

# Shop-Line<sup>®</sup>



## PRODUCT CATALOG

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## EVERYTHING YOU NEED TO PERFORM EFFICIENT, QUALITY AND ECONOMICAL REFINISH REPAIRS!

### SYSTEM FEATURES:

- Refinish technology from PPG, a world leader in automotive finishes
- Compact mixing system for simplicity and ease of use
  - JE Acrylic Enamel
  - JLX 2.8 VOC Acrylic Enamel
  - JAU Acrylic Urethane
  - JTX 2.8 VOC Direct Gloss Acrylic Urethane
  - JB Basecoat
  - JBX 3.5 VOC Basecoat
  - JBP SHOP-LINE® Plus Acrylic Urethane Basecoat
  - JBPX Shop-Line Plus 3.5 VOC Acrylic Urethane Basecoat
- Color matches for the latest vehicle finishes
- Complete range of refinish products from pretreatments to topcoats, including clearcoats to fit specific refinish needs and conditions
- Full compliant system offering (see page 14)



**JMIX88-KT Shop-Line Gallon Mixing System**

JMIX88-KT is the typical configuration of a complete *Shop-Line* intermix system utilizing larger, gallon pack sizes and capable of mixing all *Shop-Line* paint qualities.

**JMIX88Q-KT Shop-Line Quart Mixing System**

JMIX88Q-KT is the typical configuration of a complete *Shop-Line* intermix system utilizing quart pack sizes and capable of mixing all *Shop-Line* paint qualities.

**JMIX65-KT Shop-Line Mixing System**

JMIX65-KT is the typical configuration of a *Shop-Line Plus* JBP/JBPX Acrylic Urethane Basecoat body shop intermix system, which contains smaller pack sizes where available.

# “WHICH SYSTEM OR PRODUCT IS RIGHT FOR ME?”

Factors in choosing the right products for a specific job can vary from the year and type of vehicle to the cost of material. Here are three complete *Shop-Line* systems to use as a guide to help you choose the right system or products properly suited for the type of refinishing being done. Most products from these systems may be combined with products from other *Shop-Line* categories, as long as the product data sheets show compatibility.

## GOOD

This *Shop-Line* value-conscious system is for general refinishing of older vehicles and used cars. It's the economical choice where overall cost may be the key factor.

### Surface Cleaner

#### JX101 Wax & Grease Remover

Primary use: to ensure a clean surface prior to sanding and also before applying any coatings.

### Primer

#### JP37X Series Epoxy Primers

Primary use: bare metal adhesion and corrosion protection. JP37X is applied prior to the primer surfacer for improved adhesion and corrosion resistance.

### Primer Surfacer

#### JP233 1K Primer Surfacer

Primary use: fill and sandability. Primer surfacers are designed to deliver good fill and easy sanding.

#### JP211 Polyester Primer

Primary use: high build, fill and sandability.

### Primer Sealer

#### JP315 1K Acrylic Sealer

Primary use: adhesion and topcoat holdout. Designed to provide a uniform color, appearance and improved adhesion when applied over primer, prepared OE or repaired panels prior to applying a topcoat.

### Topcoats

#### JE Acrylic Enamel with Hardener

Primary use: appearance.

#### JB Basecoat

Primary use: appearance and color match.

### Clearcoat

#### JC620 Acrylic Urethane Clearcoat

Primary use: durability, gloss and ease of application.

## BETTER

This *Shop-Line* mid tier system is primarily for refinishing newer vehicles or used cars. This system is an ideal choice when cost and a good finish are the factors in product selection.

### Surface Cleaner

#### JX101 Wax & Grease Remover

Primary use: to ensure a clean surface prior to sanding and also before applying any coatings.

### Etch Primer

#### JP310 Chrome Free Etch

Primary use: bare metal adhesion and corrosion protection. JP310 is a chromate-free, two-component acid etch primer that provides excellent adhesion and corrosion resistance.

### Primer Surfacer

#### JP202 2K Primer Surfacer

Primary use: fill and sandability. JP202 is a two-component, catalyzed urethane primer surfacer designed to deliver high film build, fast dry and easy sanding with good holdout and durability.

### Primer Sealer

#### JP37X Series Epoxy Primers

Primary use: adhesion and topcoat holdout. These epoxy primers can be used as sealers and are designed to improve topcoat holdout when applied over prepared OE or repaired panels prior to applying a topcoat.

### Topcoats

#### JB Basecoat

Primary use: appearance and color match.

#### JAU Direct Gloss Acrylic Urethane

Primary use: appearance and color match.

### Clearcoats

#### JC620 Acrylic Urethane Clearcoat

Primary use: durability, gloss and ease of application.

#### JC630 4.2 VOC Polyurethane Clearcoat

Primary use: productivity, durability and appearance.

## BEST

The best *Shop-Line* refinishing system for newer vehicles including passenger cars, trucks and SUVs. Performance attributes such as process speed and superior color and gloss are key factors.

### Surface Cleaner

#### JX101 Wax & Grease Remover

Primary use: to ensure a clean surface prior to sanding and also before applying any coatings.

### Etch Primer

#### JP310 Chrome Free Etch

Primary use: bare metal adhesion and corrosion protection. JP310 is a chromate-free, two-component acid etch primer that provides excellent adhesion and corrosion resistance.

### Primer Surfacer

#### JP202 2K Primer Surfacer

Primary use: fill and sandability. JP202 is a two-component, catalyzed urethane primer surfacer designed to deliver high film build, fast dry and easy sanding with good holdout and durability.

### Primer Sealer

#### JP33X 2K Urethane Sealers

Primary use: adhesion and topcoat holdout. JP33X is designed to improve topcoat holdout when applied over prepared OE or repaired panels prior to applying a topcoat. Available in white, gray and dark gray.

### Topcoat

#### JBP Shop-Line Plus Acrylic Urethane Basecoat

Primary use: color match, durability and appearance. JBP *Shop-Line Plus* Acrylic Urethane Basecoat is our top-of-the-line basecoat system offering prime match color capability. Tri-coats are also available.

### Clearcoats

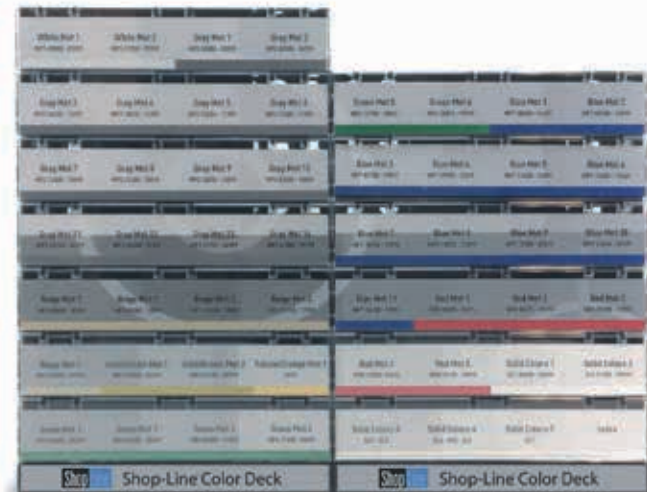
#### JC6800 4.2 VOC HS European Speed Clear

Primary use: excellent gloss, appearance and productivity.

#### JC6700 HS European Clearcoat

Primary use: high gloss, DOI and appearance.

# Refinish System



Part #SLCD101

## Shop-Line Color Deck

Achieve the latest vehicle finishes with the help of this chromatically sorted color chip system. With more than 2,500 large chips, including prime and variants, this system provides the color information required for cost-effective repairs.

- Sprayed with PPG refinish paint
- Updated annually
- Chromatically arranged
- Large, 2" x 4" quality chips

Shop-Line Toners	
CODE/DESCRIPTION	SIZE
J11 Fine Russet Mica	4Z
J12 Violet Mica	4Z
J13 Super Red Mica	4Z
J14 White Mica	4Z
J15 Blue Mica	4Z
J16 Green Mica	4Z
J17 Red Mica	4Z
J18 Copper Mica	4Z
J19 Gold Mica	4Z
J21 Transparent Yellow Oxide	04, 01
J22 Gold	04, 01
J24 Light Chrome Yellow	04, 01
J25 Yellow Oxide	04, 01
J26 Red Shade Yellow	04, 01
J27 Organic Yellow Lead Free	04
J28 Red Shade Yellow Lead Free	04
J33 Blue Shade Green	04, 01
J34 Yellow Shade Green	04, 01
J41 Green Shade Blue	04, 01
J42 Red Shade Blue	04, 01
J43 Indo Blue	04, 01
J44 Medium Blue	04, 01
J49 High Strength Red	04, 01
J50 Organic Red	04, 01
J51 Red Oxide	04, 01
J53 Transparent Red Oxide	04, 01
J54 Orange	04, 01
J55 Quindo Maroon	04, 01
J56 Perylene Maroon	04, 01
J57 Violet	04, 01
J58 Quindo Violet	04, 01
J59 Organic Orange Lead Free	04
J70 Medium Aluminum	04, 01
J71 Coarse Aluminum	04, 01
J72 Medium Bright Aluminum	04, 01
J73 Fine Gray Aluminum	04, 01
J77 Coarse Silver Dollar Aluminum	04, 01
J80 Micronized White	04
J81 Flattening Agent	04
J83 Tinting White	04, 01
J84 Hi-Hiding White	01
J86 Jet Black	01
J87 Tinting Black	04, 01
J92 Enamel Drier	04
J93 Enamel Mixing Clear	01
J94 Mixing Clear	01
J95 Basemaker	01

Shop-Line Plus Toners	
CODE/DESCRIPTION	SIZE
J20 Fine White Mica	04
J29 Inorganic Yellow (Green Shade)	04
J30 Bright Orange	04
J35 Phthalo Green Yellow	04
J45 Phthalo Blue (Green Shade)	04
J46 Violet Blue	04
J48 Super Red	04
J60 Violet	04
J61 Deep Violet	04
J62 Perrindo Maroon	04
J64 Quindo Magenta	04
J65 Transparent Red Oxide	04
J66 Quindo Red	04
J67 Fine Blue Pearl	04
J68 Blue Aluminum	04
J69 Extra Fine Aluminum	04
J74 Fine Aluminum	04
J75 Fine Bright Aluminum	04
J76 Very Coarse Aluminum	04, 01
J78 Gold Aluminum	04
J79 Orange Aluminum	04
J82 Flattening Base	04
J89 Deep Basecoat Black	01
J98 Mixing Clear	01
J99 Basecoat Converter	01

Shop-Line Plus Diamond Toners	
CODE/DESCRIPTION	SIZE
J01 Silver Diamonds	AZ
J02 Gold Diamonds	AZ
J03 Russet Diamonds	AZ
J04 Blue Diamonds	AZ
J05 Red Diamonds	AZ
J06 Green Diamonds	AZ
J07 Copper Diamonds	AZ
J08 Violet Diamonds	AZ

Shop-Line Compliant System Converters*	
CODE/DESCRIPTION	SIZE
J128 JTX Converter	01
J136 JBX Converter	01
J143 JLX Converter	01
J179 JBPX Converter	01

\*See pages 14 and 15 for Shop-Line Compliant System

Product Size Guide			
CODE/DESCRIPTION	SIZE	CODE/DESCRIPTION	SIZE
01	Gallon	8Z	8 Ounce
04	Quart	AZ	12 Ounce
05	5 Gallon	4Z	4 Ounce
06	16 Gallon	N2	2.5 Liter
08	Pint	N5	5 Liter
55	55 Gallon		

### Cleaners/Solvents

#### JX101 Wax and Grease Remover

JX101 is specifically designed to remove wax, grease, silicones, road tar, engine oil, overspray, adhesives and other contaminants prior to sanding and topcoating. JX101 is packaged ready-to-use.

PRODUCT	SIZE
JX101 Wax and Grease Remover	01, 05

#### JX992 Plastic Cleaner

JX992 Plastic Cleaner is a multi-purpose product developed for use as an anti-static agent, a plastic parts cleaning wipe, a cleaning agent for mold release or as a cleaner for removal of alkaline residue from hard water. JX992 is packaged ready-to-spray. National Rule Compliant.

PRODUCT	SIZE
JX992 Plastic Cleaner	01

#### JT501 General Purpose Solvent

JT501 is a 100% virgin cleaning solvent for the use in the clean up of spray guns and equipment.

PRODUCT	SIZE
JT501 General Purpose Solvent	01, 05, 55

#### JT502 1K Primer Thinner

JT502 is a VOC compliant thinner used for the reduction of 1K primer surfacers. National Rule Compliant.

PRODUCT	SIZE
JT502 1K Primer Thinner	01

### Shop-Line Reducer Selection Guide

PRODUCT	TEMPERATURE	DESCRIPTION
JR505	55–65°F	Fast
JR506	65–75°F	Medium
JR507	75–85°F	Slow
JR508	85–95°F	Very Slow
JR509	95+°F	Retarder

### Reducers

#### JR50X Multi-Purpose Reducers

JR50X series reducers are primarily used for thinning basecoats, single-stage topcoats, clears and primers.

PRODUCT	SIZE
JR505 Fast	04, 01, 05
JR506 Medium	04, 01, 05, 55
JR507 Slow	04, 01, 05, 55
JR508 Very Slow	01
JR509 Retarder	04

#### JR55XX Urethane Reducers

JR55XX series urethane reducers are primarily used for reducing urethane topcoats.

PRODUCT	SIZE
JR5560 Fast	01, 05
JR5570 Medium	01, 05
JR5580 Slow	01, 05
JR5590 Very Slow	01

### Undercoats

#### JP202 2K Primer Surfacer

JP202 is a fast drying, two-component, high build gray primer surfacer designed for today's automotive collision centers. National Rule Compliant.

PRODUCT	SIZE
JP202 2K Primer Surfacer	04, 01
JH301 2K Undercoat Hardener	8Z, 04
JH302 2K Undercoat Hardener High Temp	8Z, 04
MIX RATIO	4 : 1 : 1
RTS VOC	4.66
PDS	SL202

#### JP211 Gray Polyester Primer/Filler

JP211 gray polyester primer/filler is a fast drying, two component, high build primer/filler that can be used in areas where VOC compliance is required. This sprayable polyester is ideal for jobs where high build and filling may be required for sand-blasted surfaces.

PRODUCT	SIZE
JP211 Gray Polyester Primer/Filler	04, 01
Hardener Included	
MIX RATIO	32 oz : 0.50 oz
RTS VOC	1.23
PDS	SL211

### Undercoats (cont.)

#### JP310 Chrome Free Etch Primer

JP310 Chrome Free Etch Primer is a two-component acid etch, chromate-free primer for the National Rule market that provides excellent adhesion and corrosion resistance to properly prepared bare metals.

PRODUCT	SIZE
JP310 Chrome Free Etch Primer	04
JH3110 Chrome Free Etch Primer Catalyst	04
MIX RATIO	1 : 1
RTS VOC	6.04
PDS	SL310

#### JP233 1K Acrylic Primer

JP233 is a fast drying, single-component, gray acrylic primer surfacer that is easy to sand and designed to provide fast build with a minimum number of coats. 1K acrylic primer can be used over properly prepared painted surfaces and properly treated and primed steel, aluminum and fiberglass. National Rule Compliant.

PRODUCT	SIZE
JP233 1K Acrylic Primer	01
MIX RATIO	1 : 1
RTS VOC	4.8
PDS	SL233

#### JP285 2K Urethane Surfacer

JP285 is a light brown, fast drying, two-component, high build surfacer providing good fill and sandability. JP285 provides excellent system compatibility with JP385 sealer and is tintable with JAU color. National Rule Compliant.

PRODUCT	SIZE
JP285 2K Urethane Surfacer	04, 01
JH3865 Undercoat Hardener—Fast	8Z, 04
JH3885 Undercoat Hardener—Slow	04
MIX RATIO	5 : 1
RTS VOC	4.5
PDS	SL285

#### JP301 Plastic Adhesion Promoter

JP301 Plastic Adhesion Promoter is a transparent product specifically designed for use on automotive bumpers and various plastic parts to provide adhesion for subsequent topcoat. JP301 is a one-component product and is supplied ready-to-use. National Rule Compliant.

PRODUCT	SIZE
JP301 Plastic Adhesion Promoter	08
MIX RATIO	RTS
RTS VOC	4.6
PDS	SL301

#### JP315 Acrylic Sealer

JP315 is a fast drying, single-component gray sealer providing uniform color and improved adhesion when applied over primer, prepared OEM panels and repaired panels prior to applying a topcoat. National Rule Compliant.

PRODUCT	SIZE
JP315 Acrylic Sealer	04, 01
MIX RATIO	4 : 1
RTS VOC	4.6
PDS	SL315

#### JP37X Epoxy Primer/Sealer

JP37X Epoxy Primer is a two-component, non-chrome epoxy designed to provide superior corrosion protection and adhesion when applied over properly cleaned and sanded bare metal, fiberglass and painted surfaces. Available in gray, black or white. National Rule Compliant.

PRODUCT	SIZE
JP371 Epoxy Primer—White	04, 01
JP375 Epoxy Primer—Gray	04, 01
JP377 Epoxy Primer—Black	04, 01
JH3770 Epoxy Primer Hardener	08, 04
MIX RATIO	2 : 1
RTS VOC	4.6
PDS	SL37X

#### JP33X 2K Urethane Sealer

JP33X is a fast drying, two-component sealer designed for today's automotive collision centers for use over a wide variety of substrates. The use of JP33X will improve final overall appearance by reducing sand scratch swelling and topcoat saturation. Available in white, gray and dark gray. National Rule Compliant.

PRODUCT	SIZE
JP331 2K Sealer—White	04
JP335 2K Sealer—Gray	04, 01
JP337 2K Sealer—Dark Gray	04, 01
JH301 2K Undercoat Hardener	8Z, 04
JH302 2K Undercoat Hardener—High Temp	8Z, 04
MIX RATIO	4 : 1 : 1
RTS VOC	3.8
PDS	SL335

## Topcoats

### JBP Shop-Line Plus Acrylic Urethane Basecoat

Taking advantage of specific Shop-Line high-strength and Diamond toners, JBP is Shop-Line's top-of-the-line acrylic urethane basecoat. JBP offers fast throughput, high hiding and excellent color matching for today's value conscious body shops. JBP must be clearcoated with Shop-Line JC clearcoats. National Rule Compliant.

PRODUCT	SIZE
JBP Acrylic Urethane Basecoat	08, 04, 01
MIX RATIO	1 : 1
RTS VOC	6.3
PDS	SLJBP

### JB Basecoat

JB Basecoat is a fast-drying acrylic basecoat designed for today's value conscious automotive collision centers. JB Basecoat must be clearcoated with Shop-Line JC Clearcoats.

PRODUCT	SIZE
JB Basecoat	08, 04, 01
MIX RATIO	1 : 1
RTS VOC	6.3
PDS	SLJB

### JAU Direct Gloss Acrylic Urethane

JAU is a fast drying, cost-efficient urethane topcoat designed for today's automotive collision centers. National Rule Compliant.

PRODUCT	SIZE
JAU Direct Gloss Acrylic Urethane	08, 04, 01
JH6670 Topcoat Hardener—Fast	8Z, 04, 01
JH6680 Topcoat Hardener—Medium	8Z, 04, 01
JH6690 Topcoat Hardener—Slow	8Z, 04
MIX RATIO	4 : 1 : 1
RTS VOC	5.0
PDS	SLJAU

### JE Acrylic Enamel

JE Acrylic Enamel is a fast drying, cost-efficient topcoat for automotive refinish. It may be used unactivated or activated with JH6001 or JH6002 hardener. National Rule Compliant.

PRODUCT	SIZE
<b>Unactivated</b> JE Acrylic Enamel	08, 04, 01
MIX RATIO	4 : 1
RTS VOC	5.0
PDS	SLJE
<b>Activated</b> JE Acrylic Enamel	08, 04, 01
JH6001 Acrylic Enamel Hardener	08
JH6002 Hi-Gloss Acrylic Enamel Hardener	8Z, 08
MIX RATIO	8 : 1 : 1
RTS VOC	5.0
PDS	SLJEA

### JC605 Basecoat Blender

JC605 Basecoat Blender is for use as a color blender which, when added to Shop-Line JB or JBP basecoat, aids in transitioning the color into the blend area. JC605 may also be applied to the repair area as a wet bed prior to applying basecoat color.

PRODUCT	SIZE
JC605 Color Blender	04
MIX RATIO	1 : 1
RTS VOC	6.7
PDS	SL605

## Clearcoats

### JC6800 HS European Speed Clear

JC6800 HS European Speed Clear is a 4.2 VOC high solids clearcoat designed for optimum performance on spot and panel repairs. With its fast 15-minute bake time, JC6800 offers exceptional throughput, with the option to air dry and buff the same day.

PRODUCT	SIZE
JC6800 HS European Speed Clear	N5
JH6810 HS European Activator	N2
JH6820 HS European Acitvator—High Temperature	N2
MIX RATIO	2 : 1
RTS VOC	4.2
PDS	SL6800

### JC6700 HS European Clearcoat

JC6700 is a two-component clearcoat incorporating European technology offering a premium, high gloss appearance with impressive flow and leveling properties. National Rule Compliant.

PRODUCT	SIZE
JC6700 HS European Clearcoat	N5
JH6710 HS European Activator—Fast	N2
JH6720 HS European Activator—Medium	N2
MIX RATIO	2 : 1
RTS VOC	3.97
PDS	SL6700

### JC661 Hi-Gloss Multi-Panel Clearcoat

JC661 is an easy-to-apply, high solids clearcoat designed for completes or when superior gloss is desired. National Rule Compliant.

PRODUCT	SIZE
JC661 Hi-Gloss Multi-Panel Clearcoat	04, 01
JH6670 Topcoat Hardener—Fast	8Z, 04, 01
JH6680 Topcoat Hardener—Medium	8Z, 04, 01
JH6690 Topcoat Hardener—Slow	8Z, 04
MIX RATIO	2 : 1
RTS VOC	4.38
PDS	SL661

## Clearcoats (cont.)

### JC660 Rapid Spot/Panel Clearcoat

JC660 is designed for spot and panel repair. JC660 is a two-component, high solids, acrylic urethane clear that delivers quick out-of-dust times and good buffability. National Rule Compliant.

PRODUCT	SIZE
JC660 Rapid Spot/Panel Clearcoat	04, 01
JH6670 Topcoat Hardener—Fast	8Z, 04, 01
JH6680 Topcoat Hardener—Medium	8Z, 04, 01
JH6690 Topcoat Hardener—Slow	8Z, 04
MIX RATIO	2 : 1
RTS VOC	4.31
PDS	SL660

### JC630 4.2 VOC Polyurethane Clearcoat

JC630 is a highly-productive polyurethane clearcoat designed to maximize speed in both air dry and bake environments. National Rule Compliant.

PRODUCT	SIZE
JC630 4.2 VOC Polyurethane Clearcoat	04, 01
JH6360 Polyurethane Hardener—Fast	8Z, 04
JH6370 Polyurethane Hardener—Medium	8Z, 04
JH6380 Polyurethane Hardener—Slow	8Z, 04
JH6390 Polyurethane Hardener—Extra Slow	04
MIX RATIO	4 : 1
RTS VOC	4.18
PDS	SL630

### JC620 Acrylic Urethane Clearcoat

JC620 is a two-component 4.1 VOC multi-purpose acrylic urethane clearcoat that is fast drying, easy to apply and designed for use in either air dry or force cure applications. JC620 delivers good gloss, DOI and buffability, and outperforms similar value priced clearcoats. National Rule Compliant.

PRODUCT	SIZE
JC620 Acrylic Urethane Clearcoat	01
JH6265 Urethane Hardener—Fast	04
JH6285 Urethane Hardener—Slow	04
JH6295 Urethane Hardener—Very Slow	04
MIX RATIO	4 : 1
RTS VOC	4.14
PDS	SL620

### JC60 Universal Clearcoat

JC60 is a value priced clearcoat offering a combination of impressive gloss, speed, ease-of-use and good buffability, and is an excellent value compared to similarly priced clearcoats. National Rule Compliant.

PRODUCT	SIZE
JC60 Universal Clearcoat	01
JH63 Universal Spot Hardener	04
JH64 Universal Overall Hardener	04
MIX RATIO	4 : 1
RTS VOC	4.18
PDS	SL60

## Ancillaries

### JC603 Enamel Integrating Clear

JC603 is an integrating clear which when added to the final coat of activated JE Acrylic Enamel color will enhance application, gloss and durability. RTS JC603 is mixed 1:1 with RTS JE Acrylic Enamel. The same hardeners and reducers should be used in JE and JC603.

PRODUCT	SIZE
JC603 Enamel Integrating Clear	01
MIX RATIO	8 : 1 : 2
RTS VOC	<5.0
PDS	SL603

### JX993 Flex Additive

JX993 Flex Additive is for use in activated undercoats and topcoats for improved flexibility on exterior plastic parts.

PRODUCT	SIZE
JX993 Flex Additive	08

### JX994 Fisheye Eliminator

JX994 Fisheye Eliminator is for use in activated topcoats and clearcoats to help eliminate surface defects caused by contaminants such as silicone, grease or other airborne particulates.

PRODUCT	SIZE
JX994 Fisheye Eliminator	08

### JX995 Accelerator

JX995 Accelerator functions as a dual purpose product. As an enamel accelerator, it speeds the dry times of activated JE Acrylic Enamel. It is also used and required as an intermix additive in JAU Direct Gloss Urethane for proper cure.

PRODUCT	SIZE
JX995 Accelerator	08

### JX996 Accelerator

JX996 Accelerator is for use in activated JE Acrylic Enamel and JAU Direct Gloss Acrylic Urethane to improve the rate of cure without decreasing pot life.

PRODUCT	SIZE
JX996 Accelerator	08

# Compliant System



## Cleaners/Solvents

### JT510 Acetone

JT510 is a general purpose compliant solvent used for additional reductions of undercoats and topcoats without increasing RTS VOC.

PRODUCT	SIZE
JT510 Acetone	01, 05, 55

### JT571 0.21 VOC General Purpose Solvent

JT571 is a 100% virgin cleaning solvent with a VOC composite partial pressure of 0.295 mmHg which meets low vapor pressure restrictions in various California counties and is used for clean up of spray guns and equipment.

PRODUCT	SIZE
JT571 0.21 VOC General Purpose Solvent	01, 05

## Reducers

### JR55X Compliant Reducers

JR55X low-VOC compliant reducers are used for thinning basecoats, single-stage topcoats, clearcoats and primers in VOC restricted areas.

PRODUCT	SIZE
JR554 Low VOC Compliant Reducer—Fast	04, 01
JR555 Low VOC Compliant Reducer—Medium	04, 01
JR556 Low VOC Compliant Reducer—Slow	04, 01
JR557 Low VOC Compliant Retarder	04

## Undercoats

### JP211 Gray Polyester Primer/Filler

JP211 gray polyester primer/filler is a fast drying, two component, high build primer/filler that can be used in areas where VOC compliance is required. This sprayable polyester is ideal for jobs where high build and filling may be required for sand-blasted surfaces.

PRODUCT	SIZE
JP211 Gray Polyester Primer/Filler	04, 01
Hardener Included	
MIX RATIO	32 oz : 0.5 oz
RTS VOC	.98
PDS	SL211

### JP221 2.1 VOC 1K Primer Surfacer

JP221 is a single-component, gray primer surfacer designed for fast dry, easy build and sanding with good adhesion and color holdout properties.

PRODUCT	SIZE
JP221 2.1 VOC 1K Primer Surfacer	04

MIX RATIO 2 : 1

RTS VOC 2.1

PDS SL221

### JP35X 2.1 VOC Multi-Purpose Primer

JP35X is a fast drying, two-component, multi-purpose 2.1 VOC primer which may be used as a primer surfacer or as a wet-on-wet sealer when integrated with clearcoat.

PRODUCT	SIZE
JP354 2.1 VOC Multi-Purpose Primer—White	04
JP355 2.1 VOC Multi-Purpose Primer—Gray	04, 01
JP356 2.1 VOC Multi-Purpose Primer—Black	04
JH358 Multi-Purpose Primer Hardener	8Z, 04

PRIMER MIX RATIO 4 : 1 : 2

SEALER MIX RATIO 3 : 1 : 1 : 1 (with Shop-Line Clearcoat)

RTS VOC 2.1

PDS SL350

### JP36X 2.1 VOC Urethane Sealer

JP36X 2.1 VOC Urethane Sealer is a fast-drying, two-component sealer that delivers excellent topcoat holdout for enhanced appearance. Compatible with a range of reducers, JP36X can be tailored to meet individual production conditions, such as temperature and job size.

PRODUCT	SIZE
JP361 2.1 VOC Urethane Sealer—White	04
JP365 2.1 VOC Urethane Sealer—Gray	04, 01
JP367 2.1 VOC Urethane Sealer—Dark Gray	04
JH358 Multi-Purpose Primer Hardener	8Z, 04

PRIMER MIX RATIO 4 : 1 : 1

RTS VOC 2.1

PDS SL36X

### JP390 2.1 VOC Epoxy Primer

JP390 is a two-component, 2.1 VOC gray epoxy primer designed to provide optimum adhesion and corrosion resistance when applied over properly cleaned and sanded bare metal, fiberglass and painted surfaces. JP390 can also be used as low VOC sealer.

PRODUCT	SIZE
JP390 2.1 VOC Epoxy Primer	04
JH397 Epoxy Primer Hardener	08
PRIMER MIX RATIO	2 : 1 : 1
SEALER MIX RATIO	2 : 1 : 2
RTS VOC	2.1
PDS	SL390

## Topcoats

### JBPX Shop-Line Plus 3.5 VOC Acrylic Urethane Basecoat

As an extension of the quality Shop-Line JBP system, 3.5 VOC JBPX shares the same high strength and Diamond toners providing fast throughput, high hiding and excellent color match for today's value conscious body shops. JBPX must be topcoated with a Shop-Line compliant clearcoat.

PRODUCT	SIZE
JBPX 3.5 VOC Acrylic Urethane Basecoat	08, 04, 01
MIX RATIO	1 : 1
RTS VOC	3.5
PDS	SLJBPX

### JBX 3.5 VOC Basecoat

JBX is a fast-drying acrylic basecoat designed for today's automotive collision centers. For VOC compliance, JBX must be topcoated with a compliant Shop-Line clearcoat.

PRODUCT	SIZE
JBX 3.5 VOC Basecoat	08, 04, 01
MIX RATIO	1 : 1
RTS VOC	3.5
PDS	SLJBP

### J105 Low VOC Basecoat Blender

J105 aids in transitioning the color into the blend area when performing a blend repair. It may also be applied to the repair area as a wet bed prior to applying basecoat color.

PRODUCT	SIZE
J105 Low VOC Basecoat Blender	04
MIX RATIO	1 : 1
RTS VOC	3.5
PDS	SL105

### JTX 2.8 VOC Direct Gloss Acrylic Urethane

JTX is a low VOC, fast drying, acrylic urethane single-stage topcoat designed for today's automotive collision centers. JTX is available in both solid and metallic colors.

PRODUCT	SIZE
JTX 2.8 VOC Direct Gloss Acrylic Urethane	08, 04, 01
JH6028 Low VOC Hardener	8Z, 04
MIX RATIO	4 : 1 : 2
RTS VOC	2.8
PDS	SLJTX

### JLX 2.8 VOC Acrylic Enamel

JLX is a fast drying, cost effective 2.8 VOC acrylic enamel topcoat. JLX must be activated to meet 2.8 VOC lbs/gal.

PRODUCT	SIZE
JLX 2.8 VOC Acrylic Enamel	08, 04, 01
JH6028 Low VOC Hardener	8Z, 04
MIX RATIO	4 : 1 : 1
RTS VOC	2.8
PDS	SLJLX

## Clearcoats

### JC7200 2.1 VOC HS European Clearcoat

JC7200 is a high-solids compliant clearcoat formulated with European technology to deliver a deep, high gloss appearance.

PRODUCT	SIZE
JC7200 2.1 VOC HS European Clearcoat	N5
JH7210 2.1 VOC European Activator—Fast	N2
JH7220 2.1 VOC European Activator—Slow	N2
JH7230 2.1 VOC European Activator—Extra Slow	N2
MIX RATIO	2 : 1
RTS VOC	2.04
PDS	SL7200

### JC7100 2.1 VOC HS European Multi-Panel Clearcoat

JC7100 is a 2.1 VOC high-gloss clearcoat developed for multi-panel and overall repairs. Designed to provide excellent performance at an economical price.

PRODUCT	SIZE
JC7100 2.1 VOC European Multi-Panel Clearcoat	N5
JH7121 2.1 VOC European Multi-Panel Activator	N2
JH7131 2.1 VOC European Multi-Panel Activator—High Temp	N2
MIX RATIO	2 : 1
RTS VOC	1.95
PDS	SL7100

### JC815 Low VOC Speed Clear

JC815 Low VOC Speed Clear is ideal for use in production-oriented collision centers seeking excellent gloss and productivity.

PRODUCT	SIZE
JC815 Low VOC Speed Clear	04, 01
JH8180 Low VOC Speed Clear Hardener—Standard	8Z, 04
JH8190 Low VOC Speed Clear Hardener—High Temp	8Z, 04
MIX RATIO	4 : 1
RTS VOC	2.02
PDS	SL815

### JC830 2.1 VOC Production Clear

JC830 2.1 VOC Production Clear is designed for excellent performance and throughput on spot and panel repairs. Offering speed and versatility, JC830 can be air dried or baked and buffed in minimal time.

PRODUCT	SIZE
JC830 2.1 VOC Production Clear	04, 01
JH8370 2.1 VOC Production Clear Hardener—Low Temp	04
JH8380 2.1 VOC Production Clear Hardener—Medium Temp	8Z, 04
JH8390 2.1 VOC Production Clear Hardener—High Temp	04
MIX RATIO	4 : 1 : 0.5
RTS VOC	2.08
PDS	SL830

### JC780 2.1 VOC Polyurethane Speed Clear



JC780 2.1 VOC Polyurethane Speed Clear is designed for high production shops with air dry or booth baking capabilities.

PRODUCT	SIZE
JC780 2.1 VOC Polyurethane Speed Clear	04, 01
JH7870 2.1 VOC Clear Hardener—Fast	04
JH7880 2.1 VOC Clear Hardener—Slow	8Z, 04
MIX RATIO	4 : 1
RTS VOC	2.09
PDS	SL780



PPG  
Automotive Refinish  
19699 Progress Drive  
Strongsville, OH 44149  
800.647.6050

PPG Canada Inc.  
2301 Royal Windsor Drive, Unit #6  
Mississauga, Ontario L5J 1K5  
888.310.4762

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