result	ts history More	
lateria hsp. Li				<mark>∻ @</mark> CORN-SOY ВL)001271-00003-ХҮZ 0		HP-Batch		QMBATCH	Ger								
per./A	.ct.	0	010 🔺 🔻 Inspect	ion Tasks		Pint 10	00										
_																	
Ge	enera	il (Summarized Indic	ators													
9	41	-	R 22 6 66		Force			tetails									
Ac.	R	-	Short text for the ins		Inspect	Inspected	Si		Original Va V	_	_	Insp.descriptn	L C				
				0.00 20.00 ppb	2,800	2,800			15		1 (-			10F 📤		
			APPEAR & ODOR FOR			2,800		FFFM FREE FF			1 1				20 Q		
		2		0.00 23.00 cm	2,800	2,800			19		1 1	-			30 F		
		2		6.0 24.0 cm	2,800	2,800			12		1 1	-			40 F		
		2				2,800		NPAS NEGATI			1 1	-			50 Q		
		2		DISPERSIBILITY	2,800	2,800		DISP FREE FF			1				60 Q		
		1		MICROBIOLOGICAL					Ð		1				70 Q		
		1		5.50 100.00 %	2,800						1 (80 F		
		1		0.00 2.50 %	2,800						1 1	1			90 F		
		1	IRON (Reported in MG		2,800		1				1 i	1	🤣 I		00 F		
		1		10.10 10.50 %	2,800						1	1			10 Q		
		1		15.90 100.00 %	2,800						1	1			20 F		
		1	SALMONELLA	MICROBIOLOGICAL	2,800		1				1	1	1		30 Q		
		1	SIEVE TEST #30	0.00 96.00 %	2,800						1	1	1		40 F		
		1	SIEVE TEST #6	95.00 100.00 %	2,800						1	0	🤣 I	1	50 F 👻		
•									· · · · · ·						•		

9. Click (the **Matchcode** button) to enter qualitative results such as grade, pass/fail, or appearance & odor factors.

QE01 - WBSCM Portal - Windows Internet Explorer	ntname/Navigate	e/prtroot/pcd!3apor	tal_content!2fgov.u	sda.wbscm.wbscm!2fg	gov.usda.wbscm.wbscn	∎ ⊻ 😵 49 X Google	< • ۹]
Record Results: Characteristic Overview	,						100
Menu, Save Back Exit Cancel System, Other inspec	tion lot User	settings Defe	cts Inspectio	n Method Control	I chart Histogram	Run values (run chart) Results histor	y More
M 🖙 Catalog Selection 🛛	P-Batch	QMBATCH	60				
Ir 🔻 🖂 Attribute Characteristic attributes		-					
0 V C 1000 DOMESTIC STATISTICAL 1000	Pint 100	IN					
▼	1						
▼ 🔄 PASSFAIL PASS_FAIL GRADE							
► WINAS NEGATIVE/PASS							
Accepted (OK) NPAS							
Accepted (OK) NPAS							
		ier details					
	Inspected 8			. Defect cl Attribut		L C Ch 0	
	2,800	15.00	15		8	🦻 🗋 10F 📥	
	2,800		FFFFM FREE F	1	8	🦻 🗋 20 Q	
	2,800	19.00	19	1	8	🏏 🗋 30 F	
	2,800	12.0	12	2		2 40 F	
	2,800		TNPAS NEGAT	2		🏏 🗋 50 Q	
	2,800	DISP FREE F	FDISP FREE F	E		夕 □ 60 Q 夕 □ 70 Q	
				<u> </u>			
				<u> </u>		2 80F	
				1	8	90F 100F	
🖌 Choose 🗟 🛠 🗶						2 100F	
1 PROTEIN 15.90 100.00 % 2,800						2 110 G	
1 SALMONELLA MICROBIOLOGICAL 2,800				8	8	201 201 201	
1 SIEVE TEST #30 0.00 96.00 % 2,800					8	2 130 g	
1 SIEVE TEST #6 95.00 100.00 % 2,800		81			8	150 F -	
					-1	•	
							🕨 RI1 (230) 🛅 🖉

- 10. Click ✓ NPAS (The Negative/Pass) Option. Green checkmarks mean pass and the red "X" means fail.
- 11. Click <mark>🖋 ^{Choose} (</mark>the **Choose** button).

Record Results: Characteristic Overview Image: Concel System] Other inspection (b) User settings Defects Inspection Method. Control chart. Histogram. Run values (run charb). Results history. More. Material Image: Concel System] Other inspection (b) User settings Defects Inspection Method. Control chart. Histogram. Run values (run charb). Results history. More. Material Image: Concel System] Other inspection Tasks Part 1000 Other inspection Tasks Part 650.100.00% Other inspection Tasks Part 650.100.00% 2 ECOLIN MICROBIOLOGICAL 2800 2000 NPAS NEGATINPAS NEgatine in the inspection in the inspecinspectin inspection in the inspectin in the inspecine	QE01			M Portal - Windows In														
Name Base Back ER Cancel System Other inspection lot Use settings Defects Inspection Method Control chart Histogram Run values (run chart) Results history More Material 100300002303 # 200001271-00003-Y/C 062711 OperArt 0010 Inspection Tasks Plnc 000 Central Indicators Force Further details Chart 700 700 700 700 900	\mathbf{O}	•	E	https://wbscmint.wbscm.us	da.gov/irj/servlet/prt/por	tal/prteveni	tname/Navigal	te/pr	troot/pcd!3aporl	al_content!2fgov.u	sda.wbscm.w	bscm!2fgov	.usda.wbscm.wbscm	• 😵 🐓	×	Google		<u>_</u>
Material 130338 CORN-SOY BLEND BACH-HP-Bath OPEATCH Insp. Lot 10000002303 4200001271-00003-V/2 062711 Oper/Act 0013 Inspection Tasks Platt Image: Corn-Soy BLEND BACH-HP-Bath OPEATCH Image: Corn-Soy BLEND BACH-HP-Bath Oper/Act 0013 Inspection Tasks Platt Image: Corn-Soy BLEND BACH-HP-Bath OPEATCH Image: Corn-Soy BLEND BACH-HP-Bath Image: Corn-Soy BLEND BACH-HP-Bath OPEATCH Image: Corn-Soy BLEND BACH-HP-Bath Image: Corn-Soy BLEND BACH-HP-Bath OPEATCH Image: Corn-Soy BLEND BACH-HP-Bath Image: Corn-Soy BLEND BACH-HP-Bath OPEATCH Image: Corn-Soy BLEND BACH-HP-Bath Image: Corn-Soy BLEND BACH-HP-Bath OPEATCH Image: Corn-Soy BLEND BACH-HP-Bath Image: Corn-Soy BLEND BACH-HP-Bath Image: Corn-Soy BLEND BACH-HP-Bath Image: Corn-Soy Blend Bath Image: Corn-Soy Bath Image: Corn-Soy Bath Image: Corn-Bath Image: Corn-Soy Bath Image: Corn-Acting Bath Image: Corn-Acting Bath Image: Corn-Bath Image: Corn-Bath Image: Corn-Acting Bath Image: Corn-Bath Image: Corn-Bath Image: Corn-Bath Image: Corn-Bath Image: Corn-Bath <td>Re</td> <td>col</td> <td>rd</td> <td>Results: Chara</td> <td>acteristic Ove</td> <td>rview</td> <td></td> <td>100</td>	Re	col	rd	Results: Chara	acteristic Ove	rview												100
Inp. Lot 000002202 4200001271-00003-VYZ 062711 Oper Art 0000 inspection Tasks Pint 1000 Imp. Lot Inspection Tasks Pint 1000 Imp. Lot Impection Tasks Pint 1000 Imp. Lot Pint 1000 Pint 1000 Pint 1000 Imp. Pint 1000 Pint 1000 Pint 1000 P	Men	u,)	S	ave Back Exit Can	cel System Oth	er inspecti	on lot Use	r set	tings Defe	cts Inspectio	n Method	Control ch	art Histogram	Run values	(run	chart) Result	ts history 🛛 N	lore
Inp. Lot 000002202 4200001271-00003-VYZ 062711 Oper Art 0000 inspection Tasks Pint 1000 Imp. Lot Inspection Tasks Pint 1000 Imp. Lot Impection Tasks Pint 1000 Imp. Lot Pint 1000 Pint 1000 Pint 1000 Imp. Pint 1000 Pint 1000 Pint 1000 P			-															
OperAtt 010 ispection Tasks Pint 1000 General Summarized Indicators Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications Image: Constraint of the Ins. Specifications							HP-Batch		QMBATCH	00								
General Summarized Indicators A: Construct of the ins. Force Further details A: Construct of the ins. Specifications Inspect inspecta Sill. Result. Original Va. V. Defect cl Attribute inspects reprint Construct Ch. Cinc A: Construct of the ins. Specifications Inspect in						62711		1										
Image: Control of the control of th	Oper.	/Act.	l	0010 🔺 🔻 Inspec	tion lasks		Pint 10	00										
Image: Control of the control of th																		
Image: Control of the control of th																		
Ac. R Short text for the ins Specifications Inspected SL. Result Original Va Defect cL. Attribute inspected II. C Ch OT 2 E COLI MICROBIOLOGICAL 2,800 2,800 7.00 7 1 2 8 OF 2 FAT 5.50100.00 % 2,800 7.00 7 1 2 8 OF 2 FIBER 0.00250 % 2,800 7.100 7 1 2 90F 2 FIDER 0.00250 % 2,800 18.00 16 1 2 90F 1100 F 2 MOISTURE 10.1010.50 % 2,800 7.10.0 17 1 2 110.0 2 SALMONELLA MICROBIOLOGICAL 2,800 2,800 7.100 17 1 2 120F 2 SIEVE TEST #30 0.0096.00 % 2,800 97.00 97 1 140F 2 SIEVE TEST #60 0.00100.00 % 2,800 96.00 56 1 2 170.0 2		Эene	eral	Summarized India	cators													
Ac. R Short text for the ins Specifications Inspected SL. Result Original Va Defect cL. Attribute inspected II. C Ch OT 2 E COLI MICROBIOLOGICAL 2,800 2,800 7.00 7 1 2 8 OF 2 FAT 5.50100.00 % 2,800 7.00 7 1 2 8 OF 2 FIBER 0.00250 % 2,800 7.100 7 1 2 90F 2 FIDER 0.00250 % 2,800 18.00 16 1 2 90F 1100 F 2 MOISTURE 10.1010.50 % 2,800 7.10.0 17 1 2 110.0 2 SALMONELLA MICROBIOLOGICAL 2,800 2,800 7.100 17 1 2 120F 2 SIEVE TEST #30 0.0096.00 % 2,800 97.00 97 1 140F 2 SIEVE TEST #60 0.00100.00 % 2,800 96.00 56 1 2 170.0 2																		
2 2 E.COLI MICROBIOLOGICAL 2,800 2,800 NPAS NEGATINPAS NEGAT 1 2 70 0 2 FAT 5.50 100.00 % 2,800 7.00 7 1 2 86F 2 FAT 5.50 100.00 % 2,800 7.00 7 1 2 90F 2 FIBER 0.00 2.50 % 2,800 7.00 1 1 2 90F 2 IRON (Reported in M61470 .35.00 mg 2,800 2,800 1.80 16 1 2 90F 2 IRON (Reported in M61470 .35.00 mg 2,800 2,800 10.20 10.2 1 100F 2 PROTEIN 15.90 .100.00 % 2,800 2,800 7.00 7 1 2 2 130.0 2 SALMONELLA MICROBIOLOGICAL 2,800 2,800 85.00 65 1 2 140F 2 SIEVE TEST #6 0.00 .400 97 1 2 160F 1700 1700 180F <td></td> <td></td> <td></td> <td>F 🛛 🛧 🖓 🔂</td> <td>1 🗉 🖼 🔛</td> <td>Force</td> <td>Furt</td> <td>her (</td> <td>ietails</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>				F 🛛 🛧 🖓 🔂	1 🗉 🖼 🔛	Force	Furt	her (ietails									
2 FAT 550100.00 % 2,800 7.00 7 1 1 9 1 80F 2 FIBER 0.00250 % 2,800 1.90 1 1 9 1 10 100F 2 IRON (Reported in MG 14703500 mg 2,800 2,800 1.90 1 1 9 1 100 2 MOISTURE 10.1010.50 % 2,800 2,800 10.20 10.2 1 100 120F 1100 2 MOISTURE 10.1010.50 % 2,800 2,800 17.00 17 1 9 1300 2 SALMONELLA MICROBIOLOGICAL 2,800 7.800 7.800 7.00 7 1 9 1300 2 SIEVE TEST #0 0.0061.00 % 2,800 7.800 77.00 7 1 9 1 160F 2 SIEVE TEST #6 0.0061.00 % 2,800 7.800 7 1 9 1 160F 2 SIEVE TEST #6 0.0061.00 % 2,800 7.800 0 0	A	.c F			Specifications	Inspect	Inspected	Si	Result	Original Va V	Defect cl	Attribute	Insp.descriptn	L				
2 FIBER 0.002.50 % 2,800 2,800 1.90 1.9 1 1 90 F 2 IRON (Reported in MG14.7035.00 mg) 2,800 2,800 1.60 1 1 100 F 2 IRON (Reported in MG14.7035.00 mg) 2,800 2,800 10.20 10.2 1 100 F 2 PROTEIN 15.90100.00 % 2,800 2,800 17.00 17 1 90 F 130.0 2 SALMONELLA MICROBIOLOGICAL 2,800 2,800 80.00 85.00 85 1 100 F 130.0 2 SALVENEET #50 0.0061.00 % 2,800 97.00 97 1 100 F 140 F 2 SIEVE TEST #60 0.0061.00 % 2,800 70.0 97 1 100 F 180 F 2 VITAMIN A (REPORTE 840016000 mg 2,800 2,800 0 0 1 180 F 3 3 4 4 4 4 4 4 4 4					MICROBIOLOGICAL	2,800	2,800		NPAS NEGAT	TNPAS NEGAT	Ē	I C	1					
■ 2 IRON (Reported in MG 14.7035.00 mg 2,800 2,800 16.00 16 1 1 ♥ 100F 2 MGISTURE 10.1010.50 % 2,800 71.00 10.2 10.2 10.2 10.2 10.0 110.0 2 PROTEIN 15.80100.00 % 2,800 71.70 1 1 ♥ 110.0 2 SALMONELLA MICROBIOLOGICAL 2,800 2,800 N17.00 17 1 ♥ 130.0 2 SALMONELLA MICROBIOLOGICAL 2,800 2,800 85.00 85 1 1 ♥ 140F 2 SIEVE TEST #6 95.00 10.00 % 2,800 76.60 97 1 ♥ 140F 2 SIEVE TEST #6 95.00 10.00 % 2,800 76.60 56 1 ♥ 160F 2 SIEVE TEST #6 95.00 10.00 % 2,800 76.60 56 1 10.0 140F 2 SIEVE TEST #6 0.00100.00 % 2,800 76.60 56 1 10.0 10.0<									7.00	r	Ē	i č	1					
1 2 MOISTURE 10.10.1050 % 2,800 2,800 10.20 10.2 1				2 FIBER	0.00 2.50 %	2,800	2,800		1.90	1.9	T.	i đ	1					
2 2 PROTEIN 15.90100.00 % 2,800 17.00 17 1 1 2 120F 2 SALMONELLA MICROBIOLOGICAL 2,800 1800 NPAS NEGATIONAS NEGATIONAS 1 <td></td> <td></td> <td></td> <td>2 IRON (Reported in MC</td> <td>314.70 35.00 mg</td> <td>2,800</td> <td>2,800</td> <td></td> <td>16.00</td> <td>16</td> <td>Ū.</td> <td>I Ū</td> <td>1</td> <td></td> <td></td> <td>100 F</td> <td></td> <td></td>				2 IRON (Reported in MC	314.70 35.00 mg	2,800	2,800		16.00	16	Ū.	I Ū	1			100 F		
2 2 SALMONELLA MICROBIOLOGICAL 2,800 2,800 NPAS NEGATI NPAS NEGATI 1				2 MOISTURE	10.10 10.50 %	2,800	2,800		10.20	10.2	ī	I D	1	8	· 🗋	110 Q		
2 SIEVE TEST #30 0.0096.00 % 2,800 2,800 85.00 65 1 1 ♀ 1 40 F 2 SIEVE TEST #6 95.00100.00 % 2,800 70.00 97 1 1 ♀ 1 160 F 2 SIEVE TEST #6 0.0096.00 % 2,800 70.00 97 1 1 ♀ 1 160 F 2 SIEVE TEST #60 0.0096.00 % 2,800 2,800 0 0 1 ♀ 1 160 F 2 TOTAL BACTERIA COI05000 % 2,800 2,800 0 0 1 ♀ 1 170 • 2 VITAMIN A (REPORTE 840016000 mg 2,800 1 4000 1 4000 1 1 80 F 4				2 PROTEIN	15.90 100.00 %	2,800	2,800		17.00	17	ī	1	1	8	· 🗋	120 F		
2 SIEVE TEST #30 0.0096.00 % 2,800 2,800 85.00 65 1 1 ♀ 1 40 F 2 SIEVE TEST #6 95.00100.00 % 2,800 70.00 97 1 1 ♀ 1 160 F 2 SIEVE TEST #6 0.0096.00 % 2,800 70.00 97 1 1 ♀ 1 160 F 2 SIEVE TEST #60 0.0096.00 % 2,800 2,800 0 0 1 ♀ 1 160 F 2 TOTAL BACTERIA COI05000 % 2,800 2,800 0 0 1 ♀ 1 170 • 2 VITAMIN A (REPORTE 840016000 mg 2,800 1 4000 1 4000 1 1 80 F 4				2 SALMONELLA	MICROBIOLOGICAL	2,800	2,800		NPAS NEGAT	TNPAS NEGAT	ī		1	8		130 Q		
2 SIEVE TEST #60 0.0061.00 % 2,800 2,600 56.00 56 1 1 Image: Constraint of the constraint of t				2 SIEVE TEST #30	0.00 96.00 %	2,800	2,800		85.00	85	Ē		1			140 F		
2 SIEVE TEST #60 0.0061.00 % 2,800 2,600 56.00 56 1 1 Image: Constraint of the constraint of t				2 SIEVE TEST #6	95.00 100.00 %	2,800	2,800		97.00	97			1	8	1	150 F		
2 TOTAL BACTERIA CO1050000 % 2,800 2,800 0 0 1 1 170 2 VITAMINA (REPORTE 840016000 mg 2,800 14000 14000 1 1 180 F 4 <td></td> <td></td> <td></td> <td>2 SIEVE TEST #60</td> <td>0.00 61.00 %</td> <td></td> <td></td> <td></td> <td>56.00</td> <td>56</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>160 F</td> <td></td> <td></td>				2 SIEVE TEST #60	0.00 61.00 %				56.00	56						160 F		
1 2 VITAMIN A (REPORTE 840016000 mg 2,800 14000 14000 2 180 F 1 1 1 1 1 1 1 1 1 1				2 TOTAL BACTERIA CO	050000 %	2.800	2.800		0	0						170 Q		
									14000	14000								
Image: Second						2,000	-,							~				
Image: Second		-	-												-			
Image: Second																T		
R1 (230) [•]		•																
🖬 tand isteract 🛛 🖗 -																		RI1 (230) 🛅 🗾
	_	-	_					-								🚺 tocali	intranet	- e

Continue entering all qualitative and quantitative results until you have reached the end.

General Summarized Indicators S Force Further details	cord	Results: Char	acteristic Ove	erview									Ki ji
a. Lot 10000002303 ¥ 2000012711-00003-XYZ 062711 nr. /Act Inspection Tasks Pint 1000 General Summarized Indicators Sec. 2 Short text for the ins Specifications Inspect Inspected Si Result Original Va V Defect cl Attribute V Force Further details MicRoBioLogicAL 2800 NPAS NEGATINPAS NEGAT Image description 2 FAT 5.50100.00% 2,800 NPAS NEGATINPAS NEGAT Image description Image description 2 FIBER 0.002.50% 2,800 7.00 7 Image description Image description 2 FIBER 0.002.50% 2,800 1.90 1.9 Image description Image description 2 FIDER 0.002.50% 2,800 1.90 1.9 Image description Image description 2 FIDER 0.002.50% 2,800 1.90 1.9 Image description Image description 2 SALMONELLA MICROBIOLOGICAL 2,800 1.02 Image description Image description Image description Image description <)) Sa	ave Back Exit Car	ncel System Oth	ier inspecti	on lot Use	er sett	ings De	efects Inspectio	n Method 🛛 Contr	ol chart Histogram	Run values	(run chart)	Results history More
p. Lot 10000002303 14200001271-00003-XVZ 062711 pr. Act. 010 Inspection Tasks Pinc 1000 General Summarized Indicators Sect al char Short text for the ins Specifications Inspect Inspected Si Result Original Va V Defect cl Attribute Inspect inspect 2 FAT 5:50 100.00 % 2,800 P.00 7.00 7 T T 100 2 FIBER 0.00 250 % 2,800 P.00 180 T 100 100 2 FIBER 0.00 250 % 2,800 P.00 10.20 10.2 T 100 100 2 RON Reported in MG147.0 50.00 mg 2,800 P.10.0 17.00 17 T 1000 100 100 <td< td=""><td>-1</td><td></td><td></td><td></td><td></td><td></td><td></td><td><i>a</i>.</td><td></td><td></td><td></td><td></td><td></td></td<>	-1							<i>a</i> .					
Olio Inspection Tasks Pint 1000 General Summarized Indicators Image: Summarized Image: Summarized Image: Summarized Image: Summarized Image: Summarized Image: Summarized Image: Summarized Image: Summarized Image: Summarized Image: Summarized Image: Summarized Image: Summarized Image: Summarized Summarized Image: Summarized Image: Summarized <t< td=""><td></td><td></td><td></td><td></td><td>-HP-Balon</td><td></td><td>UMBATCH</td><td>00'</td><td></td><td></td><td></td><td></td><td></td></t<>					-HP-Balon		UMBATCH	00'					
General Summarized Indicators Image: State of the inserve inspected Si Force Further details Ac Short text for the ins Specifications Inspected Si State of the inserve inspected Si Result Original Va V Defect cl State of the inserve inspected Si Result Original Va V Defect cl State of the inserve inspected Si Result Original Va V Defect cl State of the inserve inspected Si Result Original Va V Defect cl State of the inserve inspected Si Result Original Va V Defect cl State of the inserve inspected Si Result Original Va V Defect cl Attribute Inspected L 2 FIBER 0.00 26.00 7.00 7 T <td>-</td> <td></td> <td></td> <td>002711</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>	-			002711									
Image: Section of the secti	ACI.	0010 🔺 🔻 Inspe	ection Lasks		Pint 1	000							
Image: Section of the secti													
Image: Section of the secti	_												
Ac., S. Short text for the ins Specifications Inspected Sill. Result Original Va V Defect cl Attribute Insp. descript L. C Elect all chars	eneral	Summarized Ind	licators										
Ac., S. Short text for the ins Specifications Inspected Sill. Result Original Va V Defect cl Attribute Insp. descript L. C Elect all chars													
Sect all chars MICROBIOLOGICAL 2,800 2,800 NPAS NEGATINPAS NEGAT I		3 4 4 4 4 4 4 4 4 4 4	8 🖩 🖻 🖉 🔜	Force	Fur	ther c	letails						
2 FAT 5.50.100.0% 2,800 2,700 7 1 2 2 2 FIBER 0.00.250% 2,800 2,800 1.90 1.9 1 2 2 1 1.90 1.9 1 2 2 1 1.90 1.9 1 2 2 1 1.00.0% 2,800 2,800 1.90 1.9 1 1 2 2 1 1.90 1.9 1 1 2 2 1 1.00.110.0 1.90 1.90 1 1 2 2 1 1.00.110.2 1 1 2 2 1 1.00.00% 2,800 1.00.00 1 2 1 2 1 1 1 1 2 1 1 2 1 <td></td> <td>Short text for the ins</td> <td>. Specifications</td> <td>Inspect</td> <td>Inspected</td> <td>I Si</td> <td>Result</td> <td>Original Va V</td> <td>. Defect cl Attrib</td> <td>ute Insp.descriptn</td> <td>L</td> <td>C Ch C</td> <td>D</td>		Short text for the ins	. Specifications	Inspect	Inspected	I Si	Result	Original Va V	. Defect cl Attrib	ute Insp.descriptn	L	C Ch C	D
2 FIBER 0.002.50 % 2,800 2,800 1.90 1.9 1	Slect	all chars	MICROBIOLOGICAL	2,800	2,800	1	NPAS NEG	ATI'NPAS NEGAT	1	1	8	700	2
IRON (Reported in MG14.7035.00 mg 2,800 16.00 16 1 </td <td></td> <td>2 FAT</td> <td>5.50 100.00 %</td> <td>2,800</td> <td>2,800</td> <td></td> <td>7.00</td> <td>7</td> <td>1</td> <td>1</td> <td>8</td> <td>80 F</td> <td></td>		2 FAT	5.50 100.00 %	2,800	2,800		7.00	7	1	1	8	80 F	
2 MOISTURE 10.1010.50 % 2,800 2,800 10.20 10.2 1		2 FIBER	0.00 2.50 %	2,800	2,800	1	1.90	1.9	1	1			
2 PROTEIN 15.90100.00 % 2,800 2,800 17.00 17 1		IRON (Reported in M	IG14.70 35.00 mg	2,800	2,800	1	16.00	16	1	1	\$	100 F	
2 PROTEIN 15.90100.00 % 2,800 2,800 17.00 17 1		MOISTURE	10.10 10.50 %	2,800	2,800	1	10.20	10.2	1	1	8	1100	
2 SALMONELLA MICROBIOLOGICAL 2,800 NPAS NEGATI NPAS NEGAT I <t< td=""><td></td><td>2 PROTEIN</td><td>15.90 100.00 %</td><td>2,800</td><td>2,800</td><td>1</td><td>17.00</td><td>17</td><td></td><td></td><td></td><td></td><td></td></t<>		2 PROTEIN	15.90 100.00 %	2,800	2,800	1	17.00	17					
2 SIEVE TEST #30 0.0096.00 % 2,800 2,800 85.00 85 T T ♥ D 2 SIEVE TEST #6 95.00100.00 % 2,800 2,800 97.00 97 T T ♥ D 2 SIEVE TEST #6 0.0061.00 % 2,800 2,800 97.00 97 T T ♥ D 2 SIEVE TEST #60 0.0061.00 % 2,800 260.0 56.00 56 T ♥ D 2 SIEVE TEST #60 0.00061.00 % 2,800 10 0 T 0 0 T 10 ♥ D		2 SALMONELLA	MICROBIOLOGICAL	2,800	2,800	1	NPAS NEG.	ATI'NPAS NEGAT					
■ 2 SIEVE TEST #6 95.00100.00 % 2,800 260 97.00 97 ■ ■		2 SIEVE TEST #30	0.00 96.00 %	2,800		1	85.00	85					
■ 2 SIEVE TEST #60 0.0061.00 % 2,800 2600 56.00 56 ■ ■ ♥ □ ■ 2 TOTAL BACTERIA COI050000 % 2,800 2,800 0 0 ■ ■ ♥ □		2 SIEVE TEST #6	95.00 100.00 %	2.800	2.800	71	97.00	97					
🔹 🛛 2 TOTAL BACTERIA CO1050000 % 2,800 2,800 🖆 0 0 🗉 🗉 😰 💟						7							
						7							
						7		14000					
						-					-		
						-							
						-							-
										1		Þ	
													-

12. Click 🗊 (the Select all chars button). This makes sure all factors and results are selected.

	ore	I F	esults: Chara	acteristic Ove	rview									70
Menu,				icel System Oth		on lot Use	r sett	ings Defec	ts Inspection	Method	Control ch	art Histogram Run values (r	un chart) Results his	story More
ateria		1	30538	CORN-SOY BI		UP. Batch		QMBATCH	667					
nateria hsp. Lo				0001271-00003-XYZ		nr-Dalli		UMBAICH	00.					
per./A				ction Tasks		Pint 10	00							
0.0	nera	1	Summarized Indi	icators										
06	nera	41 [Summanzed mu	cators										
					3. 5	Eur		-4-11-						
			3 72 68		Force			etails						
Ac.	R		Short text for the ins	Specifications	Inspect	Inspected	Si		Original Va V	-			Ch 0	
					2,800	2,800		NPAS NEGAT	✓				1 70 Q ▲ 1 80 F	
			FAT	5.50 100.00 %	2,800	2,800		7.00 💋	√		L.			
			FIBER	0.00 2.50 %	2,800	2,800		1.90 Ø	✓				90 F	
			IRON (Feported in M		2,800	2,800		16.00 Ø	√				100 F	
		3	MOISTURE	10.10 10.50 %	2,800	2,800		10.20 Ø	√				110 Q	
		3	PROTEIN	15.90 100.00 %	2,800	2,800		17.00 Ø	√				120 F	
		3	SALMONELLA	MICROBIOLOGICAL	2,800	2,800		NPAS NEGAT	✓		ľ		130 Q	
×		3	SIEVE TEST #30	0.00 96.00 %	2,800	2,800		85.00 Ø	✓				140 F	
×		3	SIEVE TEST #6	95.00 100.00 %	2,800	2,800		97.00 Ø	✓				150 F	
		3	SIEVE TEST #60	0.00 61.00 %	2,800	2,800		56.00 Ø	✓				160 F	
			TOTAL BACTERIA CO		2,800	2,800		0 Ø	V		l		170 Q	
		3	VITAMIN A (REPORTE	E 8400 16000 mg	2,800	2,800		14000 Ø	V	1	Ē		180 F	
													-	
													•	
•		_												
4														

- 13. Click (the **Valuate** button). This will compare your results to the specifications. The Valuation field shows all Green checkmarks when results are within specification and discount ranges. A Red "X" shows a characteristic that does not comply with the specifications. Call your Contracting Specialist if you receive a Red "X" after valuating.
 - If you scroll to the right, a column called 'Inspection Description' will show you if any discounts applied based upon the inspection results. If you have any concerns, you should address them to your marketing specialists regarding discounts.

- 14. Attach your Inspection certificate. Your certificates are supporting documents and must be attached to the inspection lot.
 - Click **P** the Services for Object Button (Upper Right Corner)
 - Click Create, then Create Attachment

	Summarized India	cators								Workflow My Objects Help for object serv	, ices
Ac R 8	Short text for the ins		Force	Furl				Defect cl Attribute			
✓ 5 /		FAPPEARANCE AND C 0.00 23.00 cm		2,800		15.00 Ø FFFM FREE F 19.00 Ø	✓ ✓ ✓				
✓ 1 5 0		6.0 24.0 cm COAGULASE POSITIN		2,800		12.0 Ø NPAS NEGAT	✓ ✓				
	DISPERSABILITY E.COLI FAT	DISPERSIBILITY MICROBIOLOGICAL 5.50100.00 %	2,800 2,800 2,800	2,800 2,800 2,800		DISP FREE FF NPAS NEGAT 7.00 Ø	✓ ✓ ✓				
✓ 5 F	FIBER	0.00 2.50 %	2,800	2,800		1.90 Ø	×	1			
File Edi	it View Favorites • Dhttps://wbscmin Difference - With the second seco	int.wbscm.usda.gov/irj/se	ervlet/prt/p	ortal/prteven	itname	e/Navigate/prtroot	:/pcd!3aportal_co	ntent12fgov.us 💙 😵 Ce	rtificate Error	Google	• 🔁 Page • 🍥 T

3		R	2	; ⊽ <u> </u>	1 🖩 📓 !	Force	Furti	ner c	letails	Warning - Security
Ac	F	ł	8	Short text for the ins	Specifications	Inspect	Inspected	Si	Result	The web site's certificate cannot be verified. Do you 👘 🖌
E	2		5 /	AFLATOXIN	0.00 20.00 ppb	2,800	2,800		15.00 Ø	want to continue?
E			5 /	APPEAR & ODOR FOR	APPEARANCE AND O	2,800	2,800		FFFM FREE	
E			5 B	BWK UNCOOK	0.00 23.00 cm	2,800	2,800		19.00 Ø	
Ŀ			58	BWK COOKED	6.0 24.0 cm	2,800	2,800		12.0 Ø	Name: wbscmint.wbscm.usda.gov
Ŀ	2		5 (COAGULASE POSITIV	COAGULASE POSITIV	2,800	2,800		NPAS NEG	Publisher: wbscmint.wbscm.usda.gov
E	2		5 [DISPERSABILITY	DISPERSIBILITY	2,800	2,800		DISP FREE	
E			5 I	E.COLI	MICROBIOLOGICAL	2,800	2,800		NPAS NEG/	Ölussus truct contant from this publisher
Ŀ	2		5 F	FAT	5.50 100.00 %	2,800	2,800		7 00 Ø	
B	2		5 F	FIBER	0.00 2.50 %	2,800	2,800		1.90 Ø	Yes No
Ŀ	2		5 I	RON (Reported in MG	14.70 35.00 mg	2,800	2,800		16.00 Ø	
E	2		5 1	MOISTURE	10.10 10.50 %	2,800	2,800		10.20 Ø	The certificate cannot be verified by a trusted source. More Information
E	2		5 F	PROTEIN	15.90 100.00 %	2,800	2,800		17.00 Ø	
Ŀ	2		5 8	SALMONELLA	MICROBIOLOGICAL	2,800	2,800		NPAS NEG/	
E	2		5 5	SIEVE TEST #30	0.00 96.00 %	2,800	2,800		85.00 Ø	
E	2		5 5	SIEVE TEST #6	95.00 100.00 %	2,800	2,800		97.00 Ø	
E	2		5 5	SIEVE TEST #60	0.00 61.00 %	2,800	2,800		56.00 Ø	
	7		r -	TOTAL BACTERIA CO	0 60000 0	2,800	2,800		nØ	

15. Click "Yes" or "run" for any message boxes that pop-up.

	2		https://wbscmint.wbscm.us	oargov/in//serviec/propon	cayprevent	name/ivaviga	ke/pr	aboopcarbapt	real_concentri2rgov		Continuate Error		oogle		
49	_ 8	IL Tr	ansactions - WBSCM Portal										a . 🖶 .	r 🔂 Page 👻 🎯 Too	ls •
Re	eco	rd I	Results: Chara	cteristic Ove	rview									্ৰ	0
Me	nu	Sa	we Back Exit Cano	cel System Use	r settings	. Defects		Inspection M	ethod Control	chart H	Histogram Ru	ın values (run c	:hart) Resi	ults history More,	1
late	erial	6	.30538	🛠 🛅 CORN-SOY BL	END BAG-	HP-Batch		OMBATCH	6 cr						
	. Lot	-		0001271-00003-XYZ 0				quonion	-0						
	r./Act			tion Tasks		Pint 10	0.0								
Q					Force		-	Jetans	🕹 Import file					×	
⊢	Ac	₹	Short text for the ins		Inspect	Inspected	SI		Look in: 📑 IF	FADC 201	1		- 🗟	<u> 1 1 22 2</u>	
⊢				0.00 20.00 ppb	2,800	2,800		15.00 A							L
			APPEAR & ODOR FOR			2,800		FFFMFRE	🗋 ASN add qt	y.docx				Enter Inspectio	L
⊢															
E				0.00 23.00 cm	2,800	2,800		19.00	🗋 ASN help pa	- ath.pdf				G_Ext415_Intl	
		- 5	BWK COOKED	6.0 24.0 cm	2,800	2,800		12.0 2	ASN help pa	•	сх			G_Ext415_Intl	
		5	BWK COOKED COAGULASE POSITIV	6.0 24.0 cm COAGULASE POSITIV	2,800 2,800	2,800 2,800		12.0 Ø NPAS NE	ASN_Creat	e ASN.do		×		🗋 inspctn rsits er	
		5	BWK COOKED COAGULASE POSITIV DISPERSABILITY	6.0 24.0 cm (COAGULASE POSITIN DISPERSIBILITY	2,800 2,800 2,800 2,800	2,800 2,800 2,800		12.0 Ø NPAS NE DISP FRE	ASN_Creat	e ASN.do of Analys	is Example.doc	×		inspctn rslts er	
		5	BWK COOKED COAGULASE POSITIV DISPERSABILITY E.COLI	6.0 24.0 cm COAGULASE POSITIN DISPERSIBILITY MICROBIOLOGICAL	2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800		12.0 Ø NPAS NE DISP FRE NPAS NE	ASN_Creat	e ASN.do of Analys Work In	is Example.doc struction.docx			inspctn rsits er	
		5 5 5 5 5	BWK COOKED COAGULASE POSITIV DISPERSABILITY E.COLI FAT	6.024.0 cm COAGULASE POSITIV DISPERSIBILITY MICROBIOLOGICAL 5.50100.00 %	2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800		12.0 2 NPAS NE DISP FRE NPAS NE 7.00 2	ASN_Creat	e ASN.do of Analys Work In	is Example.doc struction.docx			inspctn rslts er	
		6 6 6 6 6 6	BWK COOKED COAGULASE POSITIV DISPERSABILITY E.COLI FAT	6.0 24.0 cm COAGULASE POSITIN DISPERSIBILITY MICROBIOLOGICAL 5.50 100.00 % 0.00 2.50 %	2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800		12.0 2 NPAS NE DISP FRE NPAS NE 7.00 2 1.90 2	ASN_Creat	e ASN.do of Analys Work In	is Example.doc struction.docx			inspctn rsits er	
		6 6 6 5 5 6 6	BWK COOKED COAGULASE POSITIV DISPERSABILITY E.COLI FAT FIBER	6.0 24.0 cm COAGULASE POSITIN DISPERSIBILITY MICROBIOLOGICAL 5.50 100.00 % 0.00 2.50 %	2,800 (2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800		12.0 2 NPAS NE DISP FRE NPAS NE 7.00 2 1.90 2 16.00 2	ASN_Creat	e ASN.do of Analys I Work In: 5_Intl Con	is Example.doc struction.docx nm PO and Follo	ow On Function		inspectn rsits er Inspection Res Inspection Res Process Invoic	
		6 6 6 5 5 6 6	BWK COOKED COAGULASE POSITIV DISPERSABILITY E.COLI FAT FIBER IRON (Reported in MG MOISTURE	6.024.0 cm COAGULASE POSITIV DISPERSIBILITY MICROBIOLOGICAL 5.50100.00 % 0.002.50 % 14.7035.00 mg	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800		12.0 2 NPAS NE DISP FRE NPAS NE 7.00 2 1.90 2 16.00 \$ 10.20 \$	ASN_Creat	e ASN.do of Analys Work In: 5_Intl Con	is Example.doc struction.docx nm PO and Follo e of Analysis Exa	ow On Function		inspectn rsits er Inspection Res Inspection Res Process Invoic	
		6 6 6 6 6 6 6 6 6 6	BWK COOKED COAGULASE POSITIV DISPERSABILITY E.COLI FAT FIBER IRON (Reported in MG MOISTURE PROTEIN	6.0 24.0 cm COAGULASE POSITIN DISPERSIBILITY MICROBIOLOGICAL 5.50 100.00 % 0.00 2.50 % 14.70 35.00 mg 10.10 10.50 % 15.90 100.00 %	2,800 (2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800		12.0 2 NPAS NE DISP FRE NPAS NE 7.00 2 1.90 2 16.00 4 10.20 4 17.00 5	ASN_Creat	e ASN.do of Analys I Work In: 5_Intl Con	is Example.doc struction.docx nm PO and Follo e of Analysis Exa	ow On Function		inspectn rsits er Inspection Res Inspection Res Process Invoic	
			BWK COOKED COAGULASE POSITIV DISPERSABILITY E.COLI FAT FIBER IIRON (Reported in MG MOISTURE PROTEIN SALMONELLA	6.0 24.0 cm COAGULASE POSITIN DISPERSIBILITY MICROBIOLOGICAL 5.50 100.00 % 0.00 2.50 % 14.70 35.00 mg 10.10 10.50 % 15.90 100.00 %	2,800 (2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800		12.0 2 NPAS NE DISP FRE NPAS NE 7.00 2 1.90 2 16.00 \$ 10.20 \$	ASN_Creat	e ASN.do of Analys Work In: 5_Intl Con	is Example.doc struction.docx nm PO and Follo e of Analysis Exa	ow On Function		inspectn rsits er Inspection Res Inspection Res Process Invoic	
			BWK COOKED COAGULASE POSITIV DISPERSABILITY E COLI FAT FIBER IIRON (Reported in MG MOISTURE PROTEIN SALMONELLA SIEVE TEST #30	6.0 24.0 cm COAGULASE POSITIV DISPERSIBILITY MICROBIOLOGICAL 5.50 100.00 % 0.00 2.50 % 14.70 35.00 mg 10.10 10.50 % 15.90 100.00 % MICROBIOLOGICAL	2,800 (2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800		12.0 2 NPAS NE DISP FRE NPAS NE 7.00 2 1.90 2 16.00 2 10.20 2 17.00 5 NPAS NE	ASN_Creat	e ASN.do of Analys Work In: 5_Intl Con	is Example.doc struction.docx nm PO and Follo e of Analysis Exa	ow On Function		inspctn rstts er inspection Res inspection Res Process Invoic	
			BWK COOKED COAGULASE POSITIV DISPERSABILITY E.COLI FAT FIBER IRON (Reported in MC MOISTURE PROTEIN SALMONELLA SIEVE TEST #30 SIEVE TEST #6	6.024.0 cm COAGULASE POSITIV DISPERSIBILITY MICROBIOLOGICAL 5.50100.00 % 0.002.50 % 14.7035.00 mg 10.1010.50 % 15.90100.00 % MICROBIOLOGICAL 0.0096.00 %	2,800 (2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800		12.0 2 NPAS NE DISP FRE NPAS NE 7.00 2 1.90 2 16.00 4 10.20 4 17.00 5 NPAS NE 85.00 5	ASN_Creat	e ASN.do of Analys Work In: 5_Intl Con	is Example.doc struction.docx nm PO and Follo e of Analysis Exa	ow On Function	n_FinalB.doc	inspctn rstts er inspection Res inspection Res Process Invoic	
			BWK COOKED COAGULASE POSITIV DISPERSABILITY E.COLI FAT FIBER IRON (Reported in MC MOISTURE PROTEIN SALMONELLA SIEVE TEST #30 SIEVE TEST #6	6.024.0 cm COAGULASE POSITIN DISPERSIBILITY MICROBIOLOGICAL 5.50100.00 % 0.00250 % 14.7035.00 mg 10.1010.50 % 15.90100.00 % MICROBIOLOGICAL 0.0096.00 % 0.0061.00 %	2,800 (2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800		12.0 2 NPAS NE DISP FRE NPAS NE 7.00 2 16.00 2 16.00 2 10.20 2 17.00 2 NPAS NE 85.00 2 97.00 2	ASN_Creat Certificate Create ASN E6_EXT415 File Name: Files of Type:	e ASN.do of Analys Work In: 5_Intl Con	is Example.doc struction.docx nm PO and Follo e of Analysis Exa	ow On Function	n_FinalB.doc	inspctn rstts er inspection Res inspection Res Process Invoic	
			BWK COOKED COAGULASE POSITIV DISPERSABILITY E.COLI FAT FIBER IRON (Reported in MC MOISTURE PROTEIN SALMONELLA SIEVE TEST #30 SIEVE TEST #60	6.024.0 cm COAGULASE POSITIV DISPERSIBILITY MICROBIOLOGICAL 5.50100.00 % 10.10250 % 11.47035.00 mg 10.1010.50 % 15.90100.00 % MICROBIOLOGICAL 0.0096.00 % 95.00100.00 % 050000 %	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800		12.0 2 NPAS NE DISP FRE NPAS NE 7.00 2 16.00 2 16.00 2 10.20 4 17.00 4 NPAS NE 85.00 2 56.00 4	ASN_Creat Certificate Create ASN EG_EXT415 File Name: Files of Type:	e ASN.do of Analys I Work In: 5_Intl Con Certificat All Files (is Example.doc struction.docx nm PO and Follo e of Analysis Ex: (*.*) '	ow On Function	n_FinalB.doc	inspctn rstts er inspection Res inspection Res Process Invoic	

- 16. Find the .pdf file of your inspection certificate that you saved in the beginning and click the Open button.
 - Note: Anytime you attach a document in WBSCM, attaching a .pdf file will make life much easier for you and us.

0	•	e	https://wbscmint.wbscm.	usda.gov/irj/servlet/prt/por	tal/prteveni	tname/Naviga	te/prt	root/pcd!3aporta	al_content!2fgo	w.us	🖌 😵 Cert	ficate Erro	r 🐓	×	Google			P -
¢	8	9 IL .	Transactions - WBSCM Port	tal										<u>ن</u>	5		Page 🔹 🍈	Tools - '
		wal	Desulte: Oher	ve eterietie Ove										~			1	(Sp. 2)
_				racteristic Ove		1										the sets		👦 🗈
Me	าน		Save Back Exit Ca	incel System Use	r settings	Defects		Inspection Met	hod Control	l char	t Histo	gram 🛛 R	un valu	Jes (run	chari)	Attachment	tlist	,
late	rial		130538	🚱 🛐 CORN-SOY BL	END BAG-	-HP-Batch		QMBATCH	60							Private note		
nsr	. Lot		10000002303 🛐 42	200001271-00003-XYZ 0	62711			-								Send		
	r./Act			ection Tasks		Pint 10	00									Relationsh	ips	
1.0			and a state			1 1.10 110										Workflow		•
																My Objects		•
۰,			Current avitra d	disotoro												Help for ob	ject service	s
4	Gen	eral	Summarized	dicators														
-																		
Q		B			Force	Furt	ther d	letails										
	Ac	R	Short text for the ins.	Specifications	Inspect	Inspected	Si	Result	Original Va	V I	Defect cl	Attribute						
			5 AFLATOXIN	0.00 20.00 ppb	2,800	2,800		15.00 Ø		v	Ē		-					
				0.00 20.00 ppb OFAPPEARANCE AND 0	2,800	2,800	1	15.00 Ø FFFM FREE F		✓ ✓	Ē							
	\leq			0FAPPEARANCE AND 0 0.00 23.00 cm		2,800 2,800					Ĩ							
			5 APPEAR & ODOR F 5 BWK UNCOOK 5 BWK COOKED	OF APPEARANCE AND 0 0.00 23.00 cm 6.0 24.0 cm	2,800 2,800 2,800 2,800	2,800 2,800 2,800		FFFM FREE F		v	Ĩ							
			5 APPEAR & ODOR F 5 BWK UNCOOK 5 BWK COOKED	0FAPPEARANCE AND 0 0.00 23.00 cm	2,800 2,800 2,800 2,800 /2,800	2,800 2,800 2,800 2,800 2,800		FFFM FREE F		✓ ✓	Ĩ							
			 APPEAR & ODOR F BWK UNCOOK BWK COOKED COAGULASE POSIT DISPERSABILITY 	OF APPEARANCE AND 0 0.00 23.00 cm 6.0 24.0 cm	2,800 2,800 2,800 /2,800 /2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800		FFFM FREE F 19.00 Ø 12.0 Ø		✓ ✓ ✓	1 1 1 1 1 1 1							
	$\leq \leq \leq$		5 APPEAR & ODOR F 5 BWK UNCOOK 5 BWK COOKED 5 COAGULASE POSIT 5 DISPERSABILITY 5 E.COLI	OF APPEARANCE AND C 0.00 23.00 cm 6.0 24.0 cm TV COAGULASE POSITIV DISPERSIBILITY MICROBIOLOGICAL	2,800 2,800 2,800 /2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800		FFFM FREE F 19.00 Ø 12.0 Ø NPAS NEGAT	- - -	 ✓ ✓ ✓ ✓ ✓ ✓ 	: : : : : : :							
			5 APPEAR & ODOR F 5 BWK UNCOOK 5 BWK COOKED 5 COAGULASE POSIT 5 DISPERSABILITY 5 E.COLI 5 FAT	OF APPEARANCE AND C 0.00 23.00 cm 6.0 24.0 cm ITV COAGULASE POSITIV DISPERSIBILITY MICROBIOLOGICAL 5.50 100.00 %	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800		FFFM FREE F 19:00 Ø 12:0 Ø NPAS NEGAT DISP FREE FI NPAS NEGAT 7:00 Ø	- - -	 ✓ ✓<								
			5 APPEAR & ODOR F 5 BWK UNCOOK 5 BWK COOKED 5 COAGULASE POSIT 5 DISPERSABILITY 5 E.COLI 5 FAT 5 FIBER	OFAPPEARANCE AND C 0.0023.00 cm 6.024.0 cm TV COAGULASE POSITI DISPERSIBILITY MICROBIOLOGICAL 5.50100.00 % 0.002.50 %	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800		FFFM FREE F 19.00 Ø 12.0 Ø NPAS NEGAT DISP FREE FI NPAS NEGAT 7.00 Ø 1.90 Ø	- - -	> > > > > > > > > > > > > > >								
			5 APPEAR & ODOR F 5 BWK UNCOOK 5 BWK COOKED 5 COAGULASE POSIT 5 IDSPERSABILITY 5 E.COLI 5 FAT 5 FIBER 5 IRON (Reported in 1)	OFAPPEARANCE AND C 0.0023.00 cm 6.024.0 cm 10.00 LASE POSITIP DISPERSIBILITY MICROBIOLOGICAL 5.50100.00 % 0.002.50 %	2,800 2,800 2,800 /2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800		EFFM FREE F 12.0 Ø NPAS NEGAT DISP FREE FI NPAS NEGAT 7.00 Ø 1.90 Ø 16.00 Ø	- - -	> > > > > > > > > > > > > > > > > > >								
			5 APPEAR & ODOR F 5 BWK UNCOOK 5 BWK COOKED COAGULASE POSIT COAGULASE POSIT DISPERSABILITY E COLI FAT FIBER S IRON (Reported in 1 MOISTURE	OFAPPEARANCE AND C 0.00 23.00 cm 6.0 24.0 cm IVC COAGULASE POSITIV DISPERSIBILITY MICROBIOLOGICAL 5.50 100.00 % 0.00 2.50 % MG14.70 35.00 mg 10.10 10.50 %	2,800 2,800 2,800 /2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800		FFFM FREE F 12.0 Ø NPAS NEGAT DISP FREE FI NPAS NEGAT 7.00 Ø 1.90 Ø 16.00 Ø 10.20 Ø	- - -	>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>								
			APPEAR & ODOR F BWK UNCOOK BWK COOKED BWK COOKED COAGULASE POSII DISPERSABILITY ECOLI FAT FIBER FIBER MOISTURE PROTEIN	OFAPPEARANCE AND 0 0.0023.00 cm 6.024.0 cm TV COAGULASE POSITY DISPERSIBILITY MICROBIOLOGICAL 5.50100.00 % 0.002.50 % MG14.7035.00 mg 10.10105.0% 15.90100.00 %	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800		EFFM FREE F 12.0 Ø NPAS NEGAT DISP FREE FI NPAS NEGAT 7.00 Ø 1.90 Ø 16.00 Ø	- - -	****								
			APPEAR & ODOR F BWK UNCOOK BWK COOKED DISPERSABILITY COLULASE POSIT DISPERSABILITY FICOLU FAT FIBER IRON (Reported in 1 MOISTURE PROTEIN SALMONELLA	OF APPEARANCE AND C 0.0023.00 cm 6.0.24.0 cm YC COAGULASE POSITIP DISPERSIBILITY MICROBIOLOGICAL 5.50100.00 % MG14.70.35.00 mg 10.1010.50 % 15.90100.00 % MICROBIOLOGICAL	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800		FFFM FREE F 13.00 Ø NPAS NEGAT DISP FREE FI NPAS NEGAT 7.00 Ø 1.90 Ø 16.00 Ø 17.00 Ø NPAS NEGAT	- - - - - - - - - - - - - - - - - - -	× × × × × × × × × × × × × ×								
			5 APPEAR & ODOR F 5 BWK UNCOOK 5 BWK UNCOOKED 5 COAGULASE POSIT 5 DISPERSABILITY 5 E-COL 5 FAT 5 FIBER 5 IRON (Reported in 1) 5 MOISTURE 5 PATTEIN 5 SALMONELLA 5 SIEVE TEST #30	OFAPPEARANCE AND 0 0.00. 23.00 cm 6.0. 24 0 cm TV COAGULASE POSITY DISPERSIBILITY MICROBIOLOGICAL 5.50. 100.00 % 0.00. 2.50 % 10.10. 10.50 % 15.90. 100.00 % MICROBIOLOGICAL 0.00. 96.00 %	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800		FFFM FREE F 13.00 Ø 12.0 Ø NPAS NEGAT DISP FREE FI NPAS NEGAT 7.00 Ø 1.90 Ø 16.00 Ø 10.20 Ø 17.00 Ø	- - - - - - - - - - - - - - - - - - -	****								
			5 APPEAR & ODOR F 5 BWK UNCOOK 6 BWK COOKED 5 BWK COOKED 5 DSPERSABILITY 6 E.COLI 5 FAT 6 FIGER 5 IRON (Reported in 1) 6 PROTEIN 5 SIEVE TEST #30 5 SIEVE TEST #30	OF APPEARANCE AND C 0.0023.00 cm 6.0.24.0 cm YC COAGULASE POSITIP DISPERSIBILITY MICROBIOLOGICAL 5.50100.00 % MG14.70.35.00 mg 10.1010.50 % 15.90100.00 % MICROBIOLOGICAL	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800		FFFM FREE F 13.00 Ø NPAS NEGAT DISP FREE FI NPAS NEGAT 7.00 Ø 1.90 Ø 16.00 Ø 17.00 Ø NPAS NEGAT	- - - - - - - - - - - - - - - - - - -	× × × × × × × × × × × × × ×								
			APPEAR & ODOR F BWK UNCOOK BWK COOKED DISPERSABILITY COAULASE POSIT DISPERSABILITY FIGER FIBER FIBER IRON (Reported in 1 MOISTURE SIEVE TEST # SIEVE TEST # SIEVE TEST # SIEVE TEST #	OFAPPEARANCE AND 0 0.0023.00 cm 6.024.0 cm TV COAGULASE POSITY DISPERSIBILITY MICROBIOLOGICAL 5.50100.00 % 0.002.50 % 10.1010.50 % 15.90100.00 % MICROBIOLOGICAL 0.0096.00 %	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800		FFFM FREE F 19.00 Ø 12.0 Ø NPAS NEGAT 01SP FREE FI NPAS NEGAT 7.00 Ø 1.90 Ø 10.00 Ø 17.00 Ø NPAS NEGAT 85.00 Ø	- - - - - - - - - - - - - - - - - - -	× × × × × × × × × × × × × ×								
			5 APPEAR & ODOR F 5 BWK UNCOOK 6 BWK COOKED 5 BWK COOKED 5 DSPERSABILITY 6 E.COLI 5 FAT 6 FIGER 5 IRON (Reported in 1) 6 PROTEIN 5 SIEVE TEST #30 5 SIEVE TEST #30	OFAPPEARANCE AND 0 0.0023.00 cm 6.0.24.0 cm TV COAGULASE POSITY DISPERSIBILITY MICROBICLOGICAL 5.50100.00 % 0.00250 % 10.1010.50 % 15.90100.00 % MICROBICLOGICAL 0.0096.00 % 95.00100.00 %	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800		FFFM FREE F 13.00 Ø 12.0 Ø NPAS NEGAT DISP FREE FI NPAS NEGAT 1.90 Ø 1.90 Ø 10.20 Ø 17.00 Ø NPAS NEGAT 85.00 Ø 97.00 Ø	- - - - - - - - - - - - - - - - - - -	× × × × × × × × × × × × × ×								

- 17. You can go back and verify that your document was attached by clicking the Discussion (Services for Object button).
- 18. Select Attachment List.
- 19. A box will display with all of your attachments for this inspection lot. (See below)

🖉 IL Transactions - WBSCM Portal - Windows Internet Explorer	
File Edit View Favorites Tools Help	
📀 💿 👻 🖻 https://wbscmint.wbscm.usda.gov/irij/servlet/prt/portal/prteventname/Navigate/prtroot/pcd13ap 🚽 😵 Certificate Error 🛛	• ×
😪 🕸 🌈 11. Transactions - WBSCM Portal	<u>ه</u> -
SAP	
Menu System	
C Service: Attachment list	
New B C <thc< th=""> C <thc< th=""> <thc< th=""></thc<></thc<></thc<>	
Title Creator Name Created On	
Certificate of Analysis Example AWG Bunge 06/29/2011	

20. Close the Attachment list box.

		Results: Chi	aracteristic Ove	rview									
enu			Cancel System Otr		ion lot Use	er sett	ings Defects	Inspection Met	hod Con	trol chart Histogram	Run values (run	chart) Results his	
terial	7		CORN-SOY B										
ateriai sp. Lot		30538 0000002303 🛐	4200001271-00003-XYZ		-HP-Batch		QMBATCH 😚						
er./Ac	/ 2		spection Tasks	502111	Pint 10	100							
01.11	<u> </u>				1110 11	000							
Gen	oral	Summarized	Indicators										
Gen	erar [ooliningitzed	marcators			_							
				0 Fores	E.u.	thore	letails						
_				Force		-			C	to a term of the state of the term			
Ac		E.COLI	S Specifications	Inspect 2,800	Inspected	81		al Va V Det	ect ci Attri T			Ch 0	
	5		5.50 100.00 %	2,800	2,800		NPAS NEGAT	✓	1			80 F	
		FIBER	0.00 2.50 %	2,800	2,800	25	7.00 0	✓ ✓				90 F	
	5		n MG14.70 35.00 mg	2,800	2,800		1.90 Ø	✓	E E	8		100 F	
		MOISTURE	10.10 10.50 %	2,800	2,800	10	16.00 Ø	✓	1	1		110 Q	
		PROTEIN	15.90 100.00 %	2,800	2,800	75	10.20 0	 √	1	1		120 F	
		SALMONELLA	MICROBIOLOGICAL	2,800	2,800		17.00 Ø	v V	1	1		130 Q	
	5		0.00 96.00 %	2,800	2,800	5	NPAS NEGAT	v V	1	1		140 F	
	5		95.00 100.00 %	2,800	2,800	25	85.00 Ø	✓	E E	1		150 F	
		SIEVE TEST #60	0.00 61.00 %	2,800	2,800	5	97.00 Ø		1	8		160 F	
		TOTAL BACTERIA		2,800	2,800		56.00 Ø 0 Ø	✓ ✓	8	 		170 Q	
			RTE 8400 16000 mg	2,800	2,800	25		✓				180 F	
	1	VITAMIN A (REPO	RTE 8400 10000 mg	2,000	2,000		14000 Ø	V				TOUR	
					_								
									1			-	
•												•	

- 21. Click (the **Close** button). This locks your results so that they can be saved.
- 22. Click Save (the Save button).



(Note) It is **CRITICAL** to always Close and then Save (in that order). Both steps are required to save the Inspection Lot correctly.

23. Close the Record Results: Characteristic Overview window. Click on the X at the top right.

24. The Quality Certificate Data Entry screen displays the lot number you just created.

United States Department of Web-Based Supply C			19 900		Log.08	WBSCM
Home Suppliers Admin Rep	orts Help					
Supplier Self Service Did Managem Inspection Results Entry	ent Maintain Organization					
Quality Certificate Data Entr						I fail Preset (
PO Selection						
Purchase Order: * 4200001271	e Bent + 20003 D Procurement Occu	ment (AO-8/17-P-11-0468	Quantly * 2	100 0 HOU EA		
Centificate Type Search Centificate will Reference Centificate will Reference to External San Centificate from POS Upceal	tinput (x//2.012711	_				
Lot Status						
V NCP-incomparts NVC-involued - Real - Closed REDS-Contact Number Incomodilias REDS-Tax Payer D (TN) Incomod RE11-Report the Lat comparisy INIS RE11-Report the Lat comparisy INIS	REC-Results Recorded 005P-Out of Spec RED4-Documents not resolutie RED4-Documents not resolutie MISSV-Namere Instein Spec Versiton RE12-Non-Confirming Product	MAL-invoiced - Pending Approval RE01-Items of Vendor Incorrect/Mail RE05-Des. Price, Quantity Incorrect RE05-Isans/Proce Number Incorrect VOSA-Vendor Out of Spec NCD-invoice Canceled	NPR-Involced - Pending Peymett RED2-Invoice Date Internet/Naking RED2-Invoice Date Internet/Naking RED2-Invoice Terms Income RED2-Invoice Required Door Incoment PRIA_REAL IN - Pending Advices PRIA_REAL IN-CORP.Rd			
Everye Dapay		nee word de same				
				Ð	Second intranet	₹ 100% ·

25. Make sure you recorded your lot number 01000002303.

Change Inspection Results

Change or Display Inspection Results

You have already entered your inspection results, but you would like to change your results, display your results, or view your attachments.

2 · · · · · · · · · · ·					
C Inspection Results Entry - WBSCM P	Portal - Windows Internet Explorer				
File Edit View Favorites Tools He	4p				
Ca - Intps://wbscnint.wbscn.us	sda.gov/irj/portal		🛩 😨 Ce	rtificate Error 🚺 🗙 Google	P •
🚖 🔅 🌈 Inspection Results Entry - W85	CM Portal			1 A · A · A ·	Page = () Tools = 30
				; ••••••••	
USDA United States Department of					🛯 WBSCM
Web-Based Supply C	hain Management				- mpscm
Home Suppliers Admin Rep	orts Help				
Supplier Self Service Bid Managem	ent Maintain Organization				
Inspection Results Entry					Back Forward 📃
	Quality Certificate Data Entr	v			
Cumilar Rail Ranina	P0 Selection	·			
PO 4200001271	Purchase Orden * 4200001271	ne tem: * 00000 🗂 P	t	Quantity: * 0.00	00 UOM: 🗂
Shipment Dashboard	Certificate Type				
Portal Favorites 📃 🗖	O Search	Input			
	 Certificate w/o Reference 				
	C Certificate w/Reference to External Sar	nple			
	Certificate from FGIS Upload				
	Lot Status				
	NCP-incomplete	RREC-Results Recorded	NPA-Invoiced - Pending Approval	NPP-Invoiced - Pending Payment	
	NVC-Invoiced - Paid - Closed	OOSP-Out of Spec	RE01-Name of Vendor Incorrect/Masi		
	RE03-Contract Number Incorrect/Miss	RE04-Documents not readable	RE05-Des, Price, Quantity Incorrect	RE06-Shipping/Payment Terms Incorre	
	RE07-Tax Payer ID (TIN) Incorrect RE11-Reject the Lot completely-NRS	RE08-Duplicate Invoice MMSV-Material Master Spec Variation	RE09-Name/Phone Number Incorrect	RE10-Other Required Docn Incorrect PIPA-Partial Inv - Pending Approval	
	PPP-Partial Inv - Pending Payment	RE12-Non-Confirming Product	NCD-Invoice Cancelled	PPO-Partial Invoice Paid	
			0	0	
	Execute Change Display				

- 1. Go to WBSCM https://portal.wbscm.usda.gov/ SUPPLIERS→SUPPLIER SELF SERVICE→INSPECTION RESULTS ENTRY
- 2. Type in your PO number In the **Purchase Order** field.
- 3. Type in your PO Line Item in the Line Item field.
- 4. Click the Display Display button.
- 5. The "Display data for inspection lot: Worklist for Inspection Lots" will open in a new window.

🖉 IL Transactions - WBSCM Portal - Windows Internet Explorer	
File Edit View Favorites Tools Help	
🚱 🕞 👻 🙋 https://wbscmint.wbscm.usda.gov/irj/servlet/prt/portal/prteventname/Navigate/prtroot/pcd!3aportal_content!2fgov.usda.wbscm.wbscm!2fgov.u 💌 😵 Certificate	Error 😽 🗙 Google
😪 🚓 🎉 IL Transactions - WBSCM Portal	🏠 🔹 🔝 🔹 🖶 🔹 🔂 Page 🕶 🎯 Tools 🗸
Display data for inspection lot: Worklist for Inspection Lots	
Menu Back Exit Cancel System Change -> Display Refresh Select all Deselect all Sort in ascending order Sort in descending order	Set filter Choose detail Display graphics More
A Inspection Lot Material PInt Lot Qty B LT S StartDate End Date User	
1000002302 130538 1000 2,800 EA 0 18 06/28/2011 06/28/2011 INCP	
<u>1000002303 130538</u> 1000 2,800 EA 0 0 06/28/2011 06/28/2011 RREC	

File		iew Favorites Tools H	•	/prteventname/Nav	/igate/prtroot/pcd!3apo	rtal_content!2fgo	v.usda.wbscm.wb	scm!2fgov.u 💙 😵 Certificate E	Error 😽 🗙 Google	
* *	@ 1	L Transactions - WBSCM Porta	al						🗄 • 🖻 •	🖶 🔹 🔂 Page 🔹 🎯 Tools 🔹 🎇
		e data for inspe								
		Back Exit Cancel S				ect all Sort in :	ascending order	Sort in descending order	Set filter Choose detai	Display graphics More
	A	Inspection Lot Mate <u>10000002302</u> 130			LT S StartDate 0 18 06/28/201	End Date 1 06/28/2011	User INCP			T
		<u>10000002303</u> 130	<u>1000 1000 1000 1000 1000 1000 1000 100</u>	2,800 EA	0 0 06/28/201	1 06/28/2011	RREC			
										•

- 6. Find your inspection lot number and click (the **Blue** box) to highlight the inspection lot.
- Click Change <-> Display (the Change < -> Display button) to put the inpsection lot into change mode. (Note that previous screen shot is the "Display data for lot inspection lot" and now this screen shot is "Change data for inspection lot")
- 8. Click More... (the More... button) in the right-hand corner.

File	Edit View Favorites Tools Help				
Ce	 Ittps://wbscmint.wbscm.usda.gov/irj/servlet/prt/pc 	tal/prteventname/Navigate/prtroot/pcd!3aportal_conter	nt!2fgov.usda.wbscm.wbscm!2fgc	w.u 💙 🔇 Certificate Error 😽 🗙 Google	
🚖 🎄	GIL Transactions - WBSCM Portal			🙆 • 🔊 -	🖶 🔹 🔂 Page 👻 🍈 Tools 👻
				,	
CI	ange data for inspection lot: Wo	klist for Inspection Lots			
	u Back Exit Cancel System Change <-	,	Cort in ascending order Sort	in descending order Set filter Choose detai	Display graphics More
					-> Display Shift+F1
	A Inspection Lot Material PI	· · · · · · · · · · · · · · · · · · ·		Refresh	Shift+F2
	<u>10000002302</u> 1305381	00 2,800 EA 0 18 06/28/2011 06/28/	/2011 INCP	Select all	F5
	<u>10000002303 130538</u> 11	00 2,800 EA 0 0 06/28/2011 06/28/	/2011 RREC	Deselect	all F6
				Sort in as	cending order Ctrl+F11
				Sort in de	scending order Ctrl+F10
				Set filter	Shift+F4
				Choose of	etail F2
				Display g	raphics Ctrl+Shift+Fr
				Excel	Ctrl+Shift+F11
				Print prev	
				Change I	·
				Select lay	
				Save layo	
				Defects	Ctrl+Shift+F9
				Results	Ctrl+Shift+F8
				Inspectio	
				Inspectio	
				Certificate	Ctrl+Shift+F3

- 9. Select **Results** from the drop down box.
 - This will return you to the "Record Results: Characteristic Overview" where you can change your results.

	<u> </u>	B II	Ira	nsactions - WBSCM Portal										1	🖶 🔹 🔂 Page 🕶	QF 10
Di	sp	laj	F	esults: Chara	acteristic O	verviev	v									8
Mei	nu	Þ	Эас	k Exit Cancel Sy	/stem User set	tings In	spection Meth	od	Control chart	Histogram F	Run values	(run chart)	Results history	Valuation parameter	Inspection Points	s Mo
Mate Insp Ope). Lot		10	1000002303 📘 4201	<mark>公 喧</mark> CORN-SOY 0001271-00003-XY tion Tasks		G-HP-Batch Plnt 10	00	QMBATCH	ŵ						
	Ger	eral		Summarized India	ators											
				3 82 68-		A Force	Furt	her (details							
	Ac	R		Short text for the ins		Inspect	Inspected	Si	Result	Original Va V	Defect cl	Attribute	Insp.descriptn	Ch Origin res		
		elec	all		0.00 20.00 ppb	2,800	2,800	10	15.00 Ø	· · · · · · · · · · · · · · · · · · ·	1	-	1	10 FGIS Ce		
			5	APPEAR & ODOR FOR	APPEARANCE AN	D O 2,800	2,800		FFFM FREE P	✓	1	ı i	1	20 Quality c		
			5	BWK UNCOOK	0.00 23.00 cm	2,800	2,800		19.00 Ø	✓	1	ı i	1	30 FGIS Ce		
	\checkmark		5	BWK COOKED	6.0 24.0 cm	2,800	2,800		12.0 Ø	✓	1	1 i	1	40 FGIS Ce		
	\checkmark		5	COAGULASE POSITIV	COAGULASE POS	ITIV 2,800	2,800		NPAS NEGAT	- 🖌	1	1 i	1	50 Quality c		
	\checkmark		5	DISPERSABILITY	DISPERSIBILITY	2,800	2,800		DISP FREE F		ī	i i		60 Quality c		
	\checkmark		5	E.COLI	MICROBIOLOGICA	L 2,800	2,800		NPAS NEGAT	- 🖌	Ū	i i	1	70 Quality c		
	\checkmark		5	FAT	5.50 100.00 %	2,800	2,800		7.00 Ø	v	ī	i i		80 FGIS Ce		
	\mathbf{V}		5	FIBER	0.00 2.50 %	2,800	2,800		1.90 Ø	✓	Ē	1 i		90 FGIS Ce		
	\mathbf{M}			IRON (Reported in MG	-	2,800	2,800		16.00 Ø	✓	1		1	100 FGIS Ce		
			5		10.10 10.50 %	2,800	2,800		10.20 Ø	✓	Ē		1	110 Quality c		
					15.90 100.00 %	2,800	2,800		17.00 Ø	✓	Ē		1	120 FGIS Ce		
					MICROBIOLOGICA		2,800		NPAS NEGAT	r 🖌 🖌	Ē		1	130 Quality c		
					0.00 96.00 %	2,800	2,800		85.00 Ø	✓	1		1	140 FGIS Ce		
				SIEVE TEST #6	95.00 100.00 %	2,800	2,800		97.00 Ø	V	l			150 FGIS Ce		
					0.00 61.00 %	2,800	2,800		56.00 Ø	✓	1			160 FGIS Ce		
				TOTAL BACTERIA CO		2,800	2,800		0Ø	✓	1			170 Quality c		
			5	VITAMIN A (REPORTE	8400 16000 mg	2,800	2,800		14000 Ø	V	1		1	180 FGIS Ce		
			-												-	
H																
H																
H																
H															-	
	•												1	Þ		

10. Click 🔳 (the Select all chars button). This makes sure all factors and results are selected.

11. Click 🔲 (the **Put in Process** button) to make factors editable. (See below)

200	d	Poculter Char	acteristic Ove	nuiow										7
nu.			ncel System Us		Defects		Increation Mot	had Control of	hort History		un values (run chart)	Dogulto histo	ry Valuation par	
	Od					5					un values (run charp]	Results filsto	iy Valuation par	
erial			🚱 🛐 CORN-SOY BI		-HP-Batch		QMBATCH	Sec.						
. Lot	-		00001271-00003-XYZ (062711		_								
r./Act.		1010 🔺 🔻 Inspe	ection Tasks		Pint 10	000								
Gener	al	Summan, d Ind	licators											
Center	ai I		in a loro											
	R	3 7 A A A		Force	Fur	rther (details							
		Short text for the ins.	Specifications	Inspect	Inspected	1 Si	Result	Original Va V.	Defect cl A	ttribute	Insp.descriptn	L C	Ch 0	
	2	AFLATOXIN	Put in process ppb	2,800	2,800	1	15.00		1	1	1	8	10 F 📤	
	2	APPEAR & ODOR FO	FAPPEARANCE AND	2,800	2,800		FFFM FREE F		1		1	🦻 🗋	20 Q	
	2	BWK UNCOOK	0.00 23.00 cm	2,800	2,800		19.00		1		1	8	30 F	
	2	BWK COOKED	6.0 24.0 cm	2,800	2,800		12.0		1			🦻 🗋	40 F	
	2	COAGULASE POSIT	IV COAGULASE POSITI	V2,800	2,800		NPAS NEGAT		Ľ.		1	🤣 🗋	50 Q	
	2	DISPERSABILITY	DISPERSIBILITY	2,800	2,800		DISP FREE FI		1			8	60 Q	
	2	E.COLI	MICROBIOLOGICAL	2,800	2,800		NPAS NEGAT		1		1	8	70 Q	
	2	FAT	5.50 100.00 %	2,800	2,800		7.00					Ý D	80 F	
	2	FIBER	0.00 2.50 %	2,800	2,800	1	1.90		1			8	90 F	
	2	IRON (Reported in M	IG14.70 35.00 mg	2,800	2,800	1	16.00		1			ŵ D	100 F	
		MOISTURE	10.10 10.50 %	2,800	2,800	1	10.20		1			8	110 Q	
	2	PROTEIN	15.90 100.00 %	2,800	2,800		17.00					8	120 F	
	2	SALMONELLA	MICROBIOLOGICAL	2.800	2,800	75	NPAS NEGAT		1			ŵ Ō	130 Q	
	2		0.00 96.00 %	2,800	2,800	75	85.00					ŵ Ō	140 F	
	2		95.00 100.00 %	2,800	2.800	75	97.00		1			ŵ Ō	150 F	
	2	SIEVE TEST #60	0.00 61.00 %	2,800	2,800	71	56.00		1			ŵ Ō	160 F	
	2	TOTAL BACTERIA C		2,800	2,800	7	0		1			ž ŭ	170 Q	
		VITAMIN A (REPORT		2,800	2,800		14000		1			ŵ D	180 F	
	-		L o loo l o o o l lig	2,000	2,000									
	+					-								
	+					-								
	-					-								
	+					-								
	+					-								
													-	
4													•	

• Notice the message at the bottom of the screen tells you the characteristics were set for processing, meaning the results are editable.

	Counto, Chara	acteristic Ove	rview											1
10,) Sa	ve Back Exit Can	icel System Use	er settings	Defects		nspection Met	hod Control	chart Histo	gram F	Run values (run chart)	Results histo	ry Valuatio	n parameter	More.
rial 1	30538	🚱 💼 CORN-SOY BI	END BAG-	HP-Batch		OMBATCH	65							
	.0000002303 🚺 420					-								
r./Act. 0	1010 🔺 🔻 Inspe	ction Tasks		Pint 10	00									
General	Summarized Indi	icators												
	5 5 4 4 4		Force	Fue	hor d	etails								
al terminal terminal	Short text for the ins		Inspect	Inspected			Original Va	Defect cl	âttributo	Insp.descriptn		Ch 0		
	AFLATOXIN	0.00 20.00 ppb	2,800	2,800	01	15.00	onginar va v	Delect cl	_	Tipp.descriptin	₩ ₩	10 F 📤		
	APPEAR & ODOR FO			2,800	1	FFFM FREE F		-		1	ê 🖗	20 Q		
2	BWKUNCOOK	0.00 23.00 cm	2,800	2,800	1	19.00				8	80	30 F		
2	BWK COOKED	6.0 24.0 cm	2,800	2,800		12.0				1	8 🗋	40 F		
2	COAGULASE POSITI	V COAGULASE POSITI	V2,800	2,800		NPAS NEGAT				1	80 🗅	50 Q		
2	DISPERSABILITY	DISPERSIBILITY	2,800	2,800		DISP FREE FI				1	6	60 Q		
2	E.COLI	MICROBIOLOGICAL	2,800	2,800		NPAS NEGAT				1	8 🗅	70 Q		
2	FAT	5.50 100.00 %	2,800	2,800		8.5				H I	🦻 🗋	80 F		
2	FIBER	0.00 2.50 %	2,800	2,800		1.90		1		1	🤣 🗋	90 F		
2			2,800	2,800		16.00				1	🤣 🗋	100 F		
	MOISTURE	10.10 10.50 %	2,800	2,800		10.20				8	🤣 🗋	110 Q		
2		15.90 100.00 %	2,800	2,800		17.00				۱.	🦻 🗋	120 F		
2		MICROBIOLOGICAL		2,800		NPAS NEGAT				B .	8 D	130 Q		
2		0.00 96.00 %	2,800	2,800		85.00				1	<u> </u>	140 F		
	SIEVE TEST #6	95.00 100.00 %	2,800	2,800	10	97.00				8	20	150 F		
	SIEVE TEST #60	0.00 61.00 %	2,800	2,800		56.00				1	8 D	160 F		
	TOTAL BACTERIA CO		2,800	2,800		0				8	8 D	170 Q		
2	VITAMIN A (REPORTE	E 8400 16000 mg	2,800	2,800		14000				1	80	180 F		
			-											
			-											
												-		

12. Make your changes. This example is changing the Fat result from 7.0 to 8.5.

	- 10	sportporter in composition us	aargovni ji servied propo	California	.namo/naviga	co/pro doc	npearoaportal)	_contonerzi govi usu	aməsdiriziy	gov.u 🚩 🐼 Certificate Error			Google	-		
	IL Tran	nsactions - WBSCM Portal										- E	1	🖶 🝷 🕞 I	Page 🔹 🌍	Too
ecor	d R	esults: Chara	acteristic Ove	rview												1
enu, 🕨	Save	e Back Exit Can	cel System Use	er settings	. Defects.	Insp	ection Meth	od Control cha	rt Histogram	Run values (run chart)	Results	histo	ry Valu:	ation paran	neter N	lore
torial			😽 🗊 CORN-SOY BL		UD Datab		m umau	0.0								
iterial			0001271-00003-XYZ 0		HF-Batth	Un	BATCH	60°								
sp. Lot				02711												
ier./Act.	00	10 Inspec	tion Tasks		Pint 10	00										
Gener	al	Summarized / Indi	cators													
				-												
		⋧ 중숲 ቆ≜.		Force	Furt	her detai	ls							_		
AC_R	t all ch	Short text for the ins	Specifications	Inspect	Inspected	Si Res	sult C	Driginal Va V	Defect cl Attribut	te Insp.descriptn			Ch 0	1		
Selei	t all cr	ATOXIN	0.00 20.00 ppb	2,800	2,800		15.00		1	8		'	10 F 🔺			
	2	APPEAR & ODOR FO	FAPPEARANCE AND (2,800	2,800	TO FFF	M FREE FF		1	8	Ø	1	20 Q			
	2	BWKUNCOOK	0.00 23.00 cm	2,800	2,800		19.00		1	1	Ó,		30 F			
										8	- V/					
	2	BWK COOKED	6.024.0 cm	2,800	2,800		12.0		1				40 F			
Ħ					2,800		12.0 AS NEGATI		ă.		8	· 🗋				
Ħ	2	COAGULASE POSITIV	6.0 24.0 cm / COAGULASE POSITI DISPERSIBILITY			TO NP				1	R R		40 F			
H	2 2	COAGULASE POSITIN DISPERSABILITY	COAGULASE POSITI DISPERSIBILITY	2,800 2,800	2,800 2,800	To NP/	AS NEGATI P FREE FF		T T T	8 8 8	10 10 10 10		40 F 50 Q 60 Q			
	2 2 2	COAGULASE POSITIN DISPERSABILITY E.COLI	COAGULASE POSITI DISPERSIBILITY MICROBIOLOGICAL	2,800 2,800 2,800	2,800 2,800 2,800	TO NP/ TO DIS TO NP/	AS NEGATI P FREE FF AS NEGATI	3.5					40 F 50 Q 60 Q 70 Q			
	2 2 2 2	COAGULASE POSITIN DISPERSABILITY E.COLI FAT	COAGULASE POSITI DISPERSIBILITY MICROBIOLOGICAL 5.50 100.00 %	2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800	TO NP/ TO DIS TO NP/	AS NEGATI P FREE FF AS NEGATI 8.50	3.5					40 F 50 Q 60 Q 70 Q 80 F			
	2 2 2 2 2 2	COAGULASE POSITIN DISPERSABILITY E.COLI FAT FIBER	COAGULASE POSITI DISPERSIBILITY MICROBIOLOGICAL 5.50100.00 % 0.002.50 %	2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800	TO NP/ TO DIS TO NP/ TO C	AS NEGATI P FREE FF AS NEGATI 8.50 8 1.90	3.5					40 F 50 Q 60 Q 70 Q 80 F 90 F			
	2 2 2 2 2 2 2 2	COAGULASE POSITIN DISPERSABILITY E.COLI FAT FIBER IRON (Reported in MC	COAGULASE POSITI DISPERSIBILITY MICROBIOLOGICAL 5.50 100.00 % 0.00 2.50 % 314.70 35.00 mg	2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800	Tol NP/ Tol DIS Tol NP/ Tol NP/ Tol NP/ Tol NP/ Tol NP/	AS NEGATI P FREE FF AS NEGATI 8.50 8 1.90 16.00	3.5					40 F 50 Q 60 Q 70 Q 80 F 90 F 100 F			
	2 2 2 2 2 2 2 2 2 2 2	COAGULASE POSITIN DISPERSABILITY E.COLI FAT FIBER IRON (Reported in MC MOISTURE	COAGULASE POSITI DISPERSIBILITY MICROBIOLOGICAL 5.50 100.00 % 0.00 2.50 % 314.70 35.00 mg 10.10 10.50 %	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800	TotNP/TotDISTotNP/TotInternetTotInternetTotInternetTotInternet	AS NEGATI P FREE FF AS NEGATI 8.50 8 1.90 16.00 10.20	3.5			00000000000000000000000000000000000000		40 F 50 Q 60 Q 70 Q 80 F 90 F 100 F 110 Q			
	2 2 2 2 2 2 2 2 2 2 2 2 2 2	COAGULASE POSITI DISPERSABILITY E.COLI FAT FIBER IRON (Reported in MC MOISTURE PROTEIN	COAGULASE POSITI DISPERSIBILITY MICROBIOLOGICAL 5.50100.00 % 0.002.50 % 314.7035.00 mg 10.1010.50 % 15.90100.00 %	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	To NP/ To DIS To NP/	AS NEGATI P FREE FR AS NEGATI 8.50 8 1.90 1 16.00 1 10.20 1 17.00 1	3.5			\$\$\$\$\$\$\$\$\$\$\$\$\$\$\$		40 F 50 Q 60 Q 70 Q 80 F 90 F 100 F 110 Q 120 F			
	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	COAGULASE POSITIN DISPERSABILITY E.COLI FAT FIBER IRON (Reported in MC MOISTURE PROTEIN SALMONELLA	COAGULASE POSITI DISPERSIBILITY MICROBIOLOGICAL 5.50.100.00 % 0.00.2.50 % 014.70.35.00 mg 10.10.10.50 % 15.90.100.00 % MICROBIOLOGICAL	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	TO NP/ TO DIS TO NP/ TO CONTRACTOR TO CONTRACTOR TO NP/	AS NEGATI IP FREE FF AS NEGATI 8.50 (1.90 (16.00 (10.20 (17.00 (AS NEGATI	3.5			\$\$\$\$\$\$\$\$\$\$\$\$\$\$\$\$\$		40 F 50 Q 60 Q 70 Q 80 F 90 F 100 F 110 Q 120 F 130 Q			
	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	COAGULASE POSITIN DISPERSABILITY E-COLI FAT FIBER IRON (Reported in MC MOISTURE PROTEIN SALMONELLA SIEVE TEST #30	COAGULASE POSITI DISPERSIBILITY MICROBIOLOGICAL 5.50100.00 % 0.002.50 % 014.7035.00 mg 10.1010.50 % 15.90100.00 % MICROBIOLOGICAL 0.0096.00 %	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	Total NP/ Total DIS Total NP/	AS NEGATI IP FREE FF AS NEGATI 1.90 E 16.00 I 10.20 I 17.00 AS NEGATI 85.00 I	3.5			\$\$\$\$\$\$\$\$\$\$\$\$\$\$\$\$\$		40 F 50 Q 60 Q 70 Q 80 F 90 F 100 F 110 Q 120 F 130 Q 140 F			
	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	COAGULASE POSITIN DISPERSABILITY E COLI FAT FIBER IRON (Reported in MC MOISTURE PROTEIN SALMONELLA SIEVE TEST #30 SIEVE TEST #6	COAGULASE POSITI DISPERSIBILITY MICROBIOLOGICAL 5.50100.00 % 0.002.50 % 14.7035.00 mg 10.1010.50 % 15.90100.00 % MICROBIOLOGICAL 0.0096.00 % 95.00100.00 %	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	MP/ M	AS NEGATI P FREE FF AS NEGATI 8.50 8 1.90 1 10.20 1 17.00 4 AS NEGATI 85.00 97.00 1	3.5			\$		40 F 50 Q 60 Q 70 Q 80 F 90 F 100 F 110 Q 120 F 130 Q 140 F 150 F			
	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	COAGULASE POSITIN DISPERSABILITY E.COLI FAT FIBER IRON (Reported in MC MOISTURE PROTEIN SALMONELLA SIEVE TEST #30 SIEVE TEST #60	COAGULASE POSITI DISPERSIBILITY MICROBIOLOGICAL 5.50100.00 % 0.002.50 % 14.7035.00 mg 10.1010.50 % 15.90100.00 % MICROBIOLOGICAL 0.0096.00 % 0.0061.00 %	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	MP/ M	AS NEGATI P FREE FF AS NEGATI 8.50 8 1.90 1 10.20 1 17.00 1 AS NEGATI 85.00 97.00 5 56.00 1	3.5			\$		40 F 50 Q 60 Q 70 Q 80 F 90 F 100 F 110 Q 120 F 130 Q 140 F 150 F 160 F			
	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	COAGULASE POSITIN DISPERSABILITY E COLI FAT FIBER IRON (Reported in MC MOISTURE PROTEIN SALMONELLA SIEVE TEST #30 SIEVE TEST #6	COAGULASE POSITI DISPERSIBILITY MICROBIOLOGICAL 5.50100.00 % 0.002.60 % 14.7035.00 mg 10.1010.50 % 15.90100.00 % MICROBIOLOGICAL 0.0096.00 % 95.00100.00 % 0.00.0 %	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800 2,800	Image: NP Image: NP	AS NEGATI P FREE FF AS NEGATI 8.50 8 1.90 1 10.20 1 17.00 4 AS NEGATI 85.00 97.00 1	3.5 · · · · · · · · · · · · · · · · · · ·			\$		40 F 50 Q 60 Q 70 Q 80 F 90 F 100 F 110 Q 120 F 130 Q 140 F 150 F	_		

13. Click 🗊 (the Select all chars button). This makes sure all factors and results are selected.

14. Click 🛍 (the Valuate button). This will compare your results to the specifications. (See below)

ial 130538 Image: Convesory Blend BAG-HP-Batch i.l.d 10000002303 14200001271-00003-XYZ 062711 i/Act 0010 Image: Convesory Blend Bag-HP-Batch i/Act 0010 Image: Convesory Bag-HP-Batch i/Act i/Act Image: Convesory	0/IBATCH 00 Si Result 55.0.0 FFFM FREE 19.0.0 NPAS NEGA DISP FREE NPAS NEGA	Original Va V I		Run values (run chart) Ite Insp. descriptn	L C Ch 0 10 20	0 17 17 ▲	More
Lot 10000002303 1420001271-00003-XYZ 062711 (Act. 0010 Inspection 7 Sks P1nt 1000 General Summarized Clicators Force Furth Ceneral Summarized Clicators Section 7 Sks P1nt 1000 Ceneral Summarized Clicators Force Furth Ac. R. Short text for the inspection 0.00, 20.00 ppb 2,800 2,8	0/IBATCH 00 Si Result 55.0.0 FFFM FREE 19.0.0 NPAS NEGA DISP FREE NPAS NEGA	Original Va V I	Defect cl Attribu	nte Insp.descriptn T	L C Ch 10 20	0 17 17 ▲	More.
Lot 10000002303 1420001271-00003-XYZ 062711 (Act. 0010 Inspection 7 Sks P1nt 1000 General Summarized Clicators Force Furth Ceneral Summarized Clicators Section 7 Sks P1nt 1000 Ceneral Summarized Clicators Force Furth Ac. R. Short text for the inspection 0.00, 20.00 ppb 2,800 2,8	her details Si Result 15.00 Ø FFFM FREE 19.00 Ø NPAS NEGA DISP FREE NPAS NEGA	Original Va V F	11 11 11		10)F 🔺	
Ceneral Summarized Licitators General Summarized Licitators Image: Summarized Licitators Image: Summarized Licitators Image: Summarized Specifications Image: Summarized Specifications Image: Specifications Image: Specifications Image: Specifications	her details Si Result 15.00 Ø FFFM FREE 19.00 Ø NPAS NEGA DISP FREE NPAS NEGA	Original Va V F	11 11 11		10)F 🔺	
General Summarized Force Furth Ac. R. Short text for the inc. Specifications Inspect Inspect Inspect Rest for the inc. Ac. Short text for the inc. Specifications Inspect Inspect for the inc. Specifications Inspect for the inc. AC. A APEAR & ODOR FOFAPEARANCE AND 0 2,800 2,800 2,800 2,800 2,800 A BWK CUNCOCK 0.00 2,300 cm 2,800 2,800 A BWK COOKED 6.0 24.0 cm 2,800 2,800 A BERSABILITY DISPERSABILITY DISPERSIBILITY 2,800 2,800 A BER O.00 2.000 2,800 2,800 2,800 A BER O.00 2.00 2,800 2,800 2,800 A BER O.00 2.00 2,800 2,800 2,800 A BER O.00 2.00 2,800 2,800 2,800 A BER O.	her details Sl Result 15.00 FFFM FREE 19.00 NPA8 NEGA DISP FREE NPA8 NEGA	F V	11 11 11		10)F 🔺	
Image: Constraint of the lass Specifications Imspect Furth Ac R Short text for the lass Specifications Inspect of the lass Inspect of the lass Inspect of the lass Specifications Specifications<	Si Result 15.00 Ø FFFM FREE 19.00 12.0 Ø NPAS NEGA DISP FREE NPAS NEGA NPAS NEGA	F V	11 11 11		10)F 🔺	
Image: Constraint of the lass Specifications Imspect Furth Ac R Short text for the lass Specifications Inspect of the lass Inspect of the lass Inspect of the lass Specifications Specifications<	Si Result 15.00 Ø FFFM FREE 19.00 12.0 Ø NPAS NEGA DISP FREE NPAS NEGA NPAS NEGA	F V	11 11 11		10)F 🔺	
Image: Constraint of the large state of the lar	Si Result 15.00 Ø FFFM FREE 19.00 12.0 Ø NPAS NEGA DISP FREE NPAS NEGA NPAS NEGA	F V	11 11 11		10)F 🔺	
Ac Short text for the inc. Specifications Inspect Inspect of the inc. 2 3 AFLATOXIN 0.00 .20.00 p.800 2,800 2 3 AFPEAR & ODOR FOFAPEARANCE AND 0 2,800 2,800 2,800 2 3 BWK CUNCOCK 0.00 .20.00 p.800 2,800 2 3 BWK COOKED 6.0 .24.00 2,800 2,800 2 3 CAGULASE POSITIV COAGULASE POSITIV 2,800 2,800 2,800 2 3 DISPERSABLITY DISPERSIBILITY 2,800 2,800 2 3 ECOLI MICROBIOLOGICAL 2,800 2,800 2 3 FAT 5.50 .100.00 % 2,800 2,800 2 3 FIDER 0.00 .2.05 % 2,800 2,800 3 FIDER 0.00 .2.05 % 2,800 2,800 2,800 3 RIDER 0.00 .2.50 % 2,800 2,800 2,800	Si Result 15.00 Ø FFFM FREE 19.00 12.0 Ø NPAS NEGA DISP FREE NPAS NEGA NPAS NEGA	F V	11 11 11		10)F 🔺	
Ac Short text for the inc. Specifications Inspect Inspect of the inc. 2 3 AFLATOXIN 0.00 .20.00 p.800 2,800 2 3 AFPEAR & ODOR FOFAPEARANCE AND 0 2,800 2,800 2,800 2 3 BWK CUNCOCK 0.00 .20.00 p.800 2,800 2 3 BWK COOKED 6.0 .24.00 2,800 2,800 2 3 CAGULASE POSITIV COAGULASE POSITIV 2,800 2,800 2,800 2 3 DISPERSABLITY DISPERSIBILITY 2,800 2,800 2 3 ECOLI MICROBIOLOGICAL 2,800 2,800 2 3 FAT 5.50 .100.00 % 2,800 2,800 2 3 FIDER 0.00 .2.05 % 2,800 2,800 3 FIDER 0.00 .2.05 % 2,800 2,800 2,800 3 RIDER 0.00 .2.50 % 2,800 2,800 2,800	Si Result 15.00 Ø FFFM FREE 19.00 12.0 Ø NPAS NEGA DISP FREE NPAS NEGA NPAS NEGA	F V	11 11 11		10)F 🔺	
Image: Constraint of the state of	15.00 Ø FFFM FREE 19.00 Ø 12.0 Ø NPAS NEGA DISP FREE NPAS NEGA	F V	11 11 11		10)F 🔺	
Image: Second	FFFM FREE 19.00 Ø 12.0 Ø NPAS NEGA DISP FREE NPAS NEGA	F V	10 10	1	20		
Image: Second	19.00 Ø 12.0 Ø NPAS NEGA DISP FREE NPAS NEGA	V V VT	•		20		
Image: Second	12.0 Ø NPAS NEGA DISP FREE NPAS NEGA	NT V				F	
Image: Second	Image: NPAS NEGA Image: Disp free Image: NPAS NEGA	NT 🖌		1	40		
Image: Second	DISP FREE		1	•	50		
Image: Second state 3 FAT 5.50 100.00 % 2,800 2,800 Image: Second state 3 FIBER 0.00 2.50 % 2,800 2,800 Image: Second state 3 IRON (Reported in MG14.70 35.00 mg 2,800 2,800	NPAS NEGA			•	60		
Image: Solution of the second secon			1	1	70		
✓ 3 IRON (Reported in MG14.7035.00 mg 2,800 2,800 5	8.50 Ø) 🖌	1	1	80	F	
	1.90 💋	√	1	1	90		
2 MOISTURE 10.10.50.% 2.900 2.900	16.00 💋	V	1	1	100		
	10.20 💋	✓	Ē.	D	110		
✓ 3 PROTEIN 15.90100.00% 2,800 2,800	17.00 Ø	✓	1	<u> </u>	120		
3 SALMONELLA MICROBIOLOGICAL 2,800 2,800	NPAS NEGA		1	<u> </u>	130		
✓ 3 SIEVE TEST #30 0.00 96.00 % 2,800 2,800 ✓ 3 SIEVE TEST #6 95.00 100.00 % 2,800 2,800	85.00 Ø	¥	10 11	10 10	140		
3 SIEVE TEST #6 50.00100.00 % 2,000 2,000 3 SIEVE TEST #60 0.0061.00 % 2,800 2,800 2	97.00 Ø		1	1	160		
3 TOTAL BACTERIA COI050000 % 2,800 2,	56.00 Ø	✓	1		170		
3 VITAMIN A (REPORTE 8400 16000 mg 2,800 2,800	14000 Ø	¥	1	1	180		
	14000						
						▼ ▶	
Image: Constraint of the second sec						▶ ▶	

nu_	ora I													100
10 4		R sults: Chara ave Back Exit Can			. Defects		Increation Mathem	Control short	Histogram	n Run values (run charl	n Dooulto k	liotor	u Voluction I	parameter More
	_					····		_	Histografi	I Run values (iun chan	I) [Results I	listor	y valuation j	parameter wore
erial					HP-Batch		QMBATCH	°						
o. Lot er./Act	-	10000002303 🚺 420 0010 🔺 🚽 Inspe	ouuun 271-00003-XYZ 0 ction Tasks	62711	Pint 10	000								
n.)Act	ւլ	JUTU A V Insper	CIUTI TASKS		PINC II	000								
Gen	ieral	Suma rized Indi	icators											
] 🖪	₽ ≥ \$ 0 0		Force	Fur	ther d	letails							
Ac	R	. Short text for the in Clo	selfpecifications	Inspect	Inspected	Si	Result Ori	iginal Va V De	fect cl Attr	ibute Insp.descriptn	L		Ch 0 🚻	
\sim	6	5 AFLATOXIN	0.00 20.00 ppb	2,800	2,800	1	15.00 Ø	1	1	E .			10 F 📥	
		APPEAR & ODOR FO			2,800		FFFM FREE F	✓	8				20 Q	
		5 BWKUNCOOK	0.00 23.00 cm	2,800	2,800		19.00 💋	✓	8	<u> </u>			30 F	
		5 BWK COOKED	6.0 24.0 cm	2,800	2,800		12.0 Ø	✓	8	<u> </u>			40 F	
		COAGULASE POSITI			2,800		NPAS NEGAT	✓	1	E			50 Q	
	- 6		DISPERSIBILITY	2,800	2,800		DISP FREE FF	✓	Ē.	<u> </u>			60 Q	
		E.COLI	MICROBIOLOGICAL		2,800		NPAS NEGAT	✓	8	B			70 Q	
		5 FAT	5.50 100.00 %	2,800	2,800		8.50 Ø	V	8				80 F	
		FIBER	0.00 2.50 %	2,800	2,800		1.90 Ø	✓	8	<u> </u>			90 F 100 F	
		5 IRON (Reported in M 5 MOISTURE	10.10 10.50 %	2,800 2,800	2,800 2,800		16.00 Ø	V	1	1		Ы	110 Q	
		5 PROTEIN	15.90 100.00 %	2,800	2,800		10.20 Ø	✓ ✓	1	1		Ы	120 F	
		5 SALMONELLA		2,800	2,800		17.00 Ø	v	1	1		Ы	130 Q	
		5 SIEVE TEST #30	0.00 96.00 %	2,800	2,800		NPAS NEGAT	 √	1	1		ŏ	140 F	
		5 SIEVE TEST #6	95.00 100.00 %	2,800	2,800	7	85.00 Ø 97.00 Ø	× 1	1	1		ŏ	150 F	
		5 SIEVE TEST #60	0.00 61.00 %	2,800	2,800	7	56.00 Ø	v V	1	1		D	160 F	
		TOTAL BACTERIA CO		2,800	2,800	7	0 Ø	×	1	1			170 Q	
		VITAMIN A (REPORTE		2,800	2,800	1	14000 Ø	v	1	1			180 F	
							140001-							
						-								
													-	
4														

15. Click (the **Close** button). This locks your results so that they can be saved.

16. Click Save (the Save button).



(Note) Remember to always Close and then Save. Both steps are required to save the Inspection Lot.

- 17. Close the Record Results: Characteristic Overview Window.
 - You will be returned the Quality Certificate Data Entry screen.

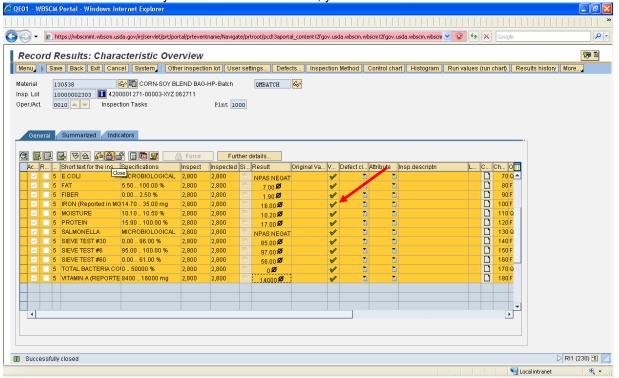


Common Problems and Error Messages

WBSCM Help desk can be contacted at <u>FSAWBSCMServiceRequest@kcc.usda.gov</u> or 816-823-4249

- How does the vendor enter inspection results for multiple containers on the ASN because there is no reference to the lot number? The inspections should be by item number not lot number. The inspection results are entered by the vendor based on the inspection plan associated to the material.
- 2. What are the different Status codes and what do they mean?
- REL = Released **INSP** = Inspection active PASG = Plan/specification assigned CCTD = Insp. characteristics created CALC = Sample calculated RREC = Results confirmed INCD = Invoice Cancelled INCP = Incomplete INPA = Invoiced - Pending approval INPP = Invoiced – Pending Payment INVC = Invoiced - Paid - closed MMSV = Material Master Spec Variation OOSP = Out of Spec PIPA = Partial Inv – Pending Approval RREC = Results recorded VOSP = Vendor Out of spec

3. If your Lot status is INCP, use the "Change Inspection Results handout" document to ensure that you have all Green Checkmarks for your Characteristics. Also, you must close and save the document in that order.



4. I have created an inspection lot and I am getting an error message saying I don't have enough quantity. What do I do? Check and see what inspection lots you have created against the PO and Item number.

Go to WBSCM https://portal.wbscm.usda.gov/ SUPPLIERS→SUPPLIER SELF SERVICE→INSPECTION RESULTS ENTRY

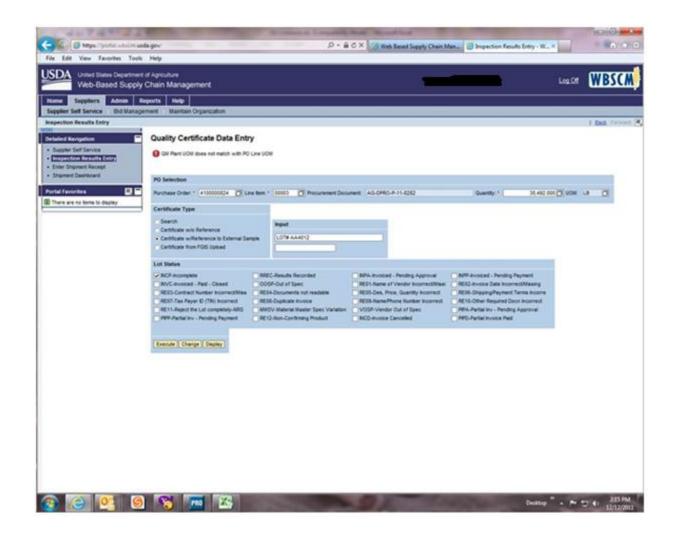


Type your PO number In the Purchase Order field. Type the Item number in the Line Item Field. Click Display This will open up a window with all the inspection results associated with the PO and Item number you entered.

9	· • •	https://portal.wbscm.usda.gov/ir	yserviet/pro	/porca/pricevenic	iamejn	vavigace/protoco/po	assaportal_cono	ent!2fgov.usda 💌 🔒		Live Search
\$	Ø	IL Transactions - WBSCM Portal								🚹 🔹 🔝 👻 🖶 🔹 🔂 Page 👻 🎯 Too
	snla	ay data for inspectio	n lot	Worklist	for	Inspection	lots			
_	-							II Sort in ascending	order	Sort in descending order More
				nge Dispid			Deselect a	in goot in ascending	loidei	Contin descending order More
R	А	Insp. Lot Material	PInt		LT :	S StartDate	End Date	System Status		
		10000000100609	1000	1,280 EA	0	0 05/25/2011	05/25/2011	UD ICCO PRII ST	-	
		10000000100609	1000	480 EA	0	0 05/25/2011	05/25/2011	UD ICCO STUP		
		<u>10000000100609</u>	1000	3,110 EA	0	0 05/25/2011	05/25/2011	UD ICCO STUP		
		<u>10000000100609</u>	1000	600 EA	0	0 05/27/2011	05/27/2011	UD ICCO STUP		
		<u>10000000100609</u>	1000	1,540 EA	0	0 05/27/2011	05/27/2011	UD ICCO STUP		
		<u>10000000100609</u>	1000	1,800 EA	0	0 05/31/2011	05/31/2011	UD ICCO STUP		
		10000000100609	1000	760 EA	0	0 05/31/2011	05/31/2011	UD ICCO STUP		
		<u>10000000100609</u>	1000	1,360 EA	0	0 06/03/2011	06/03/2011	UD ICCO STUP		
		<u>10000000100609</u>	1000	1,190 EA	0	0 06/03/2011	06/03/2011	UD ICCO STUP		
		<u>10000000100609</u>	1000	1,920 EA	0	0 06/07/2011	06/07/2011	UD ICCO STUP		
		<u>10000000100609</u>	1000	1,690 EA	0	0 06/07/2011	06/07/2011	UD ICCO STUP		
		1000000100609	1000	2,050 EA	0	0 05/20/2011	05/20/2011	UD ICCO STUP	-	

Ensure that you don't have lots that need to be removed. If you need a lot removed for any reason, please contact the WBSCM Help desk at <u>FSAWBSCMServiceRequest@kcc.usda.gov</u> or 816-823-4249 and request that your lot number be blocked. Please provide PO, line item and inspection lot number. Also provide a brief explanation why you need it blocked.

5. When I put the PO and line item in the text boxes, I received an error message that says "QM Plant UOM does not match with PO Line item UOM". What do I do? Please contact the WBSCM Help desk <u>FSAWBSCMServiceRequest@kcc.usda.gov</u> or 816-823-4249 and let them know the PO and line item number you are receiving the error message against.



Submit Invoice

Submit Invoice and attach supporting documentation

Purpose

The purpose of this transaction is to process an invoice as a vendor for an ASN.

Process Trigger

Perform this transaction after inspection results are entered.

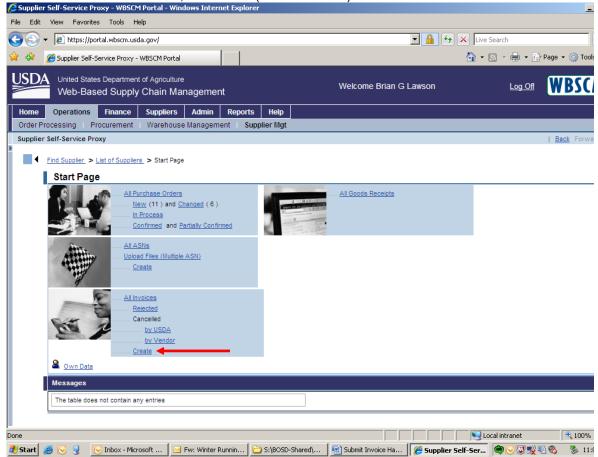
Prerequisites

• Purchase Order and all follow on documents complete.

Portal Path

1. Select Suppliers tab > Supplier Self-Service

Under the All Invoices section, click create (the Create link) to create an invoice.



Invoice Application Process Screen

United States Department of Aproxilume Web-Based Supply Chain Management Webco			
Web-Based Supply Chain Management	ome FSA Domestic Contracting Officer	Personalize Log.Off	WRSCM
	one for bonesic confidering once	Constance - cog.on	WDJC M
Home Operations Finance Admin Reports Help			
Procurement Warehouse Management Supplier Mgt			
Supplier Self-Service Proxy			Back Forward
Detailed Navigation			
the state of			
Business Partner Relationships Rep Create Invoice			
Buniness Partner Report For a Purchase Order For a Purchase Order			
- overneer rentrie canegory require			
Vendor Registration form For an ASI Vendor Specific Registration			
Vendor Maintenance			
Approve Supplers			
Nanage Supplers TN Materiance			
In section and the sectio			
Plant/Shipping Registration			
Plants / Shipping Points — User Ass Evidence - Control -			
Proph Agency Registration Lance For Agency Registration			
Maintain Vessel Information			
Supplier Self-Service Proxy			
Kinange Business Patters FLC Guily Measurement			
Portal Favorites			
Javasorjett-veld(0);		😜 Internet	🔍 100% -

- 2. Click For an ASN (the For an ASN link) to create an invoice for an ASN.
 - The only time you select 'For a Purchase Order' is for Service One type contracts. (Freight, Survey, Stevedore, etc.)

Create Invoice: Select Document for Processing Screen

Usited States Department of Agriculture Web-Based Supply Chain Management		Welcome FSA Domestic Contracting Officer	Personalize Log Off	WRSCM
				II POCM
Home Operations Finance Admin Reports Help				
Procurement Warehouse Management Supplier Mgt				
Supplier Self-Service Proxy				Back Forward
Detailed Navigation Create Invoice: Select Docu	ment for Processing			
▼ □ Manage Supplers	•			
Business Partner Relationships Rep Business Partner Report Transaction Number Name				
Business Partner Category Report 6100000835 AG-3J14-P-1	0-0395 06/14/2010 Sent 800.000 4100003694			
Vendor Registration Form Upload Suppler Registration				
Vendor Maintenance				
Approve Suppliers Manage Suppliers				
TIN Maintenance				
Display CCR Data				
Plant/Shipping Registration Plants / Shipping Points – User Assi				
Freight Agency Registration				
Maintain Port Capacities Maintain Vessel Information Z A Row 1 of 1 Z E				
Supplier Self-Service Proxy Create Invoice Go Back				
Manage Business Partners Cousity Management				
Portal Favorites				
	•			
۲				
javascript:void(0);			😜 Internet	100% •

3. Select the purchase order you would like to reference in the invoice. In this case, we selected (the **Blue** box) next to the Transaction Number. Click Create Invoice (the **Create Invoice** button) to create the invoice.

Supplier Self-Service Screen

United States Department of Web-Based Supply C		Welcome FSA Domestic Contracting Officer	Personalize Log Off	WBSCM
Home Operations Finance /	idmin Reports Help			
Procurement Warehouse Managem	ent Supplier Mgt			
Supplier Self-Service Proxy				Back Forward
Detailed Navigation	Document Action			-
Business Partner Relationships Rep	Submit Hold Print/Download Cencel			
Business Partner Report				
Business Partner Category Report Vendor Registration Form	Basic Data			
Upload Supplier Registration	Invoice: 710002054 Status: In Process Description: AG-3114-S-10-0349			
Vendor Maintenance	Document Date: 06/10/2010 C Reference Po No.: 100003381 Invoice Amount: 3,220.00 USD			
Approve Suppliers	Vendor Reference: Invoice Receipt Date: Invoice Date: Invo			
Manage Supplers				
TN Maintenance	Products and Services			
Display CCR Data	View [Standard View]			
 Plant/Shipping Registration 				
Freight Agency Registration Maintain Port Capacities	tem Number © Product Name © Short Text 🗘 Quantity © Order Unit © Net value © Tax Code © Purchase Order No. © Purchase Order tem ©			
Maintain Port Capacities Maintain Vessel Information	1 109528 PORK, HAM FRZ WATERADOED PKG 4/19 LB 1,000.000 CS 3,220.00 0 4100003381 000000001			
Supplier Sett-Service Proxy				
Manage Business Partners				
Ca Quality Management	Update Quantity			
	GM Selections			
Portal Favorites				
	View [Standard View] Fiter Settings			
	B Select © Light © Insp.Lot © Created-On © Status © Orig.Qty © Open.Qty © Inv.Qty © Premium © Discount © View [Standard View] ▼ Fiter Settings			
	POLitem C Tot Premium C Tot Discourt C Other Dis C			
	Assty			
	Price Information			
	Gross Price: 3220.00 Late Shipment Discount: 0.00 Tax:: 0.00 Net Value: 3220.00			
	Gross Proc: 3220.00 Late Sniphent Discount: 0.00 Tak: 0.00 Net Value: 3220.00			
	Messages			
	Display Document Header			
	Message to Purchaser			
	Message From PurchaserMessage:			
	wessage from Purchase(wessage			
	Partner Information			
	View [Standard View] Filer Settings			
4	Description 🔅 BP Number 🗘 First name 🔅 Street 🔅 Street Code 🗘 Street Code 🗘 Cdy 🔅 Telephone 🔅 Fax 🔅 E-Mail Address 🔅			
iavascript://oid/00:		1	Internet	100% •
javascripc//0id(0);		4	thtemet	af 100.20 +

4. If the material you are invoicing for did not require inspection results, please go to Step 7 (pg 7).

If you did have inspection Result, Click ¹ (the **1** link) under the Item Number header to display detail under the QM Selections.

• For tracking purposes, it might help if you fill in the Vendor Reference text box. It is recommended that you use the Establishment Number that was entered on the ASN.

Supplier Self-Service Screen

5.

United States Department of Web-Based Supply C	Aproulure hain Management	Welcome FSA Domestic Contracting Officer	
Home Operations Finance	Admin Reports Help		
Procurement Warehouse Managem	ent Supplier Mgt		
Supplier Self-Service Proxy			Back Forward
(C)			6
Detailed Navigation	DocumentAction		-
Business Partner Relationships Rep	Submit Hold PrintCownized Cancel		
Business Partner Report			
Business Partner Category Report Vendor Registration Form	Basic Data		
Upload Supplier Registration	Invoice: 7100002054 Status: In Process Description: AG-3J14-S-10-0349		
Vendor Maintenance	Document Date: 06/10/2010 T Reference Po No.: 4100003381 invoice Amount: 3,220.00 USD		
Approve Suppliers	Vendor Reference: Invoice Receipt Date: To Invoice Date: To		
Manage Suppliers			
TN Maintenance	Products and Services		
 Display CCR Data 	View (Standard View) * Filter Settings		
Plant/Shipping Registration			
Freight Agency Registration Maintain Port Capacities	Item Number © Product Name © Short Text © Quantity © Order Unit © Net value © Tax Code © Purchase Order No. © Purchase Order Item © 0 100928 PORK, HAM FRZ WATERADOED PKG 4/10 LB 1.000 000 CS 3.220 00 0 4100003381 000000001 1		
Maintain Vessel Information	10028 PORK, HAM FR2 WATERADDED PKG 4/19 LB 1,000.000 CS 3,220.00 0 4100003381 000000001		
Supplier Self-Service Proxy			
Manage Business Partners	2 2 2 Row 1 of 1 2 2 2		
Coulty Management	Update Quantity		
Portal Favorites	QM Selections		
	View Standard View Filter Settings		
	E Select © Light © Insp.Lot © Created-On © Status © Orig City © Open.Oxy © Inv.City © Premium © Discourt © View (Standard View) V Fiter Settings		
	CCB 01000001477 20100610 RREC 1000.000 0.000 0 0 0 PO.tem.© Tot Premum © Tot Dacount © Other Da ©		
	Apply		
	Price Information		
	Gross Price: 3220.00 Late Shipment Discount: 0.00 Tax:: 0.00 Net Value: 3220.00		
	Messages		
	Display Document Header		
	Message to Purchaser		
	C Sea Tes		
	Partner Information		
	View [Standard View] V Fiber Settings		
4	Description © BP Number © First name © Street © Street © Street Code © Post Code © City © Telephone © Fax © E-Mail Address ©		
kavascript:void(0):		2	😜 Internet 🔍 100% 🔹
January 1, 100,02;			- xeme:

Click (the **orange** box) beside your inspection lot to select this line item. If you see a **Red** light, this means your inspection results associated with this line item were not completed correctly.

Please refer to the Change Inspection Results Handout. If you are unable to resolve the Red light, please contact the help desk at <u>FSAWBSCMServiceRequest@kcc.usda.gov</u> or 816-823-4249.

Supplier Self-Service Screen

United States Department of Web-Based Supply C		come FSA Domestic Contracting Officer	Personalize Log Off	WBSCM		
Home Operations Finance	idmin Reports Help					
Procurement Warehouse Managem	ent Supplier Mgt					
Supplier Self-Service Proxy				Back Forward		
Detailed Navigation	DocumentAction			l l		
■ Manage Suppliers						
Business Partner Relationships Rep	Submit Hold PrintDownload Cancel					
Business Partner Report						
Business Partner Category Report	Basic Data					
 Vendor Registration Form 	Invoice: 7100002054 Status: In Process Description: AG-3/14-S-10-0349					
 Upload Supplier Registration 						
Vendor Maintenance Approve Suppliers						
Approve Suppliers Manage Suppliers	Vendor Reference: Invoice Receipt Date: Invoice Date: Invoice Date:					
Manage suppliers TIN Maintenance	Products and Services					
Display CCR Data	F FORDELS BITS DEFINE S					
Plant/Shipping Registration	View [Standard View] Filter Sattings					
Freight Agency Registration	tem Number ⊕ Product Name ⊕ Short Text ⊕ Quantity ⊕ Order Unit ⊕ Net value ⊕ Tax Code ⊕ Purchase Order No. ⊕ Purchase Order tem ⊕					
Maintain Port Capacities	1 10052 PORCH HAIF FRZ WATERADDED PKG 4116 1,000 000 C S 3,220 0 10 010000331 000000001					
Maintain Vessel Information						
Supplier Self-Service Proxy						
Manage Business Partners	E E A Row 1 of 1 II II II II					
Co Quality Management	Update Quantity					
Portal Favorites	GM Selections					
Portal Favorites						
	View [Standard Vew] Filer Settings					
	E Select © Light © Insp.Lot © Created-On © Status © Orig Oty © Open Oty © Inv Oty © Premium © Discount © View (Standard View) V FRer Settings					
	COB 01000001477 20100510 RREC 1000.000 1000.000 0.000 0 0 PD-tem © Tot Descunt © Other Dis ©					
	Press					
	Gross PT 3220.00 Late Septembr Discourt: 0.00 Tax: 0.00 Net Value: 3220.00					
	Messages					
	Display Documby Header					
	Message to Purchase					
	Message From Purchaser/Message:					
	Partner Information					
	View (Standard View) * Filter Settings					
	Description © BP-Number © First name © Street © Street © Street Code © Post Code © City © Telephone © Fax © E-Mail Address ©					
javascript:void(0);		↓ J	😜 Internet	R 100% ·		

6. Click Apply (the Apply button). Please note any quality discounts that were applied to the invoice. Scroll to the right and you will see the discounts.

Vie	ew [Standard View]	Filter Settings					
	PO-Item 🗘	Tot.Premium ⇔	$\textbf{Tot.Discount} \ \Leftrightarrow \\$	$\textbf{Other.Dis} \ \textcircled{\Rightarrow}$			
	4100003381-00001	0.00	0.00				
	Total	0.00	0.00				
E	E A Row 1 of 3 E						

🖉 Supplier Self-S	ervice Pr	oxy - SAP	NetWeav	er Portal	- Windows Inte	rnet Explo	rer		<u> </u>
∫ Eile Edit ⊻iew	F <u>a</u> vorites	<u>T</u> ools <u>H</u> e	lp	Links 💋) Customize Links	💴 Windov	vs Marketplace		
🔆 💽 🗸 🙋 https:/	//portal.wb	scm.usda.g	iov/			•	🔒 😏 🗙 Live S	Search	P -
😪 🎄 🏾 🏉 Supplier	Self-Servic	e Proxy - S	AP N	1			🗄 🕶 🗟 👻 🖶	🗕 📴 <u>P</u> age 🗣	• ③ T <u>o</u> ols • 》
		t of Agriculture Chain Mar	nagement		Welcome	Laurie A Sign	nan	<u>Log Off</u>	WBSCM
Home Operations	Finance	Suppliers		eports He					
Order Processing P Supplier Self-Service Pr	Procurement	Warehouse	Management	Supplier N	lgt				Back Forward 🗐
Business Partier Ke Business Partier Ke Business Partier Ke Business Partier Ca Vendor Registration Upload Supplier Reg Vendor Maintenance Approve Suppliers Manage Suppliers Display CCR Data Plants / Shipping Regis Plants / Shipping Poil Freight Agency Reg Maintain Port Capaci Maintain Versel Info Supplier Self-Serv	eport ategory Rep Form jistration e stration ints – User , istration ities promation	Payme 0 0 0 Attachme View [S	Payment nt in Days		DMMERCIAL LYNKS INC. Discount in % 0.000 0.000 te Row Filter Settings	4709B EISENH	IOWER AVE.	22304-483	
Manage Business Pi Warehouse Attribute Change Inbound Del Coulty Management Portal Favorites	es		Row 0 of 0		Jpicad Save				•
							Socal intranet		�100% ▼ //

7. Attach any supporting documentation to the invoice. (Scroll down until you see the Attachments section.) It is recommended that you attach any documents that you have attached in the past to your invoice. Your inspection certificates (FGIS & COA) should have been attached to your inspection results.

Supplier Self Service - WBSCM Portal - Windows Interne	et Explorer		_ 8 ×
File Edit View Favorites Tools Help			
🕞 💿 👻 🙋 https://wbscmint.wbscm.usda.gov/irj/portal		💌 😵 Certificate Error 😽 🗙 Live Sear	ch 🖉 🗸
😭 🏘 🖉 Supplier Self Service - WBSCM Portal		🗿 • 🔊	🗸 🖶 🔹 📴 Page 🔹 🎯 Tools 👻 🎽
United States Department of Agriculture Web-Based Supply Chain Manage	ement W	elcome HAC GUIDRY	
Home Suppliers Admin Reports Help			
	Organization		
Supplier Self Service			<u>Back</u> Forward 💻
Detailed Navigation Supplier Self S	ervice		E. 🗖
Supplier Self Service			
Inspection Results Entry			
Enter Shipment Receipt GUIDRY LIASON Shipment Dashboard	GROUP, INC.	CCR Expire	s: 04/04/2012
vendor	1030750 GUIDRY LIASON GROUP, INC	33082 RHINE AVENUE	92592-1328
Portal Favorites 📑 🗖 Terms of Payn	nent		
Payment in o o	Days Discount in % 0.000 0.000		
Attachments			
View [Standar	rd View]		
E Attachmen	S		
			Π
	w 0 of 0 🔽 🖺 Browse Upload Save		
			▼
•			•
		Local i	ntranet 🔍 100% 🔹 //
🎒 Start 🧔 😔 🧕 🕟 Inbox - Microso 🖂 RE: Buffa	lo Wild 📔 🗅 2 Windows Ex 🖌 📄 Submit Invoic	a 🥖 Supplier Self S 🔽 😂 💿 🕢 😨	🕒 🗞 🕵 🇞 🖏 🛛 10:50 AM

8. Click on the Browse button to select the document you want to upload.

Ø	Supplier Self Se	ervice - WBSCM Por	tal - Windows Internet Explo	rer					
C	hoose file				?×				
	Look in:	🔒 My Documents	-	🔁 💣 🎟 -		💌 😵 Certificate Error	😽 🗙 🛛 Live Search	1	P -
5		Hyperion Instruc	tions, generic.doc	MS 150.docx	_		🙆 • 🔊 ·	🖶 👻 🔂 Page	e 🕶 🎯 Tools 👻 🎽
		Hyperion Instruc	tions.doc	📇 My Pictures					~
	Recent	Hyperion Intellig	ence Explorer Configuration.doc	Prayers.doc				a a c	
		Incident Report.		QOW ANSWER censor	ed.wod Wel	Icome HAC GUIDRY		Log Off	VBSCM
			alled on My Machine.doc	QOW ANSWER UNcen					
		Java Settings in		OOW answer.doc					
	Desktop	jeremy1.doc		QOW-FORM.doc					
			Detection Reports.msg	QOW-FORM.wpd					
			n Training Schedule 2012.xlsx	SCREENREQUEST FOR	M.doc				Back Forward 🛒
		mapdrives.docx		shoe mileage.xlsx				1.1	
	My Documents	Material Groups	vie	Shortcut to jeremy1.d	oc la				三 一
		Materials List.xls		shotalltopieces.pdf					
		Medora, MO in C		SIT Portal.txt					_
	<u> </u>	Memorable Quot	es from doc	Strengths certificate.h	utro				
	My Computer	MS 150 Routes.>	vlev	strengths-guide.pdf				: 04/04/2012	▼
	-								
		•			INC.	33	U62 RHINE AVENUE		92592-1328
		-	Materials List.xls		oen				
	My Network Places	File name:	Materials List.xis		ben				
	1 10003	Files of type:	All Files (*.*)	- L	ncel				
			0	0.000					
			0	0.000					
			0						
			L o						
			Attachments						
					•				
			View [Standard View]	Delete Row Filt	er Settings				
			Attachment File		A				
			토 조 수 Row 0 of 0	X X					
			\\mokansasc2s103\user	Browse Upload Save					
			1 Milokansasczs rosłusen	sy blowse Eopload Care					
									•
			•						Þ
							📃 📃 😼 Local intr	ranet	🔍 100% 🔻 🎢
#	Start 🧾 🐼	😼 🛛 💽 Inbox - M	licroso 🛛 🖂 RE: Buffalo Wild	🗋 🗀 2 Windows Ex 👻 🔮	Submit Invoice	🌈 Supplier Self 9	🖂 🗢 💁 🕢 🔍 (🖻 🗞 🛒 🗞 🕏	🌇 10:53 AM

9. Locate the document you want to upload and then click the OPEN button.

Supplier Self Service - WBSCM Portal - Windows Inte	rnet Explorer		
File Edit View Favorites Tools Help			
🕞 🕞 👻 🙋 https://wbscmint.wbscm.usda.gov/irj/portal		🗾 😵 Certificate Error 🛛 🐓 🗙 Liv	e Search
😭 🍪 🏉 Supplier Self Service - WBSCM Portal		<u>ن</u> •	- 🔝 👻 🖶 🔹 🔂 Page 🔹 🎯 Tools 🔹 🎽
United States Department of Agriculture Web-Based Supply Chain Mana	gement	Welcome HAC GUIDRY	
Home Suppliers Admin Reports Help			
	in Organization		
Supplier Self Service			<u>Back</u> Forward 🗐
Detailed Navigation Supplier Se	If Service		E 🗖
Supplier Self Service			
Inspection Results Entry Enter Shipment Receipt GUIDRY LIASI	DN GROUP, INC.		Expires: 04/04/2012
Shipment Dashboard	SN GROOP, INC.	CCM	Expires: 04/04/2012
Venaor	1030750 GUIDRY LIASON GR	UUP, ING. 33082 RHINE AVER	NUE 92592-1328
Portal Favorites	ayment		
Payment 0 0 0	in Days Discount in % 0.000 0.000 0.000		
Attachment	s		
View [Star	ndard View] 💌 Delete Row Filter Se	ttings	
E Attachr		÷	_
	Row 0 of 0		
[\\mokansasc	2s103\users\ Browse Upload Save		
•			•
javascript:void(0);		, , , , , , , , ,	Local intranet 🛛 🔍 100% 🔹 🎢
🍂 Start 🧔 😔 🧕 🕞 Inbox - Microso 🖂 RE: Bu	iffalo Wild 📔 🗀 2 Windows Ex ᠇ 📳 Subn	nit Invoice 🫛 🏀 Supplier Self S 🛛 🕞 🔿 😨	🕼 👿 🖻 🗞 🛒 🗞 🖏 🗐 👘 10:55 АМ

10. Click on the Upload button. To upload more documentation, go to step 7 and repeat the upload process.

Supplier Self Service - WBSCM Portal - Windows Internet	Explorer	
File Edit View Favorites Tools Help		
🕞 🕞 👻 🙋 https://wbscmint.wbscm.usda.gov/irj/portal	🗾 😵 Certificate Erro	r 🔄 🗙 Live Search 🖉 🗸
😭 🏟 🌾 Supplier Self Service - WBSCM Portal		🟠 🔹 🔝 🔹 🖶 🔹 🔂 Page 🔹 🎯 Tools 🔹 🎽
United States Department of Agriculture Web-Based Supply Chain Manager	nent Welcome HAC GUIDR	
Home Suppliers Admin Reports Help		
	rganization	L Dark Serverd
Supplier Self Service		<u>Back</u> Forward = ,
Detailed Navigation Supplier Self Se	rvice	<u> </u>
Supplier Self Service		_
Inspection Results Entry Enter Shipment Receipt GUIDRY LIASON G	ROUP, INC.	CCR Expires: 04/04/2012
Shipment Dashboard vencor	1030/50 GUDRY LIASON GROUP, INC.	
Portal Favorites		33082 RHINE AVENUE 92592-1328
Terms of Paym	ent	
Payment in I		
0	0.000	
0	0.000	
Attachments		
View [Standard	I View]	
R Attachment		
1.mokansas	c2s103\users\brian.lawson\Materials List.xls	Π
	of 1 💌 🗵	
	Browse Upload Save	
javascript:void(0);		Local intranet
🏄 Start 🧔 😔 🔮 💽 Inbox - Microso 🖂 RE: Buffale) Wild 📄 2 Windows Ex 🔹 🐏 Submit Invoice 🥻 🏉 Supplier Sel	if S 🔀 🏟 🖾 🕼 🐨 💼 🐨 S. 🖉 🕲 🖏 10:57 AM

- $\ensuremath{\textbf{11.}}\xspace{1.5mm} \ensuremath{\textbf{12.}}\xspace{1.5mm} \ens$
- **12.** Click Save to save the attachments to the invoice.

United States Department of A Web-Based Supply Ch		Welcome FSA Domestic Contracting Officer	
Home Operations Finance Ad			
· · · · · · · · · · · · · · · · · · ·	nt i Supplier Mgt		
Supplier Self-Service Proxy			Back Forward
C) Manage Supplers Business Partner Restationahips Rep Business Partner Report Unaness Partner Category Report Viendor Registration Form Upload Suppler Registration Viendor Matemance Approve Supplers Manage Supplers	Note: Status: In Process: Add://14.516.0049 Note: Status: In Process: Value: Value: Note: Status: In Process: Value: Value: Value: Note: Status: In Process: Value: Value: Value: Value: Value: Status: In Process: Note: Value: Value:		i Baza Frenet 🗷
	Price Information		
	Gross Price: 3220.00 Late Shipment Discount: 0.00 Tax:: 0.00 Net Value: 3220.00		
	Messages		
	Doubly Document Header		
	Message to Purchaser		
	Arman Purchase Message * 8ee Test Purchase Verse (Standard Verse) Verse (Standard Verse) Prove Standard Verse)		
۲	Description © BP Number © Frist name © Street © Street Code © Post Code © City © Telephone © Fax © E-Mail Address ©		
javascript:void(0);		F	😜 Internet 🔍 100% 🔹

13. Click Submit (the Submit button).

United States Department of Web-Based Supply C		Welcome FSA Domestic Contracting Officer	
Home Operations Finance			
Procurement Warehouse Managem	ent Supplier Mgt		
Supplier Self-Service Proxy			Back Forward 🗐
Detailed Navigation			
Manage Suppliers Business Partner Relationships Rep Business Partner Report	2 moles Successful Processed		
Business Partner Category Report	Document Action		
Vendor Registration Form Upload Supplier Registration	Subre Hald PhillDownload Control		
Upload Supplier Negistration Vendor Maintenance			
Approve Suppliers	Basic Data		
Manage Suppliers TIN Maintenance	Involce: 710002054 Status: In Process Description: AG-3114-5-10-0349		
Display CCR Data	Document Date: 06/10/2010 12 Reference Po No.: 4100003381 Invoice Amount: 3,220.00 USD		
Plant/Shipping Registration	Vendor Reference: Invoice Recept Date: C Invoice Date: C		
 Freight Agency Registration Maintain Port Capacities 	Products and Services		
Maintain Vessel Information	View [Standard Vew] Fiter Settings		
 Supplier Setf-Service Proxy 	ten longer de la constance de		
Manage Business Partners C:: Quality Management	1 100528 PORK, HAM FRZ WATERADDED PKG 4/10 LB 1,000 000 CS 3,220.00 10 4100003381 000000001		
Portal Favorites	Rev 1 of 1 we we		
	Update Quantty		
	QM Selections		
	View (Standard Vew)		
	View (Standard Vew) Fiter Settings Select © Light © Insp.Lot © Created-On © Status © Orig Day © Open Day © Inv.Oby © Premium © Discount © View (Standard Vew) Fiter Settings		
	Comparison of the second		
	41000338-0001 0.00 0.00		
	Total 0.00 0.00		
	E S Row 1 of 1 S S Row 1 of 3 S S		
	Acopy		
	Price Information		
	Gross Price: 3220.00 Late Shipment Discount: 0.00 Tax:: 0.00 Net Value: 3220.00		
	Messages		
	Display Document Header		
	Message to Purchaser		
	L L L L L L L L L L L L L L L L L L L		
•	Partner Information		

14. You have completed this transaction. Please record your invoice number.



(Note) Notice the confirmation message at the top of the screen indicating that the invoice was processed successfully.



Common Problems and Error Messages

WBSCM Help desk can be contacted at <a href="https://www.estimatestead-action-beccmuscle-action-beccmu

- 1. My invoice was rejected by USDA. What do I do?
 - a. Contact your contracting specialist and find out why the invoice was rejected.
 - b. Correct the reason it was rejected.
 - c. Follow the Submit Invoice Handout and create a new invoice. You don't correct the rejected invoice.
- 2. How do I apply discounts to my invoice? Any quality discounts will be applied to your invoice automatically, based upon the inspection results entered.
- 3. I get an error message that says I need to enter inspection results. What do I do? You need to enter inspection results. Please follow the instructions for entering inspection results.
- 4. I see a red light on my line item in Step 5. (Screen shot below) You did not correctly enter your inspection results associated with this line item. Please refer to the Change Inspection Results Handout.

United States Department of Web-Based Supply C		Welcome FSA Domestic Contracting Officer	Personalize Log Off	WBSCM
Home Operations Finance				
Procurement Warehouse Managem	ent Supplier Mgt			
Supplier Self-Service Proxy				Back Forward 💻
Detailed Navigation				-
Manage Suppliers	Document Action			
Business Partner Relationships Rep	Submit Hold PrintDownload Cancel			
Business Partner Report				
Business Partner Category Report Vendor Registration Form	Basic Data			
Upload Supplier Registration	Invoice: 710002054 Status: In Process Description: AG-3J14-S-10-0349			
Vendor Maintenance	Document Date: 05/10/2010 10 Reference Po No.: 4100003381 Invoice Amount: 3,220.00 USD			
Approve Suppliers	Vendor Reference: Invoice Receipt Date: Invoice Date:			
Manage Suppliers	Products and Services			
TIN Maintenance Display CCR Data				
Plant/Shipping Registration	View (Sandard View) ¥ Filter Settings			
 Freight Agency Registration 	tem Number ≑ Product Name ≑ Short Text			
Maintain Port Capacities Maintain Vessel Information	109928 PORK HAV AZ WATERADDED PKG 4/10 LB 1,000 000 CS 3,220.00 10 4100003381 000000001			
Maintain Vessel Information Supplier Self-Service Proxy				
Manage Business Partners	Rew 1011 2 2 2			
Cuality Management	Update Quantity			
Portal Favorites	QM Selections			
	View (Standard View)			
	E Seete Lage & so Let @ Created-On @ Status @ Org Dty @ Open Oty @ Inv. Oty @ Premum @ Discount @ View [Standard View] * Fiter Settings			
	CCU 01000001477 2010010 RREC 1000.000 1000.000 0.000 0 0 PO-tem = Tot Premum = Tot Discount = Other Dis =			
	Apply			
	Price Information			
	Gross Price: 3220.00 Late Shipment Discount: 0.00 Tax:: 0.00 Net Value:: 3220.00			
	Messages			
	Display Document Header			
	Message to Purchaser			
	Lessan from Parchage Twee Parcel			
	Partner Information			
	View [Standard View] Fitter Settings			
I is a second	Description BP Number First name Street Street Street Street Code Post Code City First First First First Street Street Street Street Street Street Street Street Street Street Street Stree			-
			0	

When submitting my invoice, I get a yellow circle with an exclamation point next to my inspection lot. What do I do? Contact the WBSCM help desk at <u>FSAWBSCMServiceRequest@kcc.usda.gov</u> or 816-823-4249 and we will submit a technical help desk ticket for you.

Supplier Sell Service – WIISCH Portal – Windows Internet Explorer		E @ 83
🕞 🕶 😰 heige (Scolid Heim usda gov)	Protect	P -
n D.R. View Pavortes Taols Help		
Fevorites 🙀 👎 Real & Custon Rado Statu 👩 Fremo Unified School Distre 👩 Web Based Supply Chan H 👩 🖙 Ser Galery •		
Suppler Self Service - WESCH Portal	5 · 0 · 0	👼 • Page • Safety • Tools • 🕢 •
SDA United States Department of Agriculture Web-Based Supply Chain Management		
Nome Suppliers Admin Reports Help Supplier Self Senice Bid Managament Maintain Organization		
luppiler Self Service		1 Ing Press
Supplier Sett Service		
Theorem 7100035272 Status: In Process Description AG-DPRO-P-11-0071-P0001		
Decument Celle 1201/2011 C Reference Ps No. 410000118 Invoice Amount 1,148,35	USD	
Products and Services		
Wew [Standard Vew]	Filler Settings	
Ren Number 2 Product Name 2 Short Text 2 Guardity 2 Order Unit 2 Net value 2 Tax Code 2 Purchase Ord	Contraction of the second s	
5 100492 RICE US#2 LONG GRAIN PKG-302 LB 15,540.000 LB 5,146.85 0 410000119	000000005	
BEB Rew fatt BEE	the second se	
(Update Quantly)		
GM Selections		
View (Standard View) * Filer Settings		
E Seenil Light 2 Haulan C Created On 2 Date 2 Org Dy 2 Over Dy 2 Hy Dy 2 Remain 2 Dates 2 View Dante	rd View)	
the second states included a second balance and the second is broad a literative statement of the second se	Tel Penan S Tel Decent S Oter De S	
a di		
•	😧 İstanı	wt 🖓 • 🔍 100% •
Start 🖉 🖉 🗐 🕺 Teach Deliter 🖉 😼 Seber (Horm. 📢 United - Hes., 🗐 expert()	@ webbarets. @ Suppler Set 5	6 * 6 8 % 7 % 6 m 22 m

- 6. I get an error message when trying to invoice that says I have open quantities, but the lot is flagged. What do I do? Please contact the WBSCM help desk at <u>FSAWBSCMServiceRequest@kcc.usda.gov</u> or call 816-823-4249.
- 7. What does the error message "Material xxxxx has quality inspection setup. No inspection lots found." mean? It means that Inspection results need to be entered. Please follow the inspection results instructions.

8. In the screen below, there is a discount of \$281.42 but no explanation why. How can I determine what the reason was for the discount?

)- 🖻	https://port	tal.wbscm.	usda.go	v/					→ ▲ + × □	ve Search		PI
- 33	@Supplier	Self-S	× 80.	S. Depar	tment	@Displ	lay PO - 1	WBS	- B • B	🖶 🔸 🔛 Pa	ge 🕶 🔘 To	ols 🕶 🕺 I
	ted States Dep eb-Based S			gement	1		Welco	ome Lena \	W Milton	Log O	WB	SCM
Oper	interest	ince Supp	ters /	udimin 1	Reports 1	Help						
Processi	ng Procure	mest Wan	incuse Na	napement	Supple	ligt						
ier Self.Se	rvice Proxy										Back 2	urstatt.
R Lon C	leaster 2	Created-On #	Alartan C.	One Car C	Open Oty S	Hy Chu S	Particip 2	Darmer 2	View [Stansard Vew]			iner Set
COLUMN TWO IS NOT	810000882828		PPA	1704.000	a second second	1782 660	-	201.42-	Photo- Contraction of the Contra	and the second s	Tot Discourt D	interes 1
- Cone					1000			1	4209000343-00001	0.00	281.42-	in the second se
									Tetal	0.00	201.42	
-					-				1,ccar	0.04	491,941	1
1	Row 1 of 1 -	-	11		V		1	11 3	Rew 1 of 3	988	ÅI	
rice Inform	-											
	56446.83	1644		accust ()			Fi Disc/Premi		the second	56165.41		
	Contraction of the local distance of the loc			Colle					1100.000	2. HIVATION		
escapes	oument meader											
calage to P												
		-			-							
					-							
tesace Tro	n PurchaserMeas	1008			-	Save Text	1.1					
	-				-							-

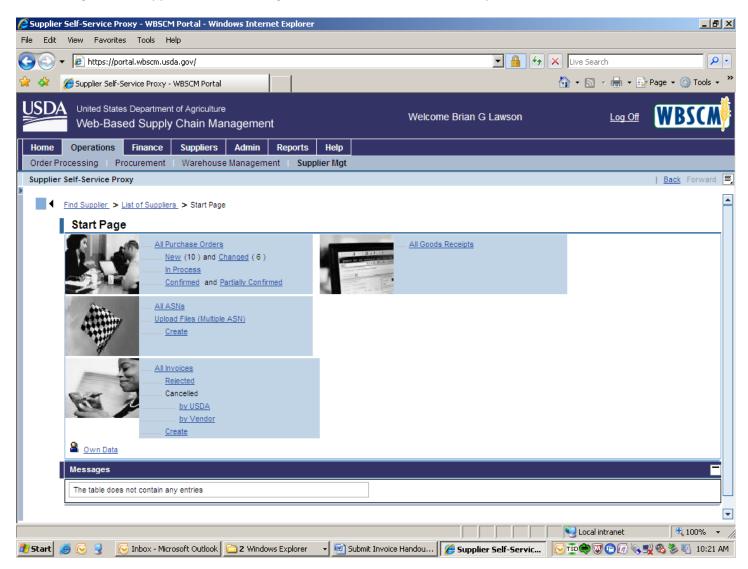
Bring up the Display Results: Characteristic Overview for this Inspection Lot. It is shown below. (Please refer to "Change Inspection Results handout" document.

lenu		B	ack E	dt Cancel	System	User setting	s In	spection Meth	od	Control chart	Histogram	Run values (run chart)	Results history	More
ateri	al	1	100563		Gee 🖬 FL	OUR, BREAL	BAG-50	KG Batch		QMBATCH	6s				
sp. L			100000	12026 H 4	200000343-0					Quantion					
				Succession and Succession				Dint 10	00						
per.//	ACL.		0010	inst	pection Tasks	5		Pint 10	00						
G	ene	ral	Sum	marized In	dicators										
			-												
3	Ð	B		3 -			Force	Furt	her de	etails					
and the second second	F	Construction of the	Internal In	3 🚖 🔒 🤷	Littered Littered Income	ind betterind here	Force Inspect	Furt			Original Va V	Defect cl	Attribute	Insp.descriptn	
Ac	Concerned in	2	. Shor	and hereard the second the second the second s	s Specifical	tions		101 00500		Result	and the second se	Defect cl	Attribute		
Ac F	F	۲ ۲	Shor	text for the ins	s Specifical	tions	Inspect	Inspected		Result 	1			1	
Ac F		2 Г Г	Shor	text for the ins I (Reported in TURE	s Specifical MG 20.00 3 0 15	tions	Inspect 1,704 1,704	Inspected 1,704		Result 25.20 Ø 14 Ø			1		
Ac F			Shor ROI MOIS	text for the ins I (Reported in TURE IN	s Specifical MG 20.00 3 0 15	tions 60.00 mg 199999.00 m	Inspect 1,704 1,704	Inspected 1,704 1,704		Result 			5 5 5		
Ac F F F			5 IROI MOIS NIAC	text for the ins I (Reported in TURE IN	s Specificat MG 20.00 3 0 15 24.00 9 10.80 1	tions :60.00 mg :99999.00 m :00.00 %	Inspect 1,704 1,704 1,704 1,704 1,704	Inspected 1,704 1,704 1,704 1,704 1,704		Result 25.20.Ø 14.Ø 26.70.Ø 11.80.Ø) () () () () () () () () () () () () ()		1		
Ac F F F			Shor 5 IROI 5 MOIS 5 NIAC 5 PRO 5 RIBC	text for the ins I (Reported in TURE IN IEIN FLIN	 Specificat MG 20.00 3 0 15 24.00 9 10.80 1 1.80 99 	tions 60.00 mg 199999.00 m 00.00 % 19999.00 mg	Inspect 1,704 1,704 1,704 1,704 1,704 1,704	Inspected 1,704 1,704 1,704 1,704 1,704 1,704		Result 25 20 Ø 14 Ø 26.70 Ø 11.80 Ø 2.00 Ø) () () () () () () () () () () () () ()		1 1 1 1 1 1		
Ac F F F F F	<u> </u>		5 IROI 5 IROI 5 MOIS 5 NIAC 5 PRO 5 RIBC 5 THIA	text for the ins I (Reported in TURE IN TEIN FLAVIN MIN	Specificat MG 20.00 3 0 15 24.00 9 10.80 1 1.80 99 3 99999	tions 660.00 mg 999999.00 mg 00.00 % 19999.00 mg 99 mg	Inspect 1,704 1,704 21,704 1,704 1,704 1,704	Inspected 1,704 1,704 1,704 1,704 1,704 1,704 1,704		Result 25 20 Ø 14 Ø 26.70 Ø 11.80 Ø 2.00 Ø 3 Ø			1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
Ac F F F F F F	<u> </u>		Shor SIRON SMOIS NIAC SPRO SPRO SRIBO STHIA	text for the ins I (Reported in TURE IN TEIN FLAVIN MIN MIN A (REPOR	 Specifical MG 20.00 3 0 15 24.00 9 10.80 19 3 99995 XTE 8800 95 	tions 660.00 mg 99999.00 m 00.00 % 19999.00 mg 99 mg 9999 lb	Inspect 1,704 1,704 1,704 1,704 1,704 1,704 1,704 1,704	Inspected 1,704 1,704 1,704 1,704 1,704 1,704 1,704 1,704		Result 25.20.9 14.9 26.70.9 11.80.9 2.00.9 3.9 14927.9					
Ac F F F F F F F	A A A A A A A A A A A A A A A A A A A		Shor SIRON SMOIS NIAC SPRO SPRO SRIBO STHIA	text for the ins I (Reported in TURE IN TEIN FLAVIN MIN	Specificat MG 20.00 3 0 15 24.00 9 10.80 1 1.80 99 3 99999 3 99999	tions (60.00 mg (99999.00 m (00.00 % (9999.00 mg (99 mg (9999 lb n	Inspect 1,704 1,704 21,704 1,704 1,704 1,704	Inspected 1,704 1,704 1,704 1,704 1,704 1,704 1,704		Result 25 20 Ø 14 Ø 26.70 Ø 11.80 Ø 2.00 Ø 3 Ø			1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		

Note the column labeled "Insp.descriptn". Despite the label, this is actually the Discount. There is a \$281.42 discount for Ash. Apparently even though the Ash value is within limits, there is a discount levied for having a non-zero inspection result.

9. How do I know what the status of an invoice is?

In WBSCM go to the Supplier Self Service Page and click on "All Invoices" Find your invoice.



The payment can take up to thirty days depending upon your payment terms. If your payment terms are 30 days net, it will take 30 days to receive payment. After you submit the invoice, the invoice has the status "Document Sent". After it has been approved by USDA, the status will be "Accepted by Customer". After payment has been made, the status will be "Payment Made". If an invoice has been rejected, the status will say "Rejected by Customer".

🕽 🕤 🔻 🧧 https://portal.wbscm.usda.	.gov/				• 🔒 🐓	Live Search	۶
Supplier Self-Service Proxy - W	BSCM Portal					🟠 • 🔊 - 🖶 • 📴	Page 👻 🌍 Tools 🕤
United States Department of Web-Based Supply C		nent		Welcome Bria	an G Lawson	Log Off	
Home Operations Finance	Suppliers Adm	in Reports He	lp				
Order Processing Procurement	Warehouse Manag	gement Supplier N	/lgt				
Supplier Self-Service Proxy							Back Forward
Detailed Navigation							
	Basic Data						
 Manage Suppliers Vendor Business Partner Relationsh 							
Business Partner Report	View [Standard]	View] View]	Version Exp	ort 🖌	Filter Settings		
Business Partner Category Report	Invoice No. 🕀	Invoice Name. 👙	Doc. Date 🕀	Status 🔶	Gross Amount. ⇔		
 Vendor Registration Form 	7100021271	AG-INTB-P-11-0022	10/18/2011	Payment Made	6035613.60		
 Upload Supplier Registration 	7100021062	AG-DPRO-P-11-0110	10/18/2011	Payment Made	9423.75		
Vendor Maintenance	7100021057	AG-DPRO-P-11-0110	10/18/2011	Payment Made	8981.46		
Approve Suppliers	7100021056	AG-DPRO-P-11-0190	10/18/2011	Payment Made	8835.92		
 Manage Suppliers Display CCR Data 	7100021050	AG-DPRO-P-11-0190	10/18/2011	Payment Made	8835.92		
Plant/Shipping Registration	7100021044	AG-DPRO-P-11-0190	10/18/2011	Document Sent	8850.81		
 Plants / Shipping Points – User Assid 	7100021040	AG-DPRO-P-11-0110	10/18/2011	Rejected by Customer	9423.75		
Freight Agency Registration	7100021038	AG-DPRO-P-11-0207	10/18/2011	Document Sent	12654.00		
 Maintain Port Capacities 	7100021038	AG-DPRO-P-11-0207	10/18/2011	Payment Made	12690.00		
Maintain Vessel Information	7100020850	AG-INTB-P-11-0028	10/16/2011	Payment Made	2713140.80		
			10/17/2011	Payment Made	2713140.80		
 Supplier Self-Service Proxy 	🔳 🛋 📥 Row	78 of 183 💌 🗵 🖺					
Manage Business Partners							
Manage Business PartnersWarehouse Attributes							
 Manage Business Partners Warehouse Attributes Change Inbound Delivery 							
 Manage Business Partners Warehouse Attributes Change Inbound Delivery 							
Manage Business Partners Warehouse Attributes Change Inbound Delivery Quality Management							
Manage Business PartnersWarehouse Attributes							

If you are unsure what your payment terms are, please contact your contracting specialist.