



# SIERRA

LUXURY DESTINATION TRAILERS

SELECT SERIES



LUXURY FIFTH WHEELS



LUXURY DESTINATION TRAILERS



LUXURY DESTINATION TRAILERS

SIERRA



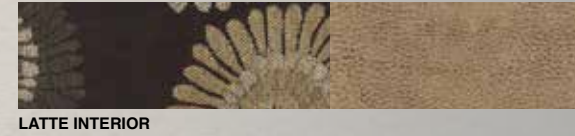




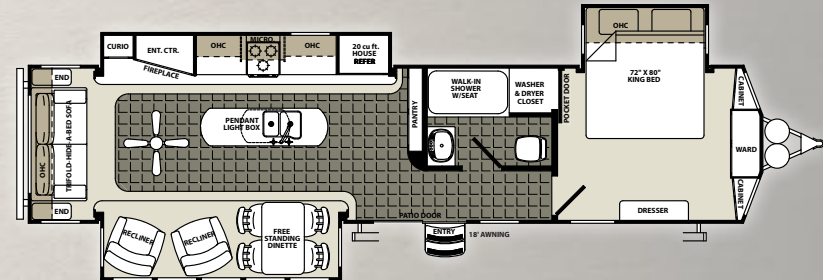
**SIERRA**



SIERRA by Forest River is one of the premiere luxury RV's on the market today. Every floorplan has been designed for easy living.



# 393RL



With the SIERRA series you will experience the pride of ownership. And who wouldn't be proud to own the SIERRA 393RL, this floorplan will provide you with effortless living at you favorite destination. From the ground up this SIERRA floorplan is the finest in spacious, luxurious living. It has been engineered and decorated for residential style and comfort.

Take a look, the room layouts, the rich fabrics, the quality furniture and carpeting, and all of the built-ins are coordinated to create a symphony of elegance. This is custom crafted quality at the peak of perfection. The kitchen is well designed with plenty of storage. The living area is large, bright and comfortable. This floorplan, like all floorplans in the SIERRA DESTINATION series, provide you with a great value without a sacrifice in quality, comfort, or amenities. SIERRA is the only name you need to know in Recreational Vehicles.





**SIERRA**

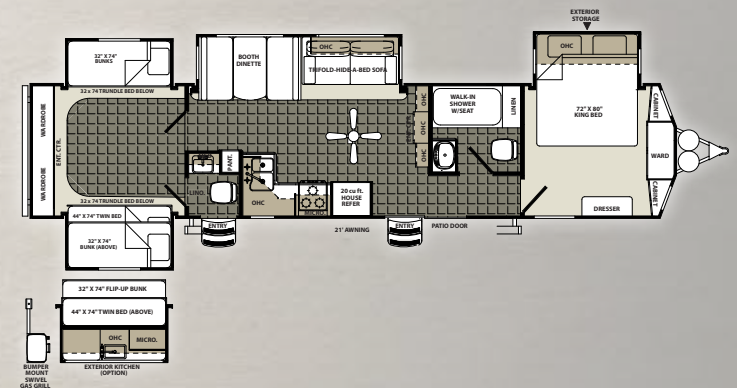


Built with quality and convenience in mind we strive to make sure there's plenty of room for friends and family.



CARBON DECOR

# 402QB



Take a look at this incredibly designed Sierra 402QB. With rear opposing slides this unit would be perfect for bringing the family or turning the rear bunk area into a rear office by selecting the hide-a-bed sofa option in place of the bunks. The sky is the limit as far as versatility goes, featuring a plush hide-a-bed sofa with booth dinette or feel free to option in the “party lounge” for a full slide couch for even more seating.

A spacious king bed, full walk in shower and a radius ceiling that gives you more head room are a few of the item’s that set the Sierra apart. But it doesn’t end there, if you are the camp chef and enjoy preparing and cooking meals in the great outdoors then the outside kitchen option is simply a must for you. With so much to offer the Sierra 402QB is a must see!



# GREAT CAMPING DESERVES GREAT FEATURES



High rise faucet with undermount sink and pull out sprayer.



Relax in the comfort of the swivel glider recliners.



Optional theater seats in place of recliners.



Full extension, soft close ball bearing drawer guides.



The fireplace warms and is a great focal point for the living area.



SIERRA's control center allows you to monitor tanks and other systems quickly and easily.



Serta™ Memory Foam mattress is a Forest River exclusive feature.



40" LED HDTV with premium soundbar and Sony DVD player.



Contemporary ceiling fan.



Control your comfort with the dual zone Dometic thermostat.



20 cu. ft. Whirlpool residential stainless steel refrigerator.



Heated and enclosed underbelly protects your coach and improved airflow allows for a sturdier ride.



# STANDARDS/OPTIONS

## EXTERIOR FEATURES

- High gloss gel coated color matched exterior fiberglass
- Enclosed and heated dump valves
- Large tinted windows with 80/20 UV prohibitor
- Dexter auto adjust brakes
- Hickory Springs™ radius triple steps with 9" riser (no pinched fingers)
- Dometic™ "One-Touch" electric awning with adjustable arms and integrated LED light
- 16" Radial tires-E Rated
- Automotive-style fender skirts
- Hitch light
- Porch light with interior switch
- Patio recreation light with interior switch
- 30 lb. double LP tanks with auto change over
- 2 exterior speakers
- Rain gutters with extra long drip spouts (prevents black streaking)
- Exterior folding grab handle
- 60" Patio door

## INTERIOR FEATURES

- 94" interior height with 6'4" slide heights
- Radius "barreled" ceiling
- Residential stain resistant carpet
- Beauflor® linoleum
- Swivel glider recliners
- Four color coordinated interiors (Carbon, Coffee, Latte, Beachwood)
- Full extension, soft close ball bearing drawer glides
- Stone cast under mounted kitchen sink
- Washer/dryer prep (select floorplans)
- Handmade cabinetry with screwed lumber core stile construction
- Residential countertops
- Dual zone A/C prep (living room and bedroom)
- Recessed residential LED lighting
- Colored shower surround with etched tile pattern
- Upgraded adjustable shower head with shelf
- Accent paneling in slideouts
- Accent lighting over dinette
- Walk-in shower (select models)
- Crown molding over kitchen cabinets
- Extra large picture windows throughout
- Vented side windows in slideouts
- TV antenna with booster
- Solid wood drawer fronts with birch sides
- Upgraded raised panel cabinet doors with designer rails
- Bedroom slideout fascia
- Serta® memory foam mattress
- Stainless steel kitchen package
- 40" LED HDTV with Sony DVD and premium soundbar

- Designer window treatment accented per decor
- Ceiling fan
- Hide-a-bed sofa with tri-fold
- Residential carpeting
- Center mounted A/C unit for even cooling
- Quilted bedspread
- Home decor package
- Trash receptacle in kitchen

## APPLIANCES/SYSTEMS

- Ducted Dometic® 15K A/C with quick cool
- Thermostat for living room and bedroom A/C
- Floor ducted 35,000 BTU furnace
- Three burner High output range with 22" oven
- 20 cu. ft. Whirlpool stainless steel refrigerator
- Interior monitor panel for holding tanks
- Interior thermostat for heating and cooling
- Flush floor hydraulic slideouts (per floorplan)
- Satellite and cable hookup with RG-6 cable for high quality picture
- Porcelain foot flush toilets
- Full coach water filtration system
- 10 Gal. DSI water heater
- 65 Amp converter
- Water filter system
- Fantastic fan in bath

## CONSTRUCTION

- Welded aluminum-framed, vacuum bonded laminated superstructure
- 2" x 3" floor joists 12" on center
- 5/8" tongue & groove plywood floor decking
- 3/8" roof decking (full walk-on roof)
- Cambered powder coated frame with rust prohibitor
- Fully enclosed heated underbelly
- 5" truss roof rafters
- R-10 sidewall construction

## POPULAR OPTIONS

- Solid surface countertops in kitchen
- Free-standing dinette with 4 chairs
- Washer and dryer (per floorplan)
- Sofa IPO bottom bunk (per floorplan)
- Second air conditioner-bedroom
- Fantastic fan with power hood operated with wall switch
- 12 Volt heated holding tanks
- R-38e Insulation package
- Beauflor® wood plank pattern linoleum
- Central vacuum
- Bedroom ceiling fan

- Roof ladder

## FOR YOUR SAFETY

- Smoke alarm
- Fire extinguisher
- Breakaway switch (battery hook-up required)
- Dead-bolt lock on entry door
- Liquid propane (LP) gas detector
- Fire escape windows

## POLAR TECH PACKAGE

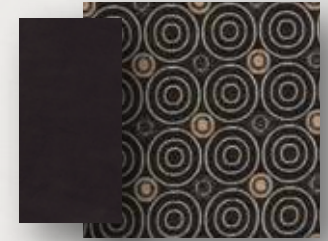
- Thermal pane windows
- Heated holding tanks
- R-38e roof & all floors insulation
- 40K btu furnace
- Double fiberglass insulation in roof & floor

## SIERRA SIGNATURE PACKAGE

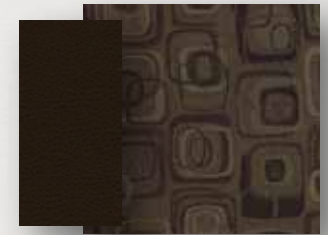
- Residential stain resistant carpet
- Serta® memory foam mattress
- Radius 94" cathedral ceilings
- LED lighting throughout
- "One Touch" Dometic® electric awning w/ LED lights"
- Stainless steel kitchen package
- 15K BTU air conditioner
- King bed standard
- Ceiling fan in living room
- Décor package (clock, pictures, coat hook)
- 50 amp service
- High gloss gel coated fiberglass color matched exterior
- 10 gal. G/E water heater w/DSI
- Residential pullout kitchen faucet
- 20 cu. ft. Whirlpool stainless steel refrigerator
- Tinted patio door
- 40" LED HDTV with Sony DVD and premium soundbar
- Washer/dryer prep (where available)
- Fantastic fan in bathroom
- Tri-fold hide-a-bed
- Designer tile Beauflor®



## DESIGNER DECORS



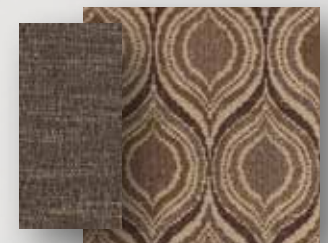
CARBON INTERIOR



COFFEE INTERIOR



LATTE INTERIOR



BEACHWOOD INTERIOR



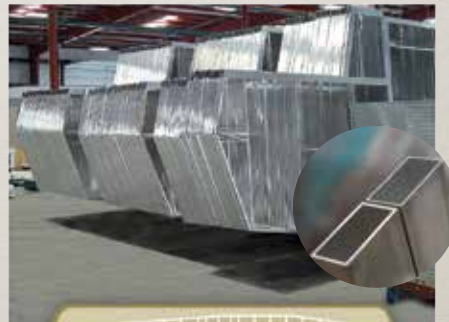
# SIERRA

LUXURY DESTINATION TRAILERS



# SIERRA CONSTRUCTION

- A. ROLLED ALUMINUM SIDED SKIRTING
- B. SAFETY GLASS TINTED WINDOWS (80%)
- C. DUCTED 15K BTU AIR CONDITIONING
- D. DEXTER AXLES WITH AUTO ADJUST BRAKES
- E. LAMINATED VACUUM BONDED ALUMINUM SIDEWALLS
- F. E RATED RADIAL TIRES
- G. HICKORY SPRINGS™ RADIUS ENTRY STEPS
- H. SEAMLESS RUBBER ROOF (12 YR. WARRANTY)
- I. BLOCK FOAM INSULATION
- J. RESIDENTIAL STAIN RESIST CARPET W/ PADDING
- K. 3/8" ROOF DECKING (FULL WALK-ON ROOF)
- L. 5/8" TONGUE AND GROOVE PLYWOOD FLOORING
- M. ENCLOSED HEATED UNDERBELLY
- N. I-BEAM POWDER-COATED FRAME
- O. 60" PATIO DOOR WITH TINTED GLASS AND VERTICAL BLINDS
- P. RADIUS 94" CATHEDRAL CEILINGS
- Q. SLEEK RADIUS ROOF
- R. HIGH GLOSS GEL-COATED COLOR MATCHED FIBERGLASS EXTERIOR
- S. TWO (2) 30 LBS. LP TANKS



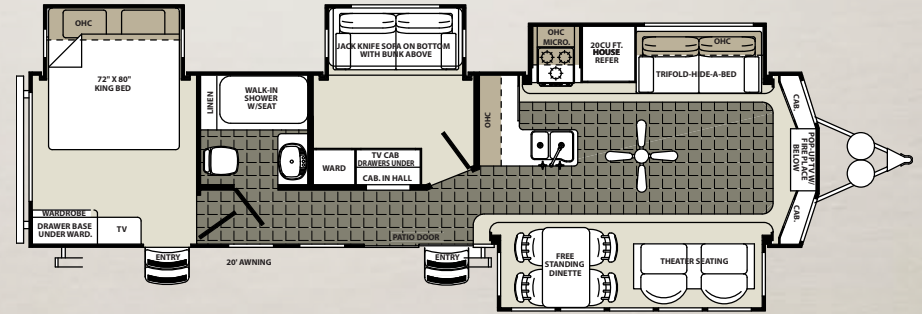
The SIERRA has a Welded Aluminum Superstructure that is regarded as the Industry's finest, pictured left is the heavier gauge aluminum tubing used by SIERRA vs. The competitions lighter gauge aluminum.



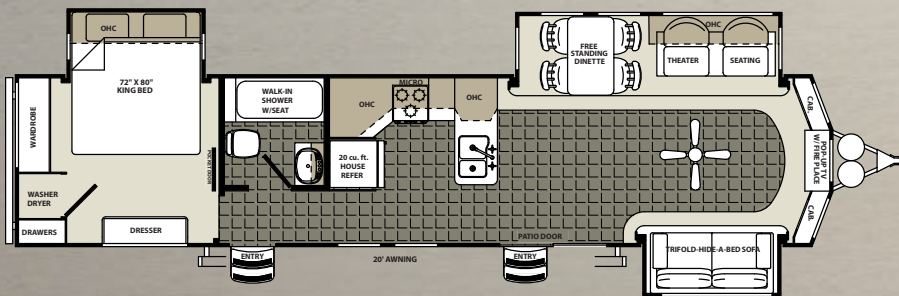
The SIERRA floorplan lineup is one of the most diverse on the market. We offer some of the most popular floorplans in the industry, but we also offer our customers more. We offer floorplans that are designed from the ground up to be the most functional, efficient and luxurious RV's on the market.

**SIERRA**

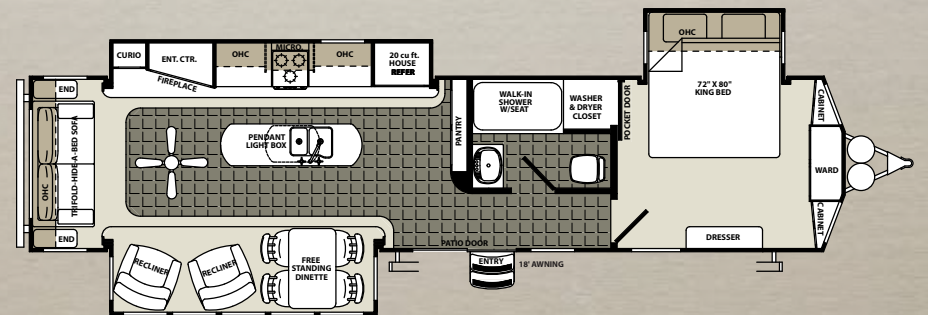
## 385FKBH



## 393CK

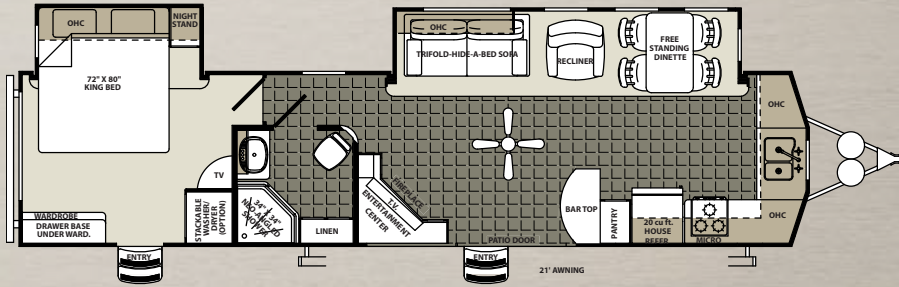


## 393RL

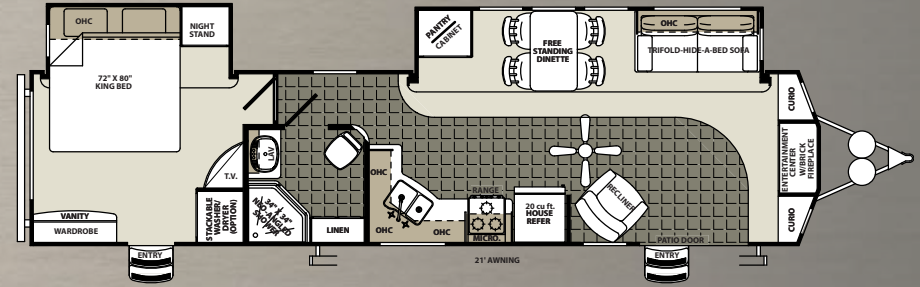




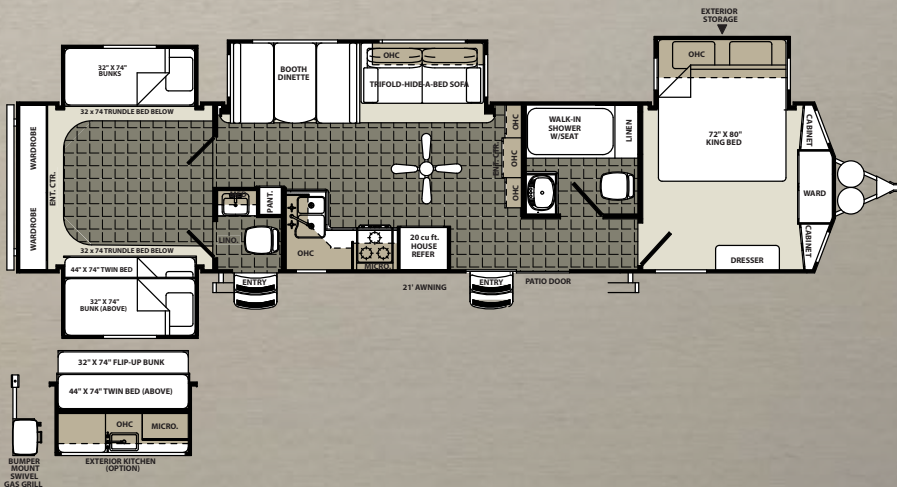
# 392FK



# 392FLKB



# 402QB



# SPECIFICATIONS

MODEL	385FKBH	392FK	392FLKB	393CK	393RL	402QB
Hitch	1,615	1,302	2,423	1,245	1,379	1,180
Ship	10,990	9,603	9,165	10,228	10,667	11,230
GVWR	13,615	13,297	13,060	13,245	13,379	13,180
Cargo	2,625	3,694	3,895	3,017	2,712	1,950
Length	40' 3"	40' 1"	40' 1"	42' 1"	41' 6"	43' 0"
Height	12' 7"	12' 7"	12' 7"	12' 7"	12' 7"	12' 7"
Awning	20'	21'	21'	20'	19'	20'
Gray	64	89	64	64	86	108
Black	32	54	54	32	54	108
Fresh	64	64	64	64	64	64



# SIERRA

## LUXURY DESTINATION TRAILERS



### PRE-DELIVERY INSPECTION FACILITY

20,000 square feet of quality assurance. The bare essentials for a premium product. This state-of-the-art facility gives immediate daily feedback to production for quality assurance in every unit built.



Forest River, Inc. encourages our customers to purchase their Forest River products from a local dealership whenever possible for the following reasons:

- 1) Forest River, Inc. dealers are independently owned and operated businesses so priority service and scheduling is at their discretion and is often provided to customers that purchased their unit at that dealership.
- 2) Purchasing locally allows customers to establish meaningful relationships with a dealer, enhancing the RV experience through assistance with product questions, user tips or RV regulations for your state or country, and much more!
- 3) Canadian customers must meet requirements to bring an RV purchased out of the country to their home. These requirements may involve additional inspections and certifications, taxes and fees. Your local Canadian Dealer is a professional at meeting these requirements.
- 4) Scheduling timely warranty repairs and adjustments through a local dealership provides far greater flexibility and convenience to you, the customer!

It is the goal of Forest River, Inc. that all of our RV owners fully enjoy the RV experience and that customer satisfaction meets or exceeds their expectations!

**FREE MEMBERSHIP**  
to Forest River Owners' Group

[www.forestriverfrog.com](http://www.forestriverfrog.com)



### 24/7 EMERGENCY ROADSIDE ASSISTANCE

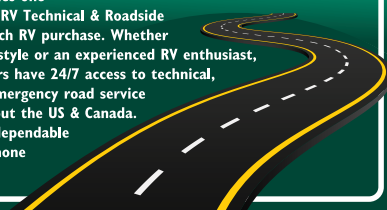
For a worry-free ownership experience Forest River includes one

year of Coach-Net RV Technical & Roadside Assistance with each RV purchase. Whether new to the RV lifestyle or an experienced RV enthusiast, Forest River owners have 24/7 access to technical, operational and emergency road service coverage throughout the US & Canada.

Coach-Net's fast, dependable service is just a phone call away.

**Coach-Net**<sup>®</sup>

RV Technical & Roadside Assistance



YOUR SIERRA DEALER



**Learn More**  
Scan this barcode using a QR Reader on your smart phone to learn more about Forest River.



A Berkshire Hathaway company.

Forest River, Inc.  
2012 Century Dr.  
Goshen, IN 46528  
(574) 389-4600  
[www.forestriverinc.com/Sierra](http://www.forestriverinc.com/Sierra)  
[www.forestriveraccessories.com](http://www.forestriveraccessories.com)



All specifications herein are based on the latest product information at the time of printing. Forest River reserves the right to make changes in colors, materials, equipment and specifications at any time without notice and assumes no responsibility for any errors in this brochure. The photos in this brochure may show props and/or optional equipment. PLD418

© 2015- Sierra- a division of Forest River Inc.  
A Berkshire Hathaway company